

| TECHNICAL DATA | | | |
|-------------------------------|--|--|----------------------|
| Lengths | 8' & 10' | | |
| Widths | 4' | | |
| Core Specifications | Core | Thickness | Plys |
| | Veneer - Western Softwood Veneer (White Fir), Combination Fiber Core (CFC), Hardwood Cross Band (HXB) | 1/4" 3/8", 1/2" 5/8", 3/4" 1", 1-1/8", 1-1/4" | 3 5 7 9, 11 |
| | Particleboard | 1/2", 5/8", 3/4", 1" | 3 |
| | MDF | 5/32", 3/16", 5.2mm, 1/4", 3/8" 1/2", 5/8" 3/4", 1" | 3 |
| Face Options | Rotary, plain sliced, quarter sliced, rift cut hardwood panels are faced with hand selected hardwood veneers that, when applied to a laminating substrate, create a panel that has the rich beauty of hardwood. RediFinish hardwood panels are produced using a high performance UV cure burnishing sealer and a mar-resistant UV cure topcoat applied to the hardwood veneer face. RediPly hardwood panels combine hardwood veneer faces with a thermally fused laminate back. RediBead Panel combines the look and feel of real wood with a tongue and groove appearance. | | |
| Back Options | Hardwood veneer, Thermally Fused Laminate, Balancing backer, Glueable backer | | |
| Finish Options | Natural unfinished, UV-cured clear topcoat, beaded | | |
| Slicing Options | Rotary, Rift Cut, Plain Slicing, Quarter Sawn. Slicing option is based on desired hardwood veneer. | | |
| Veneer Matching Options | Slip, Whole Piece, Pleasing, Book, Random. Natural coloration and arrangement of veneer, comprising the panel face, determine the resulting visual effect. Different matching techniques are used for specific panel applications. | | |
| Dimensional Tolerances | Refer HPVA ANSI/HPVA HP-1-2016 | | |
| Resin | ULEF Resin. View Safety Data Sheet on roseburg.com | | |
| Sanding | 180-220 grit | | |
| Flame Spread Rating | Class C or Class III. Class 1/A when manufactured on Medite FR MDF core. | | |

HARDWOOD PLYWOOD

All Roseburg hardwood panels are produced domestically from the finest hardwood veneer and cores available. The entire product line is third party certified to meet the requirements of EPA TSCA Title VI and is ULEF Exempt. The product can contribute to LEED[®] v4. SkyPly, RediPly and RediFinish hardwood plywood panels are UL GREENGUARD Certified for low VOC emissions.

COMMON APPLICATIONS

- Cabinetry
- Custom casework
- Fixtures
- Furniture
- Wall panels

STANDARDS & CERTIFICATIONS

- SkyPly is GREENGUARD Certified for low VOC emissions. Refer to certificates on roseburg.com or www.greenguard.org
- Complies with EPA TSCA Title VI and is ULEF Exempt, under Executive Order N-18-038cc, and N-18-038vc



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