

Product Catalogue

3M, as an innovation company, continually strives for solutions to the increasing demands of modern paint systems and repair techniques. Innovations such as Cubitron™, Trizact™ and the revolutionary 3M™ PPS™ Paint Preparation System endorse 3M's drive to introduce productive solutions in every phase of refinishing.

Note that there are some products which are not available in all countries due to toxicology regulations, please contact your local 3M representative to find out more.

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Introduction

3M

Founded in 1902 in St Paul, Minnesota, USA, 3M are present today in more than 60 countries, with a turnover in excess of \$20 billion.

3M employ 75,000 people worldwide to deliver more than 55,000 products to customers in 200 countries. These products touch nearly every aspect of modern life, serving markets as diverse as consumer and office, personal and traffic safety, electronics and energy, security and protection services, healthcare, and industrial and transportation.

3M UK and Ireland

The UK and Ireland is one of the largest 3M subsidiaries outside the US, employing more than 3,500 people across 15 locations including 10 manufacturing sites. Products manufactured in the UK include coated abrasives, respirators and adhesive tapes.

3M Automotive Aftermarket

From its earliest days, when it invented the first practical sanding abrasives, 3M have pioneered a succession of techniques which enable the professional repairer to undertake every aspect of refinishing with the complete trust and confidence that is synonymous with 3M brands.

Today, 3M brands such as Hookit[™], Cubitron[™], Scotch[®], Scotch-Brite[™], Roloc[™], PPS[™] and Perfect-it[™] are trusted by thousands of bodyshops to work faster, last longer and eliminate re-working.

3M's extensive aftermarket range, over 600 items in all, is backed by support, advice and award-winning training from a technical team and a competent salesforce, along with productivity and profitability training and safety advice.



The Automotive Refinish Centre showcases 3M's range of automotive bodyshop products and even functions as a repair centre.

Facilities

With a workshop for vehicle repairs, the centre has its own paint mixing room and spray booth, along with a range of meeting and breakout rooms. It's perfect for training sessions and you can host your meetings here too.

Product support

From distributors to bodyshop groups, all are welcome to get hands on and learn how to get the most from 3M products, and receive support from our technical experts.

Training

The experience and technical capability of the educators in the ARC, in all forms of collision repair and paint rectification processes, can help bodyshops reach nationally accredited standards, boosting their efficiency and competitiveness.

Location

3M Atherstone
3M United Kingdom PLC
Ratcliffe Road
Atherstone
Warwickshire
CV9 1PJ



To register your interest, please contact your local 3M Sales Representative.

Panel bonding



Remove all paint, rust and contamination from surfaces to be bonded using 3M™ Roloc™ Bristle or Clean and Strip Discs. Straighten all metal, clamp the part in place and check for fit alignment.



Clean all areas to be bonded with 3M™ General Purpose Adhesive Cleaner (08984).



Place duo pack cartridge with adhesive in applicator. Unscrew adhesive cap and dispense enough to equalise the adhesive. Attach and lock the mixing nozzle to the duo pack cartridge.



Apply adhesive bead on all areas to be bonded (all bare metal surfaces).



Apply primer according to paint company recommendations to repairs, keeping spray area to a minimum and avoiding hard edges. Dry to paint company recommendation.



Apply additional adhesive bead to either the replacement panel or the inner structure.



Spray 3M™ Weld Thru II Coating (50410) to all areas to be welded. Clamp the panel in its proper position.



Tool out any 'squeezed out' adhesive to seal the outside of the seam all along the bonded edge of the panel.



Weld appropriate areas. You may weld as soon as panel is fixed with clamps.

Panel bonding



Spray the inside quarter panel and weld the seams with 3M[™] Inner Cavity Wax, Amber (08901) or Transparent (08909).



Clamps can be removed after 4 hours at 23°C and/or if there is any tension, part needs to remain clamped longer. Curing time may be accelerated by applying heat with applicator or IR lamps (do not exceed 120°C for 45 minutes). Allow 24 hours curing before returning the vehicle to service.

Health and safety

Bodyshop repair processes can produce respiratory, hearing and eye hazards. Control measures (such as PPE) should be considered to protect against such hazards.*

Suggested PPE includes:

- ➤ 3M[™] Respirators
- ► 3M[™] Hearing Protection
- ➤ 3M[™] Eye Protection

For more information visit the HSE website www.hse.gov.uk/mvr/bodyshop

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Panel repair



Inspect the damaged area and degrease in accordance with paint company recommendations.



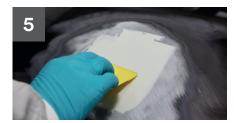
Remove paint from the damaged area using a dual action sander combined with the relevant 3M abrasive, ranging from P80 to P120 grade.



Mix and apply body filler to damaged area, avoiding surrounding paintwork. Reshape panel as required.



Apply 3M[™] Dry Guide Coat and hand or machine sand the filler to the desired shape.



Assess the filled area and apply additional fillers or $3M^{\mathsf{TM}}$ Premium Glaze as required.



Apply 3M™ Dry Guide Coat and hand sand the filler or glaze to the required shape and finish using using a P180 abrasive.



Feather around the repair area ensuring that any deep scratches are removed using a finer grade abrasive.

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Plastic repair - tab rebuild



Using 3M[™] Adhesive Cleaner and 3M[™] Professional Panel Wipe, clean the area, removing any oil or grease from surface.



Prepare area with a 3M™ Roloc™ Disc P80 reducing the thickness of the plastic.



Drill several holes of 3 – 6mm in diameter in the remaining part of the tab to increase the strength of the repair.



Clean the area with 3M[™] VHB[™] Surface Cleaner Cleaner and apply 3M[™] Polyolefin Adhesion Promoter to bare plastic area and leave to dry for 10 minutes.



Cut the 3M™ Contour Sheet to about 3 times the size of the tab to be repaired. Equalise and extrude the 3M™ Superfast Plastic Adhesive onto the 3M™ Contour Sheet.



Place 3M™ Superfast Plastic Adhesive onto damaged area and immediately fold 3M™ Contour Sheet over to cover both sides of the repair. Hold in place for 1 minute. Remove film once cured.



Allow to cure for 5 minutes and shape tab using a 3M™ Cubitron™ II Fibre Roloc™ Disc P80 grade. Drill hole if required to create a new fixing point.



Prepare and paint as required.

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Plastic repair - centre repair



Using $3M^{\infty}$ Adhesive Cleaner and $3M^{\infty}$ Professional Panel Wipe, clean the area removing any oil or grease from surface.



Prepare the area around the damage using a 3M™ Hookit™ Abrasive Disc P180. Avoid overheating and melting the plastic.



Remove excess dust and clean the surface area using 3M™ Professional Panel Wipe and Surface Cleaner.



Spray 3M™ Polyolefin Adhesion Promoter on the front side of the bumper around the damaged area. Allow 10 minutes to dry.



Prior to the application of 3M™ Instant Plastic Repair Patch, wipe area with supplied adhesion promoter and allow 5 minutes to dry.



Apply the pre-shaped $3M^{\infty}$ Instant Plastic Repair Patch to rear side and place firmly over the damaged area.



Using 3M[™] Applicator, apply 3M[™] Flexible Plastic Repair Materials to the damaged area. Spread and smooth and allow to dry for 20 minutes.



Sand the repaired area using 3M[™] Hookit[™] Abrasive Disc P80 – 180 and prepare for paint application.

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Plastic repair - edge repair



Using 3M[™] Adhesive Cleaner and 3M[™] Professional Panel Wipe, clean the area removing any oil or grease from surface.



Drill a hole of 4–6mm in diameter at the base of the tear in order to release stress and prevent extension of damage.



Prepare the area around the tear with a 3M™ Hookit™ Abrasive Disc P180. Avoid overheating and melting the plastic.



Wipe away dust and debris and apply 3M™ Polyolefin Adhesion Promoter to both sides of the repair area. Allow 10 minutes to dry.



To achieve maximum strength apply 3M™ Crack Seal Tape and 3M™ Flexible Parts Repair Material to the back side of the repair area.



Once rear side is cured, apply 3M™ Flexible Parts Repair Material to front side of repair rea.



Spread and smooth 3M™ Flexible Parts Repair Material into the tear and allow to dry for 20 minutes.



Sand over the repaired area using 3M[™] Hookit[™] Abrasive Disc P80 – P180.

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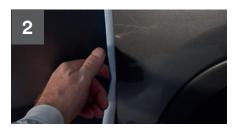
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Masking options



Use 3M™ Interior Protection products, including seats, steering wheels and floor coverings, to protect the car interior throughout the repair process.



For shallower apertures, use 3M[™] Soft Edge Masking Foam Tape PLUS.



Use 3M™ Soft Edge Masking Foam tapes for standard aperture masking requirements. Foam tape can also be used to fill voids where trim had been previously attached.



Use $3M^{\sim}$ Masking Film to protect those large areas of the car not to be sprayed during the repair.



Use 3M[™] Scotch® Performance Masking Tape for critical areas and for general masking.



Use appropriately sized 3M™ Pre-taped Masking Film to speed up masking operations and for SMART repairs.



Use 3M™ Trim Lifting Cord or Trim Masking Tape under rubber mouldings to prevent hard paint edges.



Use 3M™ Trim Masking Tape on windscreens and components to provide complete protection from overspray.



Use 3M[™] Smooth Transition Tape for the prevention of hard edges.



Use 3M[™] Fine Line Masking Tape 471 for accurate masking and detailing.

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Primer preparation



Key around the repair area using $3M^{\sim}$ abrasive discs, grade P320 and P500.



Apply the appropriate 3M masking products to suit the repair area and move vehicle into the booth.



Blow and wipe down with a 3M™ Tack Cloth.



Apply etch primer on any bare metal areas using 3M™ Accuspray™ Gun and 1.4mm nozzle.



Apply high build primer to repair area using 3M™ Accuspray™ Gun and 1.8mm nozzle.

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Primer sanding



Apply 3M[™] Dry Guide Coat to primed surface.



Hand block or machine sand the repair area using 3M™ Hookit™ Abrasive Sheet P320.t



Hand sand awkward primed areas and panel edges using 3M™ Hookit™ Flexible Abrasive Hand Sheet or 3M alternative.



Reapply 3M[™] Dry Guide Coat to the panel. Machine sand using fine grade abrasives, either P400 or P500.



Check repair, blow and wipe all surfaces with 3M™ Professional Panel Wipes in preparation for topcoat.

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Disposable Paint Cup System with 3M™ PPS™ 2.0



Place the 3M™ PPS™ 2.0 Liner inside a 3M™ PPS™ 2.0 Cup on paint mixing scales at zero.



Measure out paint accordingly for the job.



Use a $3M^{\mathbb{M}}$ PPS $^{\mathbb{M}}$ Mixing Stick to stir the paint thoroughly.



Using the 3M[™] PPS[™] Quarter-Turn Lid Locking System connect the 3M[™] PPS[™] 2.0 Lid (with built-in filter and integrated collar) onto the 3M[™] PPS[™] 2.0 Cup/Liner.



Attach $3M^{\text{™}} PPS^{\text{™}} 2.0$ to gun by aligning the $3M^{\text{™}} PPS^{\text{™}} 2.0$ Lid with the adaptor and then twist to lock.

The wide spout adapter maximises stability while spraying and makes cleaning easier.



Upon completion of spraying, invert the gun and pull the trigger to return paint to $3M^{\text{\tiny M}}$ PPS $^{\text{\tiny M}}$ 2.0 before disconnecting. Dispose of the $3M^{\text{\tiny M}}$ PPS $^{\text{\tiny M}}$ 2.0 Lid/Liner and clean the gun and adapter.



To store colours for future use, insert the cup sealing plug in the top of $3M^{\text{\tiny M}}$ PPS $^{\text{\tiny M}}$ 2.0 Lid. The plug allows for the sealing and protection of coatings standing upside down, reducing lid consumption by keeping filters wet.

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Topcoat preparation



Mix a small amount of paint and generate a spray out card. Check the colour match against the vehicle.



Mix colour in $3M^{\text{\tiny TM}}$ PPS $^{\text{\tiny TM}}$ 2.0 Liner, selecting the appropriate size for repair area.



Check all masking and tack repair area in preparation for topcoat.



Apply paint and bake as per paint company recommendations.

Select the correct size for the repair.



3M[™] PPS[™] 2.0 Kit Mini Size

200ml full diameter, built-in 200 micron or 125 micron mesh filters.



3M[™] PPS[™] 2.0 Kit Midi Size

400ml full diameter, built-in 200 micron or 125 micron mesh filters.



3M[™] PPS[™] 2.0 Kit Standard Size

650ml full diameter, built-in 200 micron or 125 micron.



3M[™] PPS[™] 2.0 Kit Large Size

850ml full diameter, built-in 200 micron or 125 micron mesh filters.

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Paint rectification and compounding process



Remove paint imperfections using 3M™ Hookit™ Purple Finishing Film Discs 260L grades P1200 – P2000 with an interface pad on an appropriate sized sander.



Alternatively, to remove paint imperfections, use 3M™ Paint Defect Removal Hand System, selecting appropriate block size and grade.



Refine the scratches caused by removing paint imperfections using 3M™ P1200 to P2000 Disc wet.



To refine scratches further and to achieve a higher quality finish, use 3M™ Trizact™ 6000 Disc wet.



Compound the panel using 3M™ Perfect-it™ Fast Cut Plus Extreme and Green Compounding Pad. Wipe off the excess compound using a green high performance cloth.



Polish panel using 3M[™] Perfect-it[™] Extra Fine PLUS Compound and Yellow Polishing Pad to give a deeper level of shine. Wipe off excess compound using a yellow ultra soft cloth.



Remove holograms and swirl marks by using 3M™ Perfect-it™ Ultrafina SE Polish on a Blue High Gloss Pad. Wipe off excess compound using a blue ultra soft cloth.

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Superior cut and durability

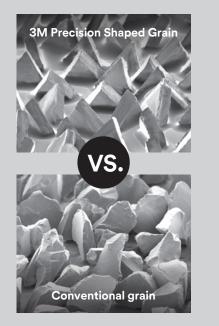
Get a superior cut and durability during key stages of automotive repair with 3M™ Cubitron™ II Hookit™ Purple+ Multihole Abrasive Disc 737U. Our triangular shaped grain and multihole pattern abrasive disc is ideal for paint removal, rough body filler shaping, fine feather-edging and final prep before blending or priming.

- Get 30% faster cutting compared to other premium abrasives
- Precision shaped, self-sharpening grains last twice as long vs. conventional industrial abrasives
- Sharper cutting surface means less pressure is required for reduced friction and wear
- Clean sanding multi-hole pattern delivers excellent dust extraction
- Hookit[™] hook-and-loop style attaches firmly, removes quickly for fast change-out
- Available in grades 80+ to 320+



Faster cut. Longer life. Consistent finish.

All grades of 3M™ Cubitron™ II Abrasives feature our 3M Precision Shaped Grain (PSG). Precision shaped grains cut 30% faster and last twice as long as conventional ceramic abrasives.



From preparation to finish, abrasives play a key role in all bodyshop processes. 3M have developed a full range of abrasives to suit every type of application, incorporating innovative technologies for superior performance, anti-loading and a consistent finish. From small awkward areas to tough e-coat removal, our abrasives are available in a wide variety of sizes and grades to secure the perfect finish.

Cubitron™ II Hookit™ Abrasive Discs



3M™ Cubitron™ II Hookit™ Abrasive Discs 737U

Triangular shaped ceramic grain is electrostatically oriented to form sharp peaks that act like individual cutting tools to slice through paint and body filler, wear evenly and provide long life and consistency.

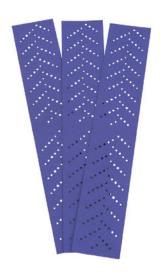
Applications include paint removal, body filler rough shaping and feather edging.

Part number	Item	Grade	Dimensions	Units per pack	Units per case
51369		80+			
51370		120+			
51421		150+			
51422		180+	150mm		5
51423		220+			
51424		240+			
51426]	320+			
51428]	400+			
31366]	80+			
31367]	120+			
31368	1	150+	125mm		4
31369		180+			-
31471		220+			
31473		320+			
51610	Abrasive Disc	80+		50	
51611	737U	120+			
51612		150+			
51613]	180+	90mm		10
51614		220+	90mm		10
51615		240+			
51616		320+			
51617		400+			
51626	1	80+			
51627	1	120+			
51629	1	150+			
51630		180+	75		10
51631	1	220+	75mm		10
52026	1	240+	1		
52027		320+			
52028]	400+			

Hookit[™] Cubitron[™] II Abrasive Sheets

Our innovative sheet range, with chevron mulithole extraction, combines with a matching accessory range to offer the very best solution for maximum dust extraction and efficient filler sanding.





Hookit™ Cubitron™ II Abrasive Sheets Multihole 737U

Part number	Item	Grade	Dimension	Units per pack	Units per case
51386		P80+			
51387		P120+			
51388	-	P150+			
51389	-	P180+	70mm ×		
51390		P220+	127mm		
51391		P240+			
51393		P320+			
51395		P400+			
51399		P80+			
51400		P120+			
51401		P150+			
51402		P180+	115mm ×		
51403		P220+	225mm		
51404		P240+		50	
51406		P320+			
51408		400+			6
51411		P80+	70mm × 396mm		
51412	A la	P120+			
51413	Abrasive Sheet 737U	P150+			
51414	Janeet 7070	P180+			
51415		P220+			
51416		P240+			
51418		P320+			
52022		P400+			
51588		P80+			
51589		P120+	80mm ×		
51590		P150+	133mm		
51591		P180+			
51592		P220+			
51599		P80+			
51600		P120+			
51601		P150+			
51602		P180+	80mm ×		
51603		P220+	400mm		
52023		P240+			
52024		P320+			
52025		P400+			



3M™ Cubitron™ II Abrasive Fibre Discs - Slotted

Designed for cutting off welds and door skin removal. When used for stripping paint its unique construction resists loading whilst generating less heat.

Part number	Item	Grade	Dimension	Units per pack	Units per case
33407		36+			
33409	Abrasive	60+	115mm × 22mm	5	_
33410	Fibre Disc – Slotted	80+			5
33431		36+	180mm × 22mm		



3M™ Cubitron™ II Abrasive Fibre Discs - Standard

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
33395	Abrasive Fibre Disc – Slotted	36+	100mm x 16mm	5	5



3M[™] Cubitron[™] II Roloc[™] Fibre Discs

Designed for heavy duty metalworking applications such as weld grinding and clean up. Features a rigid fibre backing for increased cut performance.

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
33377		36+			6
33379		60+	50mm		
33380	Fibre Disc	80+		15	
33389	Fibre Disc	36+		15	
33391		60+	75mm		
33392		80+			





3M[™] Cubitron[™] II File Belts

A great alternative to spot weld drilling, giving more control and ease of use. Ideal for hard to reach areas.

Part number	Item	Grade	Dimension	Units per pack	Units per case
33437		36+	40		
33439		60+	10mm x 330mm		
33440		80+	33011111	10	
33443		36+	40.7		5
33445	File Belt	60+	12.7mm x 457.2mm		
33446		80+	457.2111111		
33449		36+	00		
33451		60+	20mm x 520mm		
33452		80+	320mm		



3M[™] Cubitron[™] II Cut-Off Wheels

Used for cutting autobody sheet metal, chassis leg, exhaust pipes, clamps and rusted bolts. **Must not be used without guards.**

Part number	Item	Centre Hole	Dimension	Units per pack	Units per case
33456		9.53mm	75mm x 1mm		
33455	Cut-Off Wheel	9.53mm	75mm x 1.6mm	5	6
33467		22.23mm	115mm x 1mm		

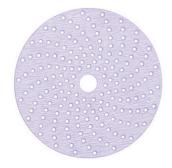


3M™ Cubitron™ II Flap Disc

Part number	Item	Grade	Dimension	Units per pack	Units per case
33470	O 1.11 ™ II.EL II.	40+		- 5	6
33471	Cubitron™ II Flap disc T29	60+	115mm x 22mm		
33472	129	80+			
33476	0 1 1 1 1 1	40+			
33477	Cubitron™ II Flap disc T27	60+	100mm x 16 mm		
33478	121	80+			

Hookit™ Purple+ Abrasive Discs

Premium 3M abrasive minerals deliver rapid cut rate. Purple+ discs' unique anti-loading construction allows discs to carry on cutting for longer - improving productivity, increasing profitably.



3M™ Hookit™ Purple+ Abrasive Discs 334U

Finer grades produce finer dust particles. The unique 177 hole design provides the ultimate in dust extraction for fine particles giving you a cleaner, safer working environment, reducing the need for rework. Used for paint removal and primer sanding with the best anti-loading and life seen in fine grades.

Part number	Item	Grade	Dimensions	Units per pack	Units per case
51020		P500	75mm		5
51019		P600		50	
51624	Abrasive Disc 334U	P500	90mm		
51625		P600			
51041		P500	125mm		
50534		P500	150mm	100	
50913		P600		100	

Hookit[™] Purple+ Abrasive Sheets

Innovative abrasive construction with chevron multihole extraction combines superior lasting cut and performance with efficient dust extraction. The 396mm sheet uses kiss-cut underscore technology, which enables the sheet to be easily converted to two 198mm sheets, removing the need for two stock numbers and thus reducing stock holding.



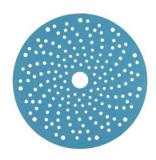
3M™ Hookit™ Purple+ Abrasive Sheets Multihole 334U

Part number	Item	Grade	Dimension	Units per pack	Units per case
30640		P400	70mm × 127mm		
30627		P400	115mm x 225mm		
30614		P400	70mm x 396mm	50	6
51598		P400	80mm x 133mm		
51609		P400	80mm x 400mm		
30639		P500	70mm × 127mm		ĺ

3M™ Hookit™ 325U Blue Multihole Abrasive Range

The 3M[™] Hookit[™] 325U Blue Multihole Abrasive range, comprising 11 grades from 80 to 600. Fast cut and long life are coupled with the improved multihole technology, offering superior dust extraction when used with the range of universal back-up pads. The unique multihole configuration allows these discs and sheetsto be fitted without concerns about hole alignment between the abrasive and pad.

- ► Longer life
- ► Higher productivity
- ► Time saving
- ► Better dust extraction



3M™ Hookit™ Blue Abrasive Discs 325U

Fast cut and long life are coupled with spiral multihole technology for superior dust extraction when used with our range of universal back-up pads.

Part number	Item	Grade	Dimension	Units per pack	Units per case
51371		P80			
51373		P120			
51374		P150			5
51375		P180	150		
51376		P220			
51377	Abrasive Disc	P240		100	
51378	− Multihole − 325U	P280	150mm		
51379	3230	P320			
51380		P360			
51381		P400			
51382		P500]		
51383		P600	1		



3M™ Hookit™ Blue Abrasive Delta Sheet 325U

Part number	Item	Grade	Dimension	Units per pack	Units per case
51638		P80			
51639		P120		50	
51640		P150			5
51641		P180			
51642	Abrasive	P220	10mm x		
51643	Sheet 325U	P240	50mm		
51644		P320			
51645		P400			
51646		P500			
51647		P600			

Hookit[™] Abrasive Discs



3M™ Hookit™ Abrasive Discs 255P+ 17 Hole

255P+ 17 hole discs and pads achieve better cut, less loading and a reduction in airborne dust. In particular, there are anti-loading benefits, especially with fine grades on difficult to sand top coats and primers. Available in a range of grades from P80 to P600. Applications include paint removal, filler flattening and primer sanding.

Part number	Item	Grade	Dimension	Units per pack	Units per case
51654		P80			
51656		P120			
51657		P150		100	5
51658		P180			
51659		P220			
51660	Abrasive Disc	P240	150		
51661	255P+	P280	150mm		
51662		P320			
51663		P360			
51664		P400			
51665		P500			
51666		P600			



3M™ Abrasive Rolls 255P

Part number	Item	Grade	Dimension	Units per pack	Units per case
04494		P40		1	2
04493		P60	115mm × 50m		
04400	Abrasive	P80			
04399	Roll 255P P100				
04398		P120			



3M™ Abrasive Sheets 255P

Part number	Item	Grade	Dimension	Units per pack	Units per case
05292		P40	115mm ×	50	10
05290		P80	280mm	50	20
05283	1	P40		25	
05282	Abrasive Sheet 255P	P60	000		10
05281	Sileet 255F	P80	230mm × 280mm	50	
05280		P100	280mm		
05279		P120			



3M™ Abrasive Sheets 10 Hole 255P

 $Plain\ dust\ extraction\ sheets\ for\ half\ sheet\ type\ machines\ in\ grade\ range\ P40-P400.$

Part number	Item	Grade	Dimension	Units per pack	Units per case
05209		P40			10
05300		P60			
05299		P80		50	00
05298		P100			20
05297	Abrasive	P120	115mm ×		
05296	Sheet 255P	P150	280mm		
05295		P180			
05294	-	P220		100	10
05293		P240			
02210		P280			

These anti-loading discs are available in a wide variety of hole configurations and grades. Coated in aluminium oxide with resin bonding to prevent premature burning, this tough disc is durable for a consistent finish. Applications include paint removal, shaping and sanding plastic filler, removal of coarser scratches in body filler and scratch refinement of bare metal.



3M™ Hookit™ Abrasive Discs 245

Part number	Item	Grade	Dimension	Units per pack	Units per case
01649		P40		50	
01648	Abrasive Disc 245	P60	150mm		5
01647	Disc 245	P80			



3M™ Hookit™ Abrasive Discs 7 Hole 245

Part number	Item	Grade	Dimension	Units per pack	Units per case
80350		P40			
80351		P60	150mm	50	5
80352		P80	150mm 50	30	5
80354	Abrasive	P120			
00696	Disc 245	P40			5
00695		P60	000	05	
00694		P80	203mm 25	20	
00692		P120			



3M[™] Hookit[™] Abrasive Discs 9 Hole 245

Part number	Item	Grade	Dimension		Units per case
00317	Abrasive Disc 245	P40			5
00315		P80	150mm	50	
00313		P120			

Hookit™ E-Coat Abrasive Disc

Automotive E-Coats are electro coated primers providing high protection to new OEM panels. Hookit™ E-Coat Abrasive Discs are designed to solve the problem of sanding these extremely tough ceramic coatings.





3M™ Hookit™ Abrasive Disc 337U

Finish equivalent to P320. No need to use coarser grades. Consistent matte finish. Unique construction.

Part number	Item	Grade	Dimension		Units per case
50535	Abrasive Disc 337U	P320 equivalent	150mm	50	2

3M™ Hookit™ Hard Clear Coat Disc

Specially designed to prepare hard, scratch-resistant paints.

- ► Uniform finish for enhanced keying.
- ▶ Use damp for less dust and loading.
- ► Extended life for increased efficiency and profitability.
- ► Premium crystal abrasive used in the disc packs a powerful cutting performance.
- ► It can be used with or without an interface pad, depending upon the colours of the panel and the amount of pressure required.

Part number	Item	Grade	Dimension	Units per pack	Units per case
50744	Hard Clear Coat Disc	1000	150mm	10	5

Wetordry™

Coated in sharp abrasive mineral silicon carbon for long product life and good surface quality, 3M™ Wetordry™ can be used for both wet or dry applications. The lightweight, water resistant backing provides flexibility and conformability with a wide range of grades to enable an ultrafine finish to be achieved.



3M[™] Wetordry[™] Abrasive Papers 734

3M™ Wetordry™ 734 abrasive paper utilises silicon carbide mineral which gives a particularly sharp cut.

Part number	Item	Grade	Dimension	Units per pack	Units per case
01989		P60			
01988		P80			
01987		P100]		
01986		P120]		
01982		P150]		
01981		P180			
01980		P220			
01979		P240	230mm × 280mm	25	
01978	Abrasive Paper 734	P280			10
01977	rapel 734	P320	28011111		
01976		P360]		
01975		P400]		
01974		P500]		
01973		P600			
01972		P800			
01971		P1000	1		
01970		P1200			



3M™ Perfect-it™ III Microfine Abrasive Paper 314

3M[™] 314 production abrasive paper utilises aluminium oxide mineral for a superior finish. Areas affected by paint imperfections are removed using our highest quality Perfect-it[™] Microfine Wetordry[™] abrasive paper.

Part number	Item	Grade	Dimension		Units per case
01967	Microfine Abrasive Paper 314	P1200	138mm × 230mm	50	10



3M™ Perfect-it™ III Microfine Abrasives

Abrasive denib and blemish removal. Improvements in paint technology and the demand for ever higher levels of finish quality achieved by the painter has led to superfine Wetordry™ abrasive papers such as Perfect-it™ Microfine Abrasive.

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
02048	Microfine	P1500	138mm ×	401Q WOD	E0	10
02049	Abrasive	P2000	230mm	401Q WOD	50	10

Fre-Cut™

3M™ Fre-Cut™ Tri-M-ite™ abrasive paper is intended to be used by hand, often as a dry sanding alternative to Wetordry™ abrasive paper.



3M™ Fre-Cut™ Tri-M-ite™ Abrasive Sheets 618

Sheets designed for durable sanding of polyester filler in a repair; with Hookit™ attachment, which can be used on a 3M™ block.

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
02631		P80			
02565		P100		50	
02564		P120	230mm ×		10
02563		P150			
02562]	P180			
02561	Abrasive Sheet 618	P220			
02560	Sileet 018	P240	20011111		
02559		P280			
02558		P320			
02556		P400			
02636		P500			



3M[™] Hookit[™] Flexible Abrasive Sheets

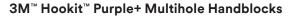
For use wet or dry, Flexible Abrasive Sheets have the cut and feel of conventional abrasives, with the added benefit of high flexibility in order to access those hard to reach areas such as bumpers, door shuts and panel edges.

Part number	Item	Grade	Dimension	Units per pack	Units per case
34337		P400		1	
34339	Flexible Abrasive Sheet	P600			5
34340		P800	139mm ×		
34341		P1000	172mm		
34342		P1200			
34343		P1500			10

Hookit[™] Multihole Accessories

The range of accessories has been ergonomically designed to offer the most comfortable lightweight solution for every application.





Part number	Item	Dimension	Units per pack	Units per case	
05170		70mm × 127mm			
05171	Handblock	70mm × 198mm	1	1	
05172		70mm × 396mm			
05173		115mm × 225mm			
50728	Commend Adamston Cost	70mm × 127mm			
50729	Curved Adapter Set	70mm × 198mm			



3M[™] Accessories

Part number	Item	Dimension	Units per pack	Units per case
50774	Multihole Baseplate Rupes RE21AL	70mm × 198mm	2	
50776	Multihole Baseplate Rupes	115mm × 225mm		
50778	Multihole Baseplate Hutchins 800VADF	70mm ×		
50779	Multihole Baseplate Hutchins 2000VADF	396mm		1
50780	Multihole Baseplate Festo			
50781	Multihole Baseplate Festo S1C RS100C	115mm × 225mm	1	
50782	Multihole Baseplate Festo LRB-1AS2	22311111		
05174	Block Hose	6m		
05175	Multihole Soft Interface	70mm × 198mm		E
50742	Pad 10mm	70mm × 127mm		5
50727	Blockboard			1

Hookit[™] Abrasive Back-up Pads

The innovative design of the 3M[™] Hookit[™] Multihole Back-up Pad range makes them suitable for all 3M[™] 150mm dust extraction disc ranges; 6 to 15 holes as well as the spiral configuration of multihole discs. The unique multihole configuration allows the disc to be fitted to the pad without concern for the hole alignment.



3M™ Hookit™ Multihole Abrasive Disc Accessories

Available in 5/16" and M8 options, both standard and soft, the back-up pad range offers optimum dust removal.

Part number	Item	Configuration	Dimension	Units per pack	Units per case
51122		5/16"			
STIZZ		Standard			
51123	Back-up Pad	M8 Standard			5
51124		5/16" Soft	150mm		
51125		M8 Soft		1	
28729	Clean Sand Back-up Pad	5/16" LP			
51126	Multihole Soft		5mm	-	10
			-	-	
51127	Interface Pad		10mm		



3M[™] Accessories

Part number	Item	Dimension	Units per pack	Units per case
01908	Hand Pad	76	1	10
05726	High Gloss Polishing Pad	76mm	10	4
05771	Soft Interface Pad	75		10
02700	Disc Pad	75mm	1	5
20427	Universal Back-up Pad	76mm		



3M™ Hookit™ Soft Interface Pads

For use with 260L Hookit abrasives for outstanding finish and conformability.

Part number	Item	Colour	Dimension	Configuration	Units per pack	Units per case
50396	Soft Interface Pad 10mm	Purple	- 150mm	15 hole Multihole	1	10
50397	Soft Interface Pad 5mm	rurpie				
50544	Soft Interface Pad 10mm	Cross	15011111			
50545	Soft Interface Pad 5mm	Grey				



3M™ Rubber Rubbing Block

Flexible block which holds abrasive sheets securely during wet or dry sanding operations.

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
02048	Microfine	P2000	138mm ×	401Q WOD	50 10	10
02049	Abrasive	P1500	230mm	401Q WOD		10





3M™ Rubber Squeegee

Flexible rubber pad for removing slush created when wet sanding.

Part number	Item	Dimension		Units per case
05517	Rubber Squeegee	21/4" × 41/4"	50	1

3M™ Hookit™ Flexible Abrasive Sheet Accessories

Part number	Item		Units per case
05742	Handblock	1	1

Scotch-Brite™ Clean and Strip Discs

Abrasive impregnated and virtually non-loading, open web, providing a paintable metal surface. Perfect alternative to wire brushes for tough removal of rust, paints, sealers and body coatings. Gives a finer finish and is easily controlled. Flexible for awkward areas. It is non-clogging and fast. Clean and Strip discs are suitable for air or electric machines (3,500 to 4,500 rev/min). Clean and Strip discs are available for use on a mandrel, with a shaft, or on Roloc™+.

The Clean and Strip Purple Disc is a long life and high-edge resistance product. The tough construction gives the ultimate performance.





3M[™] Clean and Strip XT Purple Disc Mandrels

Clean and Strip discs which attach by way of a mandrel (07947/07948) to an air or electric tool.

Part number	Item	Colour	Dimension		Units per case
07933	Purple Disc	Durmlo	100mm x 13mm	0	15
07934	Mandrel	Purple	150mm x 13mm	2	10

3M[™] Clean and Strip XT Purple Disc Roloc[™]+

Clean and Strip disc with a pre-attached Roloc™+ fastening which, using a Roloc™+ holder (09884), allows it to be attached to an air or electric tool. This then allows easy attachment and removal of the disc by the Roloc™+ quick release twist.

Part number	Item	Dimension	Units per pack	Units per case
05814	Purple Disc Roloc™+	100mm x 13mm x R+	1	10



3M™ Clean and Strip XT Purple Discs Fibre

Part number	Item	Dimension	Units per pack	Units per case	
05816	Fibre Disc	115mm x 22mm	4	10	
05817	Fibre Disc	178mm x 22mm			



3M™ Clean and Strip GP Blue Disc Mandrel

A highly flexible disc alternative to wire brushes for tough removal of rust, paint, sealers, body coatings and other general purpose applications. Immediately identifiable by its blue colour, its greatly improved flexibility is achieved without sacrificing any of Clean and Strip's renowned performance characteristics. The operator can access difficult areas with ease, delivering 'best-in-class' cleaning and stripping performance, creating a smooth and consistent finish.

Part number	Item	Colour	Dimension	Units per pack	Units per case
57013	GP Blue Disc Mandrel	Blue	100mm	2	15



3M™ Clean and Strip GP Blue Disc Roloc™+

Clean and Strip discs with a pre-attached Roloc™+ fastening which, using a Roloc™+ holder (09884), allows it to be attached to an air or electric tool. This then allows easy attachment and removal of the disc by the Roloc™+ quick release twist.

Part number	Item	Colour	Dimension	Units per pack	Units per case
57018	GP Blue Disc Roloc™+	Blue	100mm	1	10



3M[™] Clean and Strip High Performance Discs

Discs designed for removing decals, striping tape and double sidefoam tapes. To be used on machines with speed of 500-4000rpm.

Part number	Item	Dimension		Units per case
07499	Stripe Off Wheel	100mm x 16mm		
07501	Stripe Removal Disc	100mm	1	5
07498	Stripe Off Wheel	100mm x 16mm		



3M™ Clean and Strip Mandrels

Mandrel for use with (07933/4) and (57013).

Part number	Item	Dimension		Units per case	
07947	Mandral	100mm – 6mm shaft	1	_	
07948	Mandrel 48	150mm – 8mm shaft	1	5	



3M[™] Clean and Strip Holder No 1 for Roloc[™]

Part number	ltem		Units per case
09884	Holder No 1 for Roloc [™]	1	5

Scotch-Brite™

Scotch-Brite is a 3-dimensional nylon web, resistant to tearing and loading. It is impregnated with an aluminium oxide mineral, attached with resin. Used for cleaning and preparation work, including scuffing before applying paint or primer.



3M™ Scotch-Brite™ Pre-Cut Rolls

Pre-perforated, ready to use 3M™ Scotch-Brite™ Hand Pads, in a choice of three grades, using super sharp 3M abrasives for more aggressive cut without increased coarseness.

- ► Extra fine copper pads for water based and critical colours.
- ► Longer lasting, more economical.
- ► Faster, easier scuffing.
- ► Improved abrasive, ultimate finish.
- ► Choice of three grades for all scuffing applications.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07903	D 0 1 D 11	Purple	Very Fine	115mm x	25	4
07904	Pre-Cut Roll	Grey	Ultra Fine	150mm	35	4



3M[™] Scotch-Brite[™] Multi-Flex Rolls

Super flexible 3M™ Scotch-Brite™ sheets, supplied on a centre pull roll with easy-tear perforations. Multi-Flex sheets are ideal for scuffing contours and difficult to reach areas. Also, for scuffing up to mouldings and lock cylinders and for blending in, especially basecoat and clear finishes.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07521	Multi-Flex	Purple	Very fine	100mm ×	60	4
277164	Roll	Grey	Ultra fine	200mm	60	4



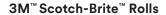
3M[™] Scotch-Brite[™] PRO Handpads

Ideal for every day uses like blend panel preparation, keying new panels for wet on wet primer and general scuffing and prepping of flat or contoured surfaces. Centre perforated for convenience and available in two grades, these pads are flexible enough to get to hard to reach areas and give a more consistent scratch. Specially coated to resist loading.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
64926	PRO Handpad	Red	Very fine	100mm ×	00	2
64935		Grey	Ultra fine	200mm	20	3

Abrasives





Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07612	Roll	Red	Very fine	100mm × 10m	1	4
07611	KOII	Grey	Ultra fine			4



3M[™] Scotch-Brite[™] Abrasive Discs

Disc version for machine application.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07614	Alamaina Dia	Red	Very fine	150mm	10	4
07613	Abrasive Disc	Grey	Ultra fine		10	4



3M[™] Scotch-Brite[™] Scuff Sponges

Sponge Pad laminated with outer layer of 3M™ Scotch-Brite™.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07615	Scuff Sponge	Red	Very fine	108mm x - 128mm	6	6
07616		Grey	Ultra fine			
07619		Copper	Extra fine			



3M[™] Scotch-Brite[™] Multi-Flex Dispenser

Part number	ltem		Units per case
07912	Multi-Flex Dispenser	1	1

Surface Conditioning

Reinforced 3-dimensional non-woven synthetic material that provides a consistent finish. Ideal for cleaning light oxidation and to reduce sanding scratches on aluminium, steel, or stainless steel. (NB: Medium grade is recommended for use on aluminium). Also, for cleaning of spot welding and gasketing residue. Can be used with electric mini-grinders, attached using a 3M[™] M14 115mm Back-up Pad.



3M™ Roloc™ Surface Conditioning Discs

Roloc[™] Surface Conditioning Discs for smaller areas with the quick Roloc[™] attachment system. Ideal for plastic repair and E-Coat removal. Suitable for fast, safe gasket removal and general cleaning applications.

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07480		Brown	Coarse		25	4
07481		Red	Medium	50mm		
07515	Surface Conditioning Disc	Blue	Very fine	SUMM		
07516		Grey	Super fine			
07485		Brown	Coarse			
07486		Red	Medium	76mm		
07513		Blue	Very fine			



3M™ Roloc™ Holder No 3

Part number	Item	Dimension			Units per case
09987	Holder No 3	50mm	Each	1	5

Bristle Discs

Abrasive impregnated plastic made as a 3-dimensional bristle disc brush, to be used on a high speed tool to remove paint, sealer and rust. It wears down as it works, continually exposing new abrasive, and doesn't load.



3M[™] Roloc[™] Bristle Discs

Part number	Item	Colour	Grade	Dimension	Units per pack	Units per case
07526	Bristle Disc	Green	Coarse	75mm	5	4
07524				50mm	10	
07536		Purple			4	6
07527		Yellow	Medium	75mm	5	
07525				50mm	10	4
07528		White	Fine			



3M[™] Roloc[™] Bristle Disc Holders

Part number	Item	Dimension	Configuration	Units per pack	Units per case
45101	Bristle Disc Holder	25mm	With 6.4mm shaft	1	5
05539		50mm			
05540		75mm			
85000		75mm Holder	M10		
84998			M14		





3M™ Softback Sanding Sponges

For awkward areas, shaping and feather edging. Ideal for hand sanding applications, for critical areas and for final finish before topcoat application. Ultrafine/microfine for critical colours; superfine for finishing primers; medium and fine for sanding before primer applications.

Part number	Item	Grade	Dimension	Units per pack	Units per case
03808		Medium		20	10
03809	Softback	Fine	445		
03810	Sanding	Superfine	115mm × 140mm		
02601	Sponge	Ultrafine	140111111		0
02600		Microfine			6

3M™ Soft Hand Rolls Perforated 216U

Part number	Item	Colour	Grade	Dimension	Selling unit	Units per pack	Units per case
50331			P180				
50333			P240				
50335			P320				
50337	Soft Hand Roll 216U	Gold	P400	114mm × 25m	Roll	1	4
50338	1011 2100		P500				
50339			P600				
50340			P800				

Fine Grade Finishing Films

Fine grade film backed discs with aluminium oxide mineral. Long lasting and anti-loading. Applications P600 for primer sanding, P800/P1000 for blending and P1200/P1500 for removing orange peel and denibbing.

Technically advanced abrasives for paint rectification applications. Used with a Soft Interface Pad (50396 or 50397 – see Hookit™ abrasive accessories), these products offer excellent conformability to the curved surfaces of the automobiles of today.





3M™ Hookit™ Purple 260L Finishing Film Disc 260L

Part number	Item	Grade	Dimension	Units per pack	Units per case
51156		P600			
51155		P800			
51157	Finishing Film	P1000	150mm	50	4
51158	Disc	P1200	150mm		
51154		P1500			
51304		P2000			

3M[™] Hookit[™] Abrasive Discs 15 Hole 260L

Part number	Item	Grade	Dimension	Units per pack	Units per case
51057		P600			
51099		P800			
51055	Abrasive Disc 260L	P1000	150mm	50	5
51054		P1200			
51053		P1500			

Trizact[™] Discs

Discs made with a pyramid structure which contains multiple layers of fine grade abrasive mineral particles. New mineral is continuously exposed, resulting in long life with a consistent finish.



3M™ Trizact™ Blending Discs

Part Number	Item	Grade	Dimension		Units Per Case
50341	Blending Disc	1000	150mm	15	4
50413	blending Disc	1000	75mm	15	4

3M™ Trizact™ Fine Finishing Discs

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
30804		8000	75mm		
30806		150mm	150mm		4
51131	F. F I .	16000 ⊢	75mm	15	
51130	Fine Finishing Disc		150mm	15	
50415	Disc		75mm		
50414		3000	150mm		
50079			32mm	100	10



3M™ Trizact™ Hand Pads

Part number	Item	Dimension	Units per pack	Units per case
05791	Hand Pad	150	4	00
05792	Half Hand Pad	150mm	I	20



3M™ Hookit™ Trizact™ Clear Coat Sanding Discs

The Trizact™ P1500 abrasive disc is designed to be used as a first step in the denibbing process. After using the Trizact™ P1500, we recommend the current finishing process, with Trizact™ 3000+ and the colour coded polishing system.

Part number	Item	Grade	Dimension		Units per case
05600	Clear Coat	P1500	150mm	0.E	4
05601	Sanding Disc	P1500	75mm	25	4

Paint Preparation Pads



3M[™] Paint Preparation Pads

Applications:

Grade 1000

- ► Preparing panels for blending basecoat prior to the application of clear coat.
- ► For keying alloy wheel prior to refinishing.
- ► For keying bumpers prior to refinishing.

Grade 2000

► For denibbing water-based base coat whilst in the spray booth.

Part number	Item	Grade	Dimension	Units per pack	Units per case
50591	Paint Preparation Pad	1000	Dimension 150mm	20	10
50590	Famili Freparation Fad	2000	15011111	20	10



3M™ Hookit™ Flexible Foam Abrasive Disc

Flexible foam backed abrasive which conforms to irregular surfaces. Universal product can be used wet or dry and by hand or machine for blending applications. Excellent dust and water control to ensure a clean sanding environment.

Part number	Item	Grade	Dimension	Units per pack	Units per case
33538		P400			
33539		P600			
33540		P800			
33541		P1000	150mm		
33542		P1200		20	4
33543		P1500			
33544		P2000			
33545		P800			
33546	Abrasive Disc	P1000			
33547		P1200	125mm		
33548		P1500			
33549		P2000			
33550		P800			
33551		P1000			
33552		P1200	77mm		
33553		P1500			
33554		P2000			

SMART Repair Products

Available in 75mm and 90mm, these discs are designed to enable a fast and effective SMART repair, minimising wastage. Constructed of a high performance aluminium oxide mineral that resists loading, a consistent finish can be achieved. For use with a 3M[™] Elite Central-Vacuum-Ready Random Orbital Sander (28505) or a 3M[™] Hookit[™] Hand Pad (01908). Applications include small to medium area paint removal, filler flatting and primer sanding.



3M™ Cubitron™ II Hookit™ Abrasive Discs 737U

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
51626		80			
51627		120			
51629		150			
51630		180	75		
51631		220	75mm		10
52026		240			
52027		320			
52028	Abrasive Disc	400			
51610	737U	80		50	
51611		120			
51612		150			
51613		180	00		
51614		220	90mm		
51615		240			
51616	1	320	1		
51617		400	1		
51020	Abrasive Disc 334U	500	75mm		



3M[™] Hookit[™] Abrasive Discs 255P+ Plain

Part number	Item	Grade	Dimension	Units per pack	Units per case
60354		P80			
60356		P120		25	
60357		P150			
60358	Abrasive Disc	P180	F0		10
60360	255P+	P240	50mm		10
60362		P320			
60364		P400			
60365		P500			

Abrasives





Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
50726		P80				
50725		P120	75mm	3 Hole	50	10
50724	Abrasive Disc	P150				
50723		P180				
50721	255P+	P240				
50719		P320				
50717		P400				
50716		P500				



3M[™] Hookit[™] Finishing Film Disc 260L

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
30367		P1500				
30368		P1200]			
30369		P1000		Plain		
30370	Finishing	P800			50	
30371		P600	75			
51267		P1500	75mm			
51266		P1200				
51265	Film Disc	P1000				4
51264	260L	P800				
51263	1	P600	1	0.11-1-		
51587		P1500		3 Hole		
51586	1	P1200	1			
51585	-	P1000	90mm			
51584		P800	1			
51583		P600	1			

Masking Tape is used in all types of applications, some very demanding and some not so critical. 3M are one of the world's largest manufacturers of tapes. Through intensive research and development in laboratories throughout the world, we have created a range of innovative products that provide fast and effective solutions for every masking situation. From fine line painting and detailing to general protection, 3M Masking Systems are able to meet all demands.

Masking Tapes

Designed to protect large areas like the rest of the car, wheels and windows from paint overspray, if these areas are adjacent to painted parts. Static attracts dust too, preventing the dust from going onto the fresh paint causing contamination.



3M™ Scotch® High Performance Masking Tapes 3434

High performance tape designed to meet the most demanding of paint masking situations. Excellent solvent and water resistance, suits both modern 2-pack and water-based paint products.

- ► Water and solvent resistant.
- ► Superior holding power even through repeat bake cycles.
- ► Excellent paint line.
- ► Conformable.
- ► Colour enables easy identification.

Part number	Item	Colour	Dimension	Units per pack	Units per case
07895	Masking Tape 3434	Blue	18mm x 50m	48	
07897			24mm x 50m	36	
07898			36mm x 50m	24	
07899			48mm x 50m	20	



3M™ Scotch® Premium Auto Refinish Masking Tape 3030

- ► Excellent solvent and water resistance.
- ► Good conformability with easy hand tear and controlled unwind.
- ► Surface smoothness promotes good clean paint line and prevents paint bleed-through.
- ► Improved paint flaking and wetting performance.
- ▶ Good instant adhesion and superior holding power.
- Excellent adhesive transfer and removability performance.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50977	Premium Auto Refinish Masking Tape 3030		18mm x 50m	48	
50978		Green	24mm x 50m	36	
50980			36mm x 50m	24	1
50981			48mm x 50m		
50982			72mm x 50m	16	

Masking Systems





3M[™] Scotch® Masking Tapes 2328

Secure grip, clean removal and excellent edge definition. Available in all popular widths from 18mm to 72mm.

- ► Secure adhesion.
- ► Clean 'lift off' without adhesive residue.
- Good conformability.
- ► High edge tear resistance.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06304	Masking Tape 2328 Beige	18mm x 50m	48		
06309		Beige	24mm x 50m	36	
06311			36mm x 50m	24	1
51286			48mm x 50m	20	
51287			72mm x 50m	16	

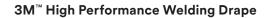


3M[™] Scotch® Masking Papers

Part number	Item	Dimension	Units per pack	Units per case	
06517		457mm		2	
06518	Masking Paper (1000')	915mm	1	4	
06519		1218mm		1	

Vehicle Protection





The High Performance Welding Drape will provide protection to the exterior and interior of vehicles during welding, torching and grinding. It is constructed using a carbon fibre material, which means it is lighter and more heat resistant than conventional welding blankets. Will protect surfaces up to 1000°C.

Part number	Item			Units per case
05919	High Performance Welding Drape	1.5m x 2m	1	1



3M™ Welding And Spark Deflection Paper and Dispenser

Part number	Item	Units per pack	Units per case
05916	3M™ Welding and Spark Deflection Paper	1	2
05912	3M™ Welding and Spark Deflection Paper Dispenser	1	1

Soft Edge Masking Foam Tapes

An effective solution to time-consuming masking of vehicles prior to painting. The tape is used to mask vehicle apertures such as door, bonnet, and filler cap. As well as achieving the required 'soft edge', this tape ensures that the interior of the vehicle is kept free of paint and dust.





3M™ Soft Edge Masking Foam Tapes

- ► Rapid and efficient masking of car apertures.
- ► Eliminates unwanted definite paint edges.
- ▶ Impermeable to paint and dust, eliminating need to protect interior door trim.
- ► Reduces rework to a minimum.
- ▶ Prevents moisture imprinting and ghosting on painted vehicle surfaces.

Part number	Item	Dimension	Units per pack	Units per case
09678	Soft Edge	10 x 13mm strips x 5m		
09973	Masking Foam Tape	7 x 19mm strips x 5m	1	1

3M™ Soft Edge Foam Masking Tape PLUS

3M™ Soft Edge Foam Masking Tape PLUS achieves significant improvements in meeting today's aperture masking requirements, meaning you now have a solution to mask the widest range of vehicle closures, including the narrower gaps found in many of today's modern car designs.

- ► For use on the moving part.
- ▶ Fits broadest range of modern aperture widths.
- ► Great for use on A-post gaps.
- ► Can be fitted to the moving part.

The tubular design will deform to expand or compress to fill the majority of apertures whilst the offset adhesive bead allows the product to be placed away from the paint edge to optimise the soft edge.

Part number	Item	Dimension	Units per pack	Units per case
50421	Soft Edge Masking Foam Tape PLUS	7 x 21mm strips x 7m	1	1

Windscreen Masking

Preventing overspray on trim around bonded screens, side glasses and mouldings – eliminating glass and trim removal while allowing better vehicle masking.



3M™ Perforated Trim Masking Tapes

Developed for masking the rubber trim on bonded screens and sealed windows. A small plastic strip is pushed behind the rubber and a 38mm self-adhesive tape is folded back and stuck to the window to hold the rubber clear of the paintwork.

- ► Protects rubber from overspray.
- ► Easy to mask around corners.
- ► Excellent temperature performance.
- ► Available in 4 widths from 5mm-15mm to cover all different types of rubber trim.

Part number	Item	Dimension	Configuration	Units per pack	Units per case
06345			5mm strips		
06347	Trim Masking Tape	50.8mm x 10m	7mm strips	1	6
06349			10mm strips		
06348			15mm strips		

Masking Systems





3M™ Trim Lifting Cord

Eases the problems when painting up to a rubber moulding such as around a windscreen. A flexible 6mm diameter foam cord is slid under the moulding using a clever applicator tool. Quick to apply, the cord ensures no edge build up and no visible evidence of repair work, thus eliminating the need to remove the glass. Applicator tool is supplied free with each box.

- ► Speeds vehicle painting.
- ► Eliminates need to remove glass.
- ► No visible evidence of repair.

Part number	Item	Dimension	Units per pack	Units per case
09529	Trim Lifting Cord	6mm x 40m	1	1

Specialist Masking

Flexible and narrow masking tapes for masking difficult contours and areas more accurately, giving a clean masking edge.





3M™ Precision Masking Tape

Part number	Item	Colour	Dimension	Units per pack	Units per case
06525	Precision	Green	6mm x 55m	4	12
06529	Masking Tape		19mm x 55m		

3M™ Smooth Transition Tape

Designed to be used in conjunction with SEMFT+ for single step masking on primer repairs across any aperture or wherever a feather edge is required.

- Very fine flip edge.
- ► Great for SMART repairs.
- ► Suitable for style lines.
- ► No residue.
- ► Plastic dispenser.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
06800	Smooth Transition Tape	0.25" x 30'	5	12

Specialist Detail Masking Tapes





A highly flexible fine detail masking tape with excellent adhesion to plastic and rubber mouldings.

- ► No adhesion transfer.
- ► Excellent flexibility around curves.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06404		Indigo	3mm x 33m	12	114
06405	Fine Line Masking Tape 471+		6mm x 33m		
06408			12mm x 33m		48
06409			19mm x 33m	12	



3M™ Fine Line Masking Tapes 218

A more specialised tape, for applications requiring fine two-tone or paint striping work.

- ► Sharp paint lines.
- ► Less edge build-up.
- ► Excellent curvability without edge tear or wrinkling.
- ▶ Virtual elimination of imprint even on fresh paint surface, due to low tack adhesive.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06520		Beige	3mm x 55m	1	12
06521	Fine Line Meeking Tene 010		6mm x 55m		114
06522	Fine Line Masking Tape 218		12mm x 55m		72
06523			19mm x 55m		12



Scotch® Fine Line Striping Tape

 $\label{eq:Amore specialised tape, for applications requiring fine two-tone or paint striping work. \\$

- ► Sharp paint lines.
- ► Less edge build-up.
- ► Consists of 8 × 1.5mm pullouts for creating a combination of stripes.
- ► Virtual elimination of imprint even on fresh paint surface, due to low tack adhesive.

Part number	Item	Colour	Dimension	Units per pack	Units per case
06314	Fine Line Striping Tape	25.4mm x 13.9m	8 x 1.6mm strips	1	48

Specialist Masking Films







The translucent material makes the repair area highly visible for simple trim guidance and because the film is easy to cut, the required area can be removed with maximum speed and accuracy, and finished efficiently with narrow masking tape. The static cling properties of both the 4 and 5 metre versions, allow a rapid one-person application.

- ► Easy to reposition and easy to cut.
- ▶ Premium PLUS film clings to the vehicle.
- ► Can be used with IR dryers up to 120°C.
- ► Avoids moisture staining and resulting rework.
- ► Masking tape easily removed and repositioned on the film.
- ▶ Prevents moisture imprinting and ghosting on painted vehicle surfaces.

Part number	Item	Dimension	Units per pack	Units per case
50988	Dunnia Dunasium Di IIC Class Maskin s Film	4m x 150m	4	1
50989	Purple Premium PLUS Clear Masking Film	5m x 120m		
50293	Premium Cutter		25	



3M™ Clear Masking Films

A high density, clear polyethylene sheeting designed to protect the vehicle from paint overspray. Vehicles must be dry to prevent the risk of rework on clear and economy films.

- No paint or primer flaking.
- ► Static cling ensures complete masking.
- ► Simple one-person application.
- ► Easy to cut.

Part number	Item	Dimension	Units per pack	Units per case
07838		4m x 150m		
80110	Clear Masking Film	5m x 120m	1	
51061		6m x 100m		
07813	Cutter		25	



3M™ Economy Clear Masking Films

Part number	Item	Dimension	Units per pack	Units per case
50676	Maghin y Files	4m x 150m		1
51018	Masking Film	5m x 120m]	



3M[™] Mobile Dispenser

For use with all sizes of 3M film: (50988), (50989), (07838) and (80110).

Part	Item	Units	Units
number		per pack	per case
06780	Mobile Dispenser	1	1



Masking Systems





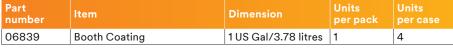
Part number	Item	Dimension	Units per pack	Units per case	
05967	-	40cm x 25m		30	
05968		60cm x 25m			
05969	Taped Masking Film	90cm x 25m	1	24	
05970		110cm x 25m			
05971		180cm x 25m		22	



A water-based liquid designed to temporarily protect the interior of spray booths and rooms from paint and primer overspray.

- ► Non tacky.
- ► Excellent solvent resistance.
- ► Easy application.
- ► Dries to a clear film.
- ► Fast, convenient removal.

Part number	Item	Dimension	Units per pack	Units per case
06839	Booth Coating	1 US Gal/3.78 litres	1	4



3M™ Overspray Masking Liquids

An overspray masking liquid that is an alternative to plastic sheeting. Protects vehicle surfaces throughout the repair process, from paint overspray, light scratches, and even weld splatter. Applied by spray applicator, dries to the touch trapping dust under the film even in areas such as wheel arches. After use, simply wash away.

- ► Totally protects bodywork from overspray and eliminates rectification.
- ► Protects vehicles from most minor damage e.g. welding sparks.
- ► One coat saves labour time.
- ► Traps dirt and dust stops contamination.
- ► Easy disposal just washes off.

Part number	Item	Dimension	Units per pack	Units per case
06847		1 US Gal/3.78 litres		4
06851	Overspray Masking Liquid	5 US Gal/8.92 litres	1	4
06856		15 US Gal/56.78 litres		ı





Dirt Trap Protection System

3M has taken the simple concept of surface protection and revolutionised it to enhance your painting process. Not only is the 3M™ Dirt Trap Protection System great for surface protection, but a closer look reveals a breakthrough innovation in the protection material that actually traps dust, dirt and overspray in a unique non-woven construction.

- ► Reduce paint booth maintenance.
- ► Protect your investment.



3M™ Dirt Trap Protection Material

- ► This is a 28" (70cm) x 300ft (91m) roll wall/floor protection material.
- ► Protects paint booth walls and floors reducing paint nibs.
- ► Traps dust, dirt and overspray.
- ► Brightens work areas.

Part number	Item	Dimension	Units per pack	Units per case
36852	Dirt Trap Protection Material	70cm x 91m	1	1



3M™ Dirt Trap Protection Film - Clear

18" (45cm) x 100ft (30m) roll window and light protection film.

Part number	Item	Dimension	Units per pack	Units per case
36856	Dirt Trap Protection Film – Clear	45cm x 30m	1	1



3M[™] Dirt Trap Protection Film Dispenser

Magnetic metal dispenser for Dirt Trap Protection Film.

Part	Item	Units	Units
number		per pack	per case
36863	Dirt Trap Protection Film Dispenser	1	1



3M™ Dirt Trap Protection Material Floor Applicator

Versatile floor applicator for protection material.

Part number	ltem	Units per pack	Units per case
36865	Dirt Trap Protection Material Floor Applicator	1	1



3M™ Dirt Trap Protection Material Wall Applicator

Extendable wall applicator for protection material.

Part	Item	Units	Units
number		per pack	per case
36866	Dirt Trap Protection Material Wall Applicator	1	1

3M™ Self-Stick Liquid Protection Fabric

3M™ Self-Stick Liquid Protection Fabric is engineered for the non-stop demands of industrial en-vironments where protection from water, solvents, oil and other fluids is vital. It can help boost your productivity, reduce maintenance and cleanup time, preserve your workspaces and eliminate re-work on finished surfaces.

- ► Indoor and outdoor application
- ► Easy, one-step application



Protects surfaces

from liquids, dust, dirt, debris and light abrasion and impacts.



Conformable material

is easy to mold around complex surfaces.



3M adhesive backing

sticks fast and comes up clean after the job is done.



UV-resistance

allows both indoor and outdoor use. Up to two weeks recommended depending on usage. Test for suitability.



Replace paper-and-tape

or plastic-and-tape methods for protecting finished surfaces.



Apply to floors

to reduce cleanup time. This product may improve slip resistance.



Cover work areas

to minimise damage from dropped tools, nuts, bolts, hardware, and other falling debris.



Numerous industrial applications

to protect your work.



Part number	Item	Colour	Dimension	Units per case
36876	3M™ Self-Stick Liquid Protection fabric	Blue	4in. X 300 ft. roll	6
36877	3M [™] Self-Stick Liquid Protection fabric	Blue	6in. X 300 ft. roll	4
36878	3M [™] Self-Stick Liquid Protection fabric	Blue	14in. X 300 ft. roll	1
36879	3M [™] Self-Stick Liquid Protection fabric	Blue	28in. X 300 ft. roll	1
36880	3M [™] Self-Stick Liquid Protection fabric	Blue	36in. X 300 ft. roll	1
36881	3M [™] Self-Stick Liquid Protection fabric	Blue	48 in. x 300 ft. roll	1
36882	3M [™] Self-Stick Liquid Protection fabric	Blue	56in. X 300ft.	1

Part number	Item Description		Case
36862	3M [™] Dirt Trap Protection Material Dispenser	Magnetic metal dispenser for 28in. Wide material	1
36866	3M [™] Dirt Trap Protection Material Applicator	Extendable wall dispenser for 28in. Wide material	1
36865	3M [™] Dirt Trap Protection Material Applicator	Versatile, floor applicator for 28in. Wide material	1

Interior Protection Products

This range of premium quality products is designed to protect the interior of your vehicles throughout the duration of a repair. Our one-size-fits-all seat covers, floor mats and steering wheel covers don't move or tear, with the intention of eliminating the cost of interior valeting. A wall mountable plastic dispenser is available to neatly and cleanly store the whole system.





Protects vehicle interior during repairs.

- ► High friction underside 'grips' the seat.
- ► Slippery top surface allows user to slide from seat.
- ► One size cover fits all vehicles.
- ► Seat covers resist water, oil and grease.
- ► Also ideal during final detailing and valeting.

Part number	Item	Colour	Units per pack	Units per case
50588	Interior Seat Cover	Purple	250	1



3M™ Interior Floor Mat

- ► Protects vehicle interior during repairs.
- ► High friction underside 'grips' the floor.
- ▶ One size mat fits all the vehicles.
- ▶ Mats resist water, oil and grease.
- ► Also ideal during final detailing and valeting.

Part numl	ber	Item	Units per pack	Units per case
8030	80	Interior Floor Mat	250	1



3M™ Interior Protection System Dispenser

Part	Item	Units	Units
number		per pack	per case
50592	Interior Protection System Dispenser	1	1

The high quality resin in our filler range gives you a better quality of repair and can be used on multiple substrates.

Body Filler Range

3M™ General Purpose Body Filler

A general purpose filler that allows easy sanding and shaping for all automotive repairs.

3M™ Heavy General Purpose Body Filler

A heavier weight filler that allows easier filling of deep panel damage and can be used prior to finishing with a light filler such as 3M™ General Purpose Body Filler.



Cartridge System

Part number	Item	Format	Dimension	Units per pack	Units per case
51078	General Purpose Body Filler – Heavy	Cartridge	1.65 litre		_
51079	General Purpose Body Filler	Cartridge	1.65 litre]_	6
51080	Hardener	Cartridge	55g] '	12
51081	Wall Dispenser	Dispenser			1



Tins

Part number	Item	Format	Dimension	Units per pack	Units per case
51072	General Purpose Body Filler – Heavy	Can	3 litre	1	4
51073	General Purpose Body Filler	Can	3 litre	1	4
51074	Hardener	Tube	100g	1	12
51075	General Purpose Body Filler – Heavy	Can	1 litre	1	0
51076	General Purpose Body Filler	Can	1 litre	1	6



3M™ Dynamic Mixing System

Our 3M™ Dynamic Mixing Applicator works as part of a system to dispense fillers, in a convenient and controlled manner that eliminates messy mixing and significantly reduces waste. Its precise delivery helps you use the correct amount of product, saving both time and materials.

- ► Reduce rework through virtual elimination of pinholes.
- ► Reduce waste levels through 'filler on demand' system.
- ► Increase productivity using the 3M advanced nozzle to mix as-you-go.

Part number	Item	Format	Dimension	Units per pack	Units per case
51002	DMS General Purpose Body Filler				
51003	DMS Heavy General Purpose Body Filler	Cartridge	276ml	1	6
51004	DMS Fine General Purpose Body Filler				
50600	DMS Applicator				1
50601	DMS Nozzle			50	6









3M™ Fast Cure Epoxy Metal Filler

Part number	Item	Format	Dimension	Units per pack	Units per case
37455	3M™ Fast Cure Epoxy Metal Filler	Cartridge	180ml	1	6
51875	Nozzles			10	5

3M™ Premium Glaze

Provides the perfect finish, leaving a smooth and level surface ideal for sanding and primer application.

Part number	Item	Format	Dimension	Units per pack	Units per case
51212	Premium Glaze	Bottle	910ml	1	8

3M™ Acryl Putty - Green

An auto body repair putty designed with very easy sanding and fast drying characteristics for use in filling pinholes and scratches, with red available for those that are larger.

Part number	Item	Colour		Units per pack	Units per case
05096	Acryl Putty	Green	409g	1	12
05098	Acryl Putty	Red	409g	1	12

Dry Guide Coats

3M™ Dry Guide Coat is a revolutionary method for applying a guide coat to a repair area. This system offers considerable advantages over current working practices. In particular, ease of use and achieving a better quality job every time.

- ► Contains no solvents
- ► Requires no masking
- ► Gives total coverage of surface
- ► Applicator requires no cleaning
- ▶ Ideal for both wet and dry sanding systems



3M™ Dry Guide Coats

Part number	Item	Colour	Dimension	Units per pack	Units per case
09560	Day Cuida Caat	Black	50g	1	10
50416	Dry Guide Coat	Orange			10
09561	Dry Guide Coat Applicator				5
51362	Dry Guide Coat - Black Kit (2 cartridges & applicator)	Black			6

Accuspray[™] Spray

This revolutionary product allows you to have a brand new spray gun on demand. The innovative technology was designed from the inside out for the efficient and economical application of material. These atomising heads deliver a large usable pattern, with very low overspray and exceptional atomisation.

Accuspray[™] Spray Gun HG14



3M™ Accuspray™ Spray Gun HG14

The HG14 has been designed for the application of coatings that require a 1.4mm atomising head. This HVLP system provides exceptional results through excellent atomisation resulting in high transfer efficiency with low overspray.

Used with 3M™ PPS™ Paint Preparation System, the Accuspray™ System minimises clean up time and disposal costs whilst gaining maximum productivity and profitability improvements.

Part number	Item	Units per pack	Units per case
16577	HG14 Spray Gun with 1.4mm Atomising Heads	1	1

Accuspray™ Pressurised HGP Spray Gun



3M™ Accuspray™ Pressurised HGP Spray Gun

The new Accuspray[™] Pressurised HGP Spray Gun and PPS[™] Pressure Cups are designed for high viscosity coatings. The HGP spray gun quickly achieves many textured finishes within the automotive repair market. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part number	Item	Units per pack	Units per case
16587	Pressurised HGP Spray Gun with 2 x 2.0mm and 2 x 1.8mm Atomising Heads and an Air Control Valve	1	1
16124	Large Pressure Cup 28 oz	1	2
16121	Mini Pressure Cup 6 oz	1	4



3M[™] Accuspray[™] Atomising Heads

Replacement atomising heads for use with HG14.

Part number	Item	Colour	Dimension	Units per pack	Units per case
16612		Orange	1.4mm		
16611	Atomising Heads	Clear	1.8mm	4	6
16609		Red	2.0mm		



3M™ PPS™ Type H/O Pressure Cups

The 3M™ PPS™ Pressure Cups are designed to be used with the Accuspray™ Pressurised HGP Spray Gun. The HGP spray gun quickly achieves many textured finishes. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part number	l Item		Units per case
16124	Large 828ml Cup & Collar	1	2
16121	Mini 177ml Cup & Collar		4

Accuspray[™] **Spray**

Accuspray[™] Spray Atomising Head Dispenser



3M™ Accuspray™ Storage System

Contains atomising head/applicator rack and 8 atomising heads.

Part number	Item	Units per pack	Units per case
16610	Accuspray [™] Storage System	1	1

Accuspray[™] head for 3M[™] PPS[™] Series 2.0







Accuspray[™] head for 3M[™] PPS[™] Series 2.0

Replacement atomising heads for use with HG14 and $3M^{^{\!\top\!\!\!/}}$ Series 2.0

Part number	Item	Colour	Dimension	Units per pack	Units per case
26614	Atomising	Orange	1.4mm		
26618	head refill	Clear	1.8mm	4	6
26620	pack	Red	2.0mm		

The 3M[™] PPS[™] Series 2.0 Paint Cup System

Improved six ways

Adopted by painters in every corner of the globe, the 3M System has been major boost to painting productivity and quality for nearly 20 years. Now 3M has made it even better in six critical areas, from top to bottom.



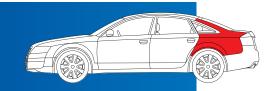
Cut your costs by picking the cup that fits the job.

Select the right format, for your need and save money on paint by reducing the chance of over mixing. Four sizes are available to fit the most common repairs in your shop. Stock them all to maximise your savings!



Spot or 1-panel repairs

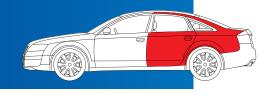
Mini cups
Ideal for areas requiring 200ml or less of material.





2-panel repairs

Midi cups Ideal for areas requiring 400ml or less of material.





3-panel repairs

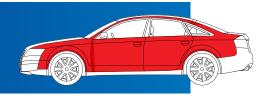
Standard cups Ideal for areas requiring 650ml or less of material.





4-panel repairs

Large cups Ideal for areas requiring 850ml or less of material, including large, clear coat batches.



Always empty out 3M™ PPS™ liners and containers into appropriate disposal receptacles. Please dispose according to your local regulations.

3M™ PPS™ Series 2.0 Spray Cup System

Select the right format at the right price for your need and save money on the paint by reducing the chance of overmixing by always having a ready supply of a variety of 3M[™] PPS[™] Series 2.0 Kits. Four sizes are available to fit the most common repairs in your shop. Stock them all to maximise your savings!

Large size

Ideal for 4-panel repairs.

Use on areas requiring 850ml or less of material, including large, clear coat batches.



3M™ PPS™ 2.0 Lids & Liners

Each kit contains 32 sealing plugs and 1 cup; each lid includes a quarter-turn lid locking system

Part number	Item	Configuration	Units per pack	Units per case
26740	Large 850ml Lids	125 Micron filter	50	4
26024	and Liners	200 Micron filter	50	ı



3M™ PPS™ 2.0 Hard Cups

Part	Itam	Units	Units
Number		Per Pack	Per Case
26023	Large Cup 850ml	1	4

Pro tips and tricks

- When removing the lid and liner from the hard cup, twist lid to unlock, place fingers through hole in bottom of cup and push liner upwards, releasing lid and liner together.
- Use the wide base on your 3M[™] PPS[™] Series 2.0 Cup Sealing Plugs to stand your cups upside down when not in use, helping to keep the filter mesh wet.
- Eliminate traditional mixing cups and filters by mixing materials right inside your 3M[™] PPS[™] Series 2.0 Cups.
 Each lid contains a clean, welded-in filter.
- Keep your red 3M™ PPS™ Dispensers. They still work with all 3M™ PPS™ Series 2.0 Lids and Liners.
- Stock all kit sizes to always have the right size cup for the job, reducing your cost per use.

Standard size

Ideal for 3-panel repairs. Use on areas requiring 650ml or less of material.



3M™ PPS™ 2.0 Lids & Liners

Each kit contains 32 sealing plugs and 1 cup; each lid includes a quarter-turn lid locking system.

Part number	Item	Configuration		Units per case
26026	Standard 650ml Lids	125 Micron filter	50	1
26000	and Liners	200 Micron filter	50	'

Always empty out $3M^{\text{\tiny MP}}$ PPS $^{\text{\tiny M}}$ liners and containers into appropriate disposal receptacles. Please dispose according to your local regulations.



3M™ PPS™ 2.0 Hard Cups

Part Number	Item		Units Per Case
26001	Standard Cups 650ml	1	4

Midi size

Ideal for 2-panel repairs. Use on areas requiring 400ml or less of material, such as bumpers.



3M™ PPS™ 2.0 Lids & Liners

Each kit contains 32 sealing plugs and 1 cup; each lid includes a quarter-turn lid locking system.

Part number	Item	Configuration	Units per pack	Units per case	
26312	Midi 400ml Lids and	125 Micron filter	50	1	
26112	Liners	200 Micron filter	50		



3M™ PPS™ 2.0 Hard Cups

Part Number	Item		Units Per Case
26122	Midi Cups 400ml	1	4

Mini size

Ideal for spot or 1-panel repairs.

Use on areas requiring 200ml or less of material.



3M™ PPS™ 2.0 Lids & Liners

Each kit contains 32 sealing plugs and 1 cup; each lid includes a quarter-turn lid locking system.

Part number	Item	Configuration	Units per pack	Units per case	
26752	Mini 200ml Lids and	125 Micron filter	50	4	
26114	Liners	200 Micron filter	50	I	



3M™ PPS™ 2.0 Hard Cups

Part Number	Itam	Units Per Pack	Units Per Case
26115	Mini Cup 200ml	1	4

UV PPS™ 2.0





UV PPS™ 2.0

Part number	Item	Continuration		Units per case
20730UV	Standard 650ml Lids	125 Micron Filter	50	4
26710UV	and Liners	200 Micron Filter	50	I

3M[™] PPS[™] 2.0 Paint Preparation System Adapter No. Reference Chart for Spray Applicators

			PP	S Serie	s 2.0 A	dapter	Mode	l Numb	er & Ty	pe	
Make	Model	26032	26033	26035	26036	26038	26039	20458	20573A	20587	20677
		S-2	S-3	S-5	S-6	S-8	S-9	S-32	S-40A	S-41	S-43
	AR3				Х						
AirGunsa	AZ4 HTE				Χ						
(Group Iwata)	AZ3, AZ30 HTE				Χ						
	AZ4 Serial 75 (Primer)					Χ					
Catalfer	Kent				Χ						
DelTalyo	DL3000	Χ									
	GTI and GTI pro		X								
	GFP		Χ								
	GFV		Χ								
	GFHV 510		Х								
	GPi		X								
	MGPi+C62		X								
	PRI (Primer gun)		X								
DeVilbiss	COMPACT ITW finishing BH11 9LH		X								
	FLG695		X								
	FLG651G		X								
	FLG691		X								
	FLG645		X								
	FLG643		X								
	FLG653G		X								
	FLG635		X								
	FLG615		X								
Fastmover	AP16GF	X									
	LPA 94	X									
	W300				X						
	AZ40HTE				X						
	AZ30HTE				X						
lwata	W300WB				X						
	AZ3HTE				X						
	Supernova WS-400										x
	Supernova LS-400										X

3M[™] PPS[™] 2.0 Paint Preparation System Adapter No. Reference Chart for Spray Applicators

			3M [™] F	PPS™ Se	eries 2.	0 Adap	ter Mo	del Nu	mber &	Туре	
Make	Model	26032	26033	26035	26036	26038	26039	20458	20573A	20587	20676
		S-2	S-3	S-5	S-6	S-8	S-9	S-32	S-40A	S-41	S-43
	LPH400	Х									
	VXL 949 Primer Gun	Х									
Iwata	W400	Х									
	W400WB	Х									
	WR400	Х									
Kestrel	STD Gravity	Х									
Kremlin	M21G				X						
Optima	500 & 601 (without interface)				Х						
Pro-Tek	(Without interface)	Х									
	403G			X							
	4100G			X							
	433G			Х							
	434G			Х							
Sagola	444G			Х							
	450G			Х							
	Mini Xtreme			Х							
	440 Xtreme							X			
	KLC family (-P, B- HVLP, B-RP)						Х				
	MCB family						Х				
	Jet RP						Х				
	RP Digital						Х				
	NR2000 / Digital						Х				
	MC93			Х							
	Jet 90 / S						X				
0-4-	QCC NR2000								Х		
Sata	Satajet 100BF RP								X		
	QCC 4000								X		
	Sata Jet 5000 B HBLP								X		
	Mini Jet 4400								X		
	Mini Jet QCC									Х	
	Jet B NR95 HVLP	Χ									
	NR92 HVLP	Χ									
	RP and HVLP 3000 QCC								X		
U-Pol	Gravity Gun HVLP	X									
Walcom	Geo F/X 97					X					
Walther	Pilot				X						

Accessories

A full range of accessories to facilitate the use of the 3M™ Paint Preparation System (PPS™).







3M™ PPS™ Colour Check Light II

Designed to make the colour matching and refinishing process faster and easier. The 3M™ PPS™ Colour Check Light Kit II is used by painters to reproduce the day light.

- ► Hand-held light source that replicates natural sunlight.
- Reduces the chance of costly re-work or comebacks related to colour mismatch, lack of coverage, uneven metallic layout, and prepaint and post paint imperfections due to inadequate shop lighting.
- ► Can reduce the time it takes cars to get through the paint process; increasing cycle times.

Part number	Item	Units per pack	Units per case
16550	Kit		1
16551	Bulb	1	4
16552	Diffuser		4
16553	Bezel kit	2	4
16555	Battery pack		1
16556	Battery charger	1	

3M[™] PPS[™] 6-Cup Carrier

A sturdy, lightweight construction which allows multiple materials to be taken into booths.

Part number	Item	Units per pack	Units per case
16010	6-Cup Carrier	1	1

3M™ PPS™ Lid & Liner Dispensers

3M[™] PPS[™] Dispenser is a wall-mountable unit that makes supplies such as lids and liners for the 3M[™] Paint Preparation System (PPS[™]) readily available. This storage accessory conveniently dispenses supplies one at a time, while keeping the remaining supply clean and safe from contamination. For Large, Standard, Midi and Mini.

Part number	Item	Dimension	Units per pack	Units per case
16299	Lid Dispenser	Std, Midi & Large	1	1
16219	Liner Dispenser	Std, Midi & Large		





3M[™] PPS[™] Spray Applicator Holder

Holds applicator with or without $\mathsf{PPS}^{\scriptscriptstyle{\top\!\!\!\!/}}$ cup attached.

Part number	Item		Units per case
16025	Spray Applicator Holder	1	12

3M[™] PPS[™] Wash Bottle

The neck of the applicator is simply flushed through with the cleaning fluid.

Part	ltem	Units	Units
number		per pack	per case
16012	Wash Bottle	5	4



Whether it's simple denibbing or a more serious defect, 3M offer a wide range of rectification products designed to help bodyshops achieve a perfect finish quickly and efficiently. With award-winning colour coded compounds and polishes, virtually all paint defect rectification work can be undertaken with ease and confidence.

Panel Preparation



3M™ Prep and Blend Liquid

Prep and Blend Liquid is a combination scuffing and cleaning liquid to prepare original or refinished paint surfaces for blending base coat or clear coat. Recommended to be used with 3M™ Scotch-Brite™ Ultrafine (Grey), or Extra Fine (Copper) products.

- ▶ Fast
- ▶ Uniform matt finish.
- ▶ Cleaning agent removes grease, waxes, resins, silicones, etc.

Part number	Item	Dimension		Units per case
09308	Prep and Blend Liquid	500g	1	12



3M™ Scuff-it™ Matt Gel

An advanced scuffing and cleaning gel which uses a unique combination of minerals and speciality treated abrasive micro crystals to abrade original or refinish paint surfaces in the final stage of preparation prior to paint spraying.

- ▶ Degreases, cleans and scuffs in a single process.
- ► Water-based formula.
- ► Complete abrasion for optimum paint adhesion.
- ► More aggressive than Prep and Blend Liquid (09308).

Part number	Item	Dimension	Units per pack	Units per case
50018	Matt Gel	700g	1	12



3M™ Perfect-it™ III Cleaner Clay

Part number	Item	Dimension	Units per pack	Units per case
38070	Cleaner Clay	200g	1	6



3M™ Tack Cloth Aqua

A tack cloth with light adhesive, ideal for use in the spray booth prior to final coat application. Removal of lighter dust from fine sanding, light overspray from basecoats and final cleaning of air dried water-based coats prior to clearcoat application.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
50401	Tack Cloth Aqua	43cm x 30cm	10	18

Perfect-it™ III Abrasives

The acclaimed Perfect-it™ III Paint Rectification and Polishing System provides the complete solution for removal of imperfections in vehicle topcoat refinish. Defects and blemishes are removed rapidly without the need for reworking or repainting. The Perfect-it™ III System provides a rectification answer for every likely requirement – fresh or aged paints, small to large areas. See individual listings for detailed product descriptions.











3M™ Perfect-it™ III Microfine Abrasives

Abrasive denib and blemish removal. Improvements in paint technology and the demand for ever higher levels of finish quality achieved by the painter has led to superfine Wetordry™ abrasive papers such as Perfect-it™ Microfine Abrasive.

Part number	Item	Grade	Dimension	Configuration		Units per case
02048	Microfine	P1500	128mm v 220mm	401Q WOD	50	10
02049	Abrasive	P2000	138mm x 230mm	401Q WOD	50	10

3M™ Hookit™ Finishing Film Disc 260L

Abrasive denib and blemish removal. Technically advanced abrasives for machine paint rectification applications. Use with a soft interface pad (05771) to add conformability.

Part number	Item	Grade	Dimension	Configuration	Units per pack	Units per case
30367		P1500				1
30368		P1200				
30369		P1000		Plain		
30370		P800				
30371		P600	75		50	
51267		P1500	75mm			4
51266		P1200				
51265	Finishing Film Disc 260L	P1000				
51264	DISC 200L	P800				
51263		P600		0.11-1-		
51587		P1500		3 Hole		
51586		P1200				
51585		P1000	90mm			
51584		P800				
51583		P600	1			

3M™ Trizact™ Discs

Discs made with a pyramid structure which contains multiple layers of fine grade abrasive mineral particles. New mineral is continuously exposed resulting in long life with a consistent finish.

Part Number	Item	Grade	Dimension	Units Per Pack	Units Per Case
30804		2000	75mm		
30806		8000	150mm		
51131	Fine Finishing	- 6000			
51130	Disc		150mm	45	
50414		2000	75mm 15	4	
50415		3000	150mm		
50413	BI II BI 4000	75mm			
50341	Blending Disc	1000	150mm		

3M™ Trizact™ Accessories

Part Number	Item	Dimension	Units Per Pack	Units Per Case
05791	Hand Pad	150	00	4
05792	Half Hand Pad	150mm	20	

Perfect-it™ III Quick Connect System

A new range of double sided buffing pads that, when used with new Quick Connect Adaptor technology and with 3M[™] compounds and polishes, offers an unparalleled refinish rectification system.



3M[™] Perfect-it[™] III Quick Connect System

- ► Long lasting, double sided buffs.
- ► Easy, fast changeover.
- ► One connector fits all.
- ► Perfect balance.

Part number	Item	Colour	Dimensions	Units per pack	Units per case
50874	Double Sided Convoluted Foam Compounding Pad	0	216mm		6
50878	Double Sided Flat Foam Compounding Pad	Green	150mm	1	
50875	Double Sided Convoluted Foam Polishing Pad	Yellow	216mm		
50879	Double Sided Convoluted Foam Polishing Pad	reliow	150mm		
50708	Double Sided High Gloss Convoluted Foam Polishing Pad	Blue	216mm		
50880	Double Sided High Gloss Convoluted Foam Polishing Pad	Blue	150mm		
33279	Double Sided Low Linting Wool Compounding Pad	White	229mm		
33271	Adaptor		M14		10



3M™ Perfect-it™ Fast Cut Plus Extreme

High cutting performance delivers excellent gloss results, providing a compound suitable for a wide range of systems.

- ▶ Use 30% less compound
- ► Gives excellent results on all paints
- ► Reduces scratch removal time by 25% ► Provides a high gloss finish

Part number	Item	Colour	Dimension	Units per pack	Units per case
51815	Fast Cut Plus Extreme		1Kg	1	12
51816	Fast Cut Plus Extreme	Croon	0.5kg	1	12
50487	Compounding Pad	Green	150mm	2	10
50499	Compounding Pad		75mm	4	20



3M™ Perfect-it™ III Extra Fine PLUS Compound

Extra Fine Plus is an integral part of the 3M™ Perfect-it™ III colour coded system. Especially designed to help achieve a perfect finish on modern clear coats, it gives a high gloss finish on all refinish paints after compounding.

Part number	Item	Colour	Dimension	Units per pack	Units per case
80349	Extra Fine PLUS Compound		1 litre	1	12
50488	Extra Fine Compounding Pad		150mm	2	5
50536	Polishing Pad	Yellow	75mm	4	3
50400	Ultra Soft Cloth			1	20



3M™ Perfect-it™ III Ultrafina SE Polish

Polish for rotary swirl and hologram elimination.

- ► Ultimate high gloss finish.
- ► Quick and easy clean up.
- ► Minimal sling.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50383	Ultrafina SE Polish		1 litre	1	12
50388	Ultrafina High Gloss Pad		150mm	2	5
50457	High Gloss pad	Blue	75mm	4	5
50486	Ultrafina Soft Polishing Cloth			1	20

1-Step Polishing System

Just two 3M™ Trizact™ sanding steps are required for an excellent result: grades 3000 and 8000. Followed up with 3M™ Perfect-it™ Famous Finish or 3M™ Perfect-it™ 1-Step Finish.





3M™ Perfect-it™ Famous Finish

Use in conjunction with Trizact™ 3000 and 8000.

Part number	Item	Dimension	Units per pack	Units per case
51677	Famous Finish	1kg	4	10
51678	Famous Finish	500g	1	12
33042	Foam Finishing Pad	150mm	2	10



3M™ Perfect-it™ 1-Step Finish

Part number	Item	Dimension		Units per case
33039	1 Ct Finishti- D - O	1kg	1	12
33038	1-Step Finish material Purple Cap	500g		
33042	Foam Finishing Pad	150mm	2	10





3M™ Polish Rosa

Fast final wax protection coating.

- ► Easy to apply by hand or machine and very durable
- ► Does not stain automotive plastics or rubber
- ► Contains non-volatile silicones for high gloss and easy clean up

Part number	Item	Colour	Dimension	Units per pack	Units per case
80345	Polish Rosa	Dimle	1 litre	4	12
50489	Ultra Soft Polishing Cloth	Pink] '	20

3M™ Perfect-it™ III Finishing Glaze

Apply by hand or using the D/A Glazing Pad (05729).

- ► Ultimate 'showroom' gloss.
- ► Cost-effective new improved.
- ► Low VOC.
- ► Improved easy clean up.
- ▶ Non-silicone content product produces a lustrous 'showroom' finish and deeper, longer gloss.

Part number	Item	Dimension	Units per pack	Units per case
05729	D/A Glazing Pad	170mm	2	10
09377	Finishing Glaze	1 litre	1	12

Perfect-it™ III Additional Accessories



3M™ Perfect-it™ III High Performance Cloths

Advanced 3M materials technology achieves high standards of surface cleaning and polishing efficiency.

- ► Non scratching, low linting.
- ▶ Durable resistant to chemicals.
- ► Re-usable washable up to 95°C.
- ▶ Two colours for job differentiation.
- ► High cleaning power with or without solvent.

Part number	Item	Colour	Units per pack	Units per case
50489		Pink		
50486	High Performance Cloth	Blue	1	20
50400		Yellow		

Headlight Lens Restoration System

A new, innovative system for refinishing weathered and scratched plastic lenses. It removes scratches and haziness from plastic headlights used on the majority of modern cars that are often caused by minor damage in collisions, general wear and tear, sunlight discolouration and cleaning mishaps.



3M™ Headlight Lens Restoration System

A complete Headlight Lens Restoration System kit including the following items:

- ► 3M[™] Hookit[™] Abrasive Disc 255P Gold P500 (50080).
- ► 3M[™] 260L Abrasive Disc 76mm P800 (00910).
- ► 3M[™] Trizact[™] Fine Finishing Disc 75mm P1000 (50413).
- ► 3M[™] Trizact[™] Fine Finishing Disc 75mm 3000+ (50415).
- ► 3M[™] Perfect-it[™] III Fast Cut PLUS Compounding Pad (50499).
- ► 3M[™] Perfect-it[™] III Extra Fine PLUS Polishing Pad (50536).
- ► Sander 75mm (28353).
- ► Polisher 75mm (28354).

Part	ltem	Units	Units
number		per pack	per case
50663	Headlight Lens Restoration System	1	1

3M™ Compound

Part number	Item	Dimension	Units per pack	Units per case
59015	Plastic Restorer	500ml	4	10
59016	Plastic Polish	500ml	I	12

3M™ Paint Defect Removal

The 3M™ Paint Defect Removal is simple and easy to use to remove defects before buffing, reduce scratches and produce an overall finer finish. Wet or dry, you'll get better results on the smallest and hardest to reach defects. The process is fully aligned to SMART processes.



3M™ Paint Defect Removal Abrasives

Part number	Item	Grit	Unit per pack	Units per case
33889		1000+		10
33892		1500+		
33895	Paint Defect Removal Abrasive Circle Sheet	2000+	1	
33898	Aniasive Circle Sileet	2500+		
33901		3000+		

3M™ Paint Defect Removal Hand Sanding

Part number	Item		Units per case
33909	Paint Defect Removal Hand Sanding Cylinder	1	20

Perfect-it[™] Denib System

It's time to revolutionise your paint shop productivity with the Perfect-it™ Denib System. Unlike anything else available in the industry, it's designed to remove dirt nibs faster and easier, resulting in a better finish. Pinpoint micro-sanding saves time by allowing you to sand dirt nibs away while minimising flat spots. Pinpoint micro-polishing allows you to quickly deliver a high gloss finish while reducing time-consuming clean up. Faster denibbing and faster clean up lets you do more in less time.





3M™ Perfect-it™ Denib Polish

Denib Polish Bottle.

Part number	Item	Dimension	Units per pack	Units per case
50665	Denib Polish	500ml	1	12

3M™ Perfect-it™ Denib Abrasive

1000 and 1500 Grade Trizact™ Abrasive Stem, 20 stems per inner pack.

Part number	Item	Grade	Units per pack	Units per case
02047	Darih Alamaina	1000	20	4
02080	Denib Abrasive	1500	20	4











3M™ Perfect-it™ III Polishing Wipes

Ideal for $3M^{\mathsf{TM}}$ Perfect-it[™] polishes.

- ► Soft and supple.
- ► Good absorbency.
- ► Low linting.
- ► Static-free wiping.

Part number	Item	Dimension	Units per pack	Units per case
34568	Polishing Wipes	37cm x 38cm	275	1

3M™ Professional Panel Wipes

- ► Excellent absorbency.
- ► Super strength when wet or dry.

Part number	Item	Dimension		Units per case
34567	Panel Wipes	37cm x 29cm	400	1

3M™ General Purpose Sponge

Part	Item	Units	Units
number		per pack	per case
C31	Large Commercial Sponge	1	24

3M™ Perfect-it™ III Superbuff Adaptors

A double sided buffing pad with a unique flexing action: this reduces swirl marks and minimises the risk of burn on working surfaces.

- ► Adaptors available in imperial or metric sizes.
- ► Extremely durable.
- ► Easily cleaned by raking or washing.
- ▶ Dual purpose pad for compounding and polishing.
- ► Soft, protected edge which offers conformability for contour polishing.
- ► Balanced, double-sided construction with quick change fixing.

Part number	Item	Dimension	Units per pack	Units per case	Units Per case
05704	Buffing Pad	203mm dia	Adaptor	1	1
05710	Superbuff Adaptor	5/8"	Adaptor		10

3M™ Perfect-it™ III Additional Accessories

Part number	Item	Dimension	Units per pack	Units per case
09550	Compounding Pad	150	0	
09378	High Gloss Polishing Pad	150mm	Omm 2	
09552	Dolishing Pook up Dod	125mm M14	1	5
09553	Polishing Back-up Pad	125mm 5/8"	1 2	
01927	Wool Buffing Pad	133mm	0	
05729	D/A Glazing Pad	170mm	2	12
M05717	Deliabin a Deada and Dead	203mm 5/8" attachment		
05717M	Polishing Back-up Pad	203mm M14 attachment		1
05711	SBS Plus (Wool) Compounding Pad		1	24
09637	Compounding Spange Red	14mm	1	10
09638	Compounding Sponge Pad	5/8"		10

The Finesse-it™ system is recommended for rectifying paint defects, e.g. dust nibs, on small areas. Ideal on fresh or aged refinish paint.





3M™ Finesse-it™ Finishing Material Easy Clean Up

Designed for use on both fresh or aged refinish paint to remove minor imperfections such as dust nibs. Machine-applied, the compound rapidly achieves high gloss and for best results should be applied using a 1500 – 2500 rev/min polisher fitted with the appropriate Finesse-it* accessory.

- ► Easy application.
- ► Deep gloss.

Part number	Item	Dimension	Units per pack	Units per case
09639	Finishing Material Easy Clean Up	1 litre	1	12

3M™ Finesse-it™ System Accessories

The Finesse-it™ system is quick and easy to use. Best results are achieved by using the following recommended accessories depending on the type of machine being used.

Part Number	Item	Dimension	Configuration	Units Per Pack	Units Per Case
14736	Finishing Pad			1	10
09996	Sponge Mop	75mm		'	5
50016	Buffing Pad			5	10
09552	De als un Da d	125mm	14mm thread		_
09553	Back-up Pad		5/8" Thread		5
13441	Hand Sanding Pad] !	10
09988	Holder No 4	75mm]		5

3M provide innovative solutions for automotive and plastic repair with a range of adhesives. Used in conjunction with our applicators and recommended repair processes, structures can be rebuilt, repaired or bonded to recreate the original finish.

Double Sided Adhesive Tapes



3M™ Acrylic Plus Tapes PT1100

Offering high adhesive strength, these high density acrylic foam tapes with acrylic adhesive on both sides are ideally suited to critical fixing applications such as body side mouldings, badges and bumper trims.

- ► High performance.
- ► Used by vehicle manufacturers.
- ► Suitable on OEM and refinish paint.
- ► Good conformability.

Part number	Item	Colour	Dimension	Units per pack	Units per case
80318		Black	6mm x 20m	2	
80319			9mm x 20m		12
80320	Acrylic Plus Tape PT1100		12mm x 20m	1.	
80322	Tape F11100		19mm x 20m		
80323			25mm x 20m		

Transfer Adhesives

Double sided, lightweight tape for bonding plastic and trim in automotive applications. Apply to one surface, remove liner then join surfaces together.



Amenda Am

3M™ Refix Tape 950

A double sided tape wound on a roll so that the adhesive can be applied by hand.

- ► Sticks instantly, will not lift.
- ► No mess or waste.

Part number	Item	Dimension	Units per pack	Units per case
06506	Refix Tape 950	12mm x 10m	4	12

3M™ Press In Place Emblem Adhesive

Part number	Item	Dimension	Units per pack	Units per case
08069	Emblem Adhesive	2" x 12" Strip	10	6

Contact Adhesive

Aerosol adhesives for bonding lightweight internal trim, e.g. headlinings and plastics.



3M™ Aerosol Adhesive

High performance neoprene contact adhesive with exceptional plasticiser resistance. The aerosol features high strength performance normally associated with bulk sprayable or brushable contact adhesives. Suitable for bonding rubbers, non-supported vinyls, metal, some plastics and flexible foams to themselves or to other substrates.

Aerosol has controlled, lace-like spray pattern which minimises overspray. Quick drying – bonds can be made after 4 and up to 30 minutes. Clog-resistant nozzle. Useful where high heat resistance is required.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08090	Spray 80 Aerosol Adhesive	Amber	500ml	1	12

General Purpose Adhesive



3M™ Aerosol Adhesive

A specially designed, general purpose aerosol adhesive for bonding trim fabrics, headings, floor carpets and cloth-backed vinyls. Also for bonding upholstery foam to metal, wood and other surfaces.

- ▶ No wastage of dried up adhesive through lids being left off.
- ▶ Non-clog aerosol head will adjust to give wide or narrow lace spray pattern.
- ► Large areas covered quickly, compared to hand application e.g. headlinings.
- ► Fast drying.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08080	Aerosol Adhesive	Clear	500ml	1	12

Panel Bonding Adhesives

Designed to provide an alternative method of attaching panels to welding. Offering time savings, a quality repair and a safe method.



3M™ Panel Bonding Adhesive

An innovative and cost-effective two-part cartridge system for bonding replacement body panels. Seals and bonds steel, aluminium and SMC securely in a single operation. Reduces welding time, protects against corrosion and gives excellent adhesion to a variety of substrates. Recommended for application with 3M[™] manual applicator (08117) or 3M[™] pneumatic applicator (09930).

- ► Enables easy accessibility in awkward to reach areas.
- ► Maintains integrity of substrate.
- ► Cures on demand.
- ▶ Bonds steel, aluminium, SMC.
- ► Not for use on structural components.

Part number	Item	Dimension	Units per pack	Units per case
08115	Panel Bonding Adhesive	200ml	1	6
08193	Nozzle		6	О





3M™ Structural Adhesive

A two-component epoxy, 3M[™] Structural Adhesive (08122) offers some 8 times the shear strength of its polyurethane-based rivals, for bonding of panels and doorskins. This product is packed in a 50ml twin cartridge. Apply using 3M[™] Manual Applicator (08190) with 2-1 Plunger.

- ► Fast drying.
- ► Consistent mixing ratio from twin cartridge.
- ► Efficient mixing nozzle gives controlled flow with no air bubbles.
- ▶ Resealable cartridge means minimal adhesive waste.
- ► Lightweight, maintenance-free applicator.

Part number	Item	Dimension	Units per pack	Units per case
08122	Structural Adhesive	50ml	1	10
08197	Nozzle		6	12

3M™ Impact Resistant Structural Adhesive

Formulated for true automotive OEM-specified structural bonding applications, excellent for collision absorption in steel structures and advanced lightweight aluminum alloys. This two-part epoxy adhesive delivers extended worktimes – up to 1 hour – and can be rapidly heat-cured. The adhesive changes from silver to purple as the adhesive cures.

- ► Room temperature curing can be rapidly cured with heat (30 min at 80°C)
- ► Adheres to all properly prepared steel, aluminium and carbon fiber substrates
- ► Can be weld-bonded or rivet-bonded immediately after application
- ► Corrosion inhibiting formula with lifetime corrosion protection
- Better positioning due to glass bubble technology, aids in avoiding 'squeeze out' of adhesive

Part Number	Item	Dimension	Units per pack	Units per case
07333	Impact Resistant Structural Adhesive	200ml	1	2
08193	Nozzle	200mi	6	3

Plastic Repair

A method for repairing cosmetic defects (scratches and dents) and structural repairs (tears, cracks and holes) in plastic bumpers.



3M™ Instant Plastic Repair Patch

Fast solution to repair cracks and holes in plastic bumpers without the need for replacing the original part. Prepare the area, mount patch onto the backside of the crack and reshape the front side easily with FPRM or Flexible Plastic Filler.

Part number	Item	Dimension	Units per pack	Units per case
05888	Instant Plastic Repair Patch	101mm x 203mm	3	6
06396	Adhesion Promoter Sachet		25	4

3M™ Polyolefin Adhesion Promoter

3M[™] Polyolefin Adhesion Promoter is specially designed to be used in conjunction with 3M[™] Adhesives for the repair of polypropylene and ethylene propylene interior and exterior parts, usually designated by the initials PP, EP, TPO, or EPDM.

Part number	Item	Dimension		Units per case
05917	Polyolefin Adhesion Promoter	200ml	1	12















3M™ Flexible Plastic Filler

Flexible plastic filler and front repair material, it is fast drying (15 mins) two component repair material for front side bumper repair. Can also be used for scuffs and light damage for flexible plastic parts.

Part number	Item	Dimension	Units per pack	Units per case
05887	Flexible Plastic Filler	200ml	1	6
08193	Nozzle		6	0

3M™ Flexible Parts Repair Material

3M[™] Flexible Parts Repair Material is a two-part epoxy filler used to repair most of the plastic parts on today's vehicles. It is flexible and easy to sand. Available in two tubes (A and B), allowing for easy measuring and mixing.

- ► Easy to use.
- ► Excellent feather edging.
- ► Excellent sag resistance.

3M[™] Flexible Parts Repair Material is also available in a duopack cartridge. For easy and safe application with 3M[™] manual applicator (08190). Each box includes four duopack cartridges and eight mixing nozzles.

Part number	Item	Colour	Dimension	Units per pack	Units per case
05900	Florible Borte Boneir Meterial	Crov	150ml	1	6
05901	Flexible Parts Repair Material	Grey	2 x 150ml	4	3
08198	Nozzle			5	12

3M™ Superfast Plastic Adhesives

3M[™] Superfast Plastic Adhesive is a two-part urethane adhesive suitable to repair, rebuild, reshape and bond all kinds of plastic. Fast to cure, it can be sanded and overpainted. Work with Contour Sheet (04904) to shape.

Part number	Item	Colour	Dimension	Units per pack	Units per case
55045	Superfast Plastic Adhesive	Clear	50ml	1	12
04748	Superfast Adhesive	Black			
04904	Contour Sheet with reinforcement tape		127mm x 3.6m] '	
04908	Adhesive Nozzle			50	1

3M™ Structural Plastic Adhesive

Two part urethane adhesive in a 200ml cartridge, designed for bonding, back side reinforcing and some cosmetic filling of many plastic parts. Bonds to plastic, fiberglass, ceramic, metal and most substrates. This adhesive gives a longer working time and longer drying time than 3M™ Superfast Adhesive to give more flexibility for users needing extra time.

Part number	Item	Dimension	Units per pack	Units per case
55047	Structural Plastic Adhesive	200ml	1	6

3M™ Crack Seal Tape

3M Crack Seal Tape is a self-adhesive glass fibre tape to reinforce any repair.

Part number	Item	Colour	Dimension	Units per pack	Units per case
03020	Crack Seal Tape	White	50mm x 5m	1	6

Adhesives





3M™ Plastic Filler

A polyester-based filler specifically designed for plastic repairs. A smooth, flexible product which is easy to spread and has good sandability.

Part number	Item	Format	Dimension	Units per pack	Units per case
51009	Plastic Filler	Can	500g	1	6

3M™ Plastic Repair Kit

Use 3M™ Plastic Repair Kit to quickly repair plastic parts such as bumper cracks or scratches. Our introductory kit is a part of our plastic repair range and includes all the materials you need to carry out a professional grade repair to most defects, to many plastic car parts.

Part Number	Item	Colour		Units Per Case
50537	Plastic Repair Kit	Black	1	1

Surface Cleaning



3M™ Adhesive Cleaner

Part number	Item	Dimension	Units per pack	Units per case
08984	Adhesive Cleaner	1 litre	1	12

Bonded Windscreens







3M[™] Primers

Part number	Item	Colour	Dimension	Units per pack	Units per case
58012	Single Step Primer	Black	201	4	6
08617	Clear Primer		30ml	'	12

3M™ PU Windscreen Adhesive

A one-part moisture-curing PU adhesive for windscreen and rear window bonding. Available in cartridge and sachet.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08603	Adhesive Cartridge	Black	310ml	1	12
08616	Windscreen Adhesive		415ml		9

3M™ Glass Cleaner

To clean windscreens, rear and side windows, and mirrors. Also automotive vinyl, interior plastic trim and clear plastic. Will not affect painted surfaces.

Part number	Item	Dimension	Units per pack	Units per case
08631	Glass Cleaner	500ml	1	12

Direct Glaze



3M™ Direct Glaze

To clean windscreens, rear and side windows, and mirrors. Also automotive vinyl, interior plastic trim and clear plastic. Will not affect painted surfaces.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08610		Black	6mm x 4.5m	12	1
08611	Direct Glaze Adhesive Strip		8mm x 4.5m		
08612			10mm x 4.5m		

Rubber Gasket



3M™ Windscreen Sealer

Non-hardening non-shrinking sealer for the installation of rubber gasket windscreens. Excellent water and weather resistance. Remains flexible permanently. Can be applied in wet weather. Easy clean up with dry rag. Non-damaging plastic nozzle. Apply using either 3M™ Manual Applicator (08013) or 3M™ Pneumatic Applicator (08012).

Part number	Item	Colour		Units per pack	Units per case
08509	Windscreen Sealer	Black	310ml	1	12

Coatings

Anti-Chip

Anti-chip coatings are used to protect vulnerable, painted parts of the vehicle such as sills, wings, wheel arches and valances.

Most body corrosion results from stone chips to susceptible exposed paintwork. Stone chips can penetrate the paint and underlying protective coatings to allow corrosion to eat into the substrate from the surface. 3M supply rubberised anti-chip coatings with a wide range of finishes. All are overpaintable, flexible, fast drying and weather, stone chip and corrosion resistant.



3M™ Body Gard Textured Coatings

This rubber-based coating was developed to enable most manufacturers' stone chip finishes to be reproduced in the bodyshop. Black, white and grey coatings are available for application to any part of the car requiring stone chip protection. Medium to heavy textures can be obtained depending on the application method used.

- ► Excellent stone chip resistance.
- ► High solids.
- Can be used with the 3M[™] Accuspray[™] Pressurised HGP Spray Gun (16587) to replicate OFM finishes
- ► Coating becomes tack free in 10 15 minutes. Can be painted with air drying and low bake paints after two hours at normal temperatures. The application of a primer is recommended.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08868		Black	1 kg	1	12
08878	Textured Coating	White			
08879		Grey			
08881	Matau Basad Castinus	Black	- 1kg	1	12
08882	Water Based Coatings	Grey			



3M™ Body Gard Flat Coatings

Featuring the same benefits as Spray Schutz coating, the Body Gard Aerosol has the added benefit of reproducing the flat finish that is so popular.

- ► Excellent stone chip resistance.
- Quick drying
- ➤ Coating becomes tack free in 10–15 minutes. Can be painted with air drying and low bake paints after two hours drying at normal temperatures. The application of a primer is recommended.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08158	Flat Coating Aerosol	Black	F001	4	6
08159		Grey	500ml		6

Inner Cavity Wax





3M™ Inner Cavity Wax - Amber

Designed to give a protective coating to the inside of vehicle body panels. The product will seep, by capillary action, into gaps and along welded joints to give long lasting rust-proofing.

- ► Remains flexible when dry.
- ▶ Water repellent can be applied to damp surfaces.
- ► Excellent rust-proofing against road salt.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08901	Inner Cavity	Amber	500ml	4	10
08911	Wax		1 litre	1	12

3M™ Inner Cavity Wax - Transparent

Inner cavity protection for the small repair or difficult to reach areas is made quicker and easier.

- ► Easy to use.
- ► Quick.
- ► Convenient.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08909	Inner Cavity Wax	Transparent	500ml	1	12
08919			1 litre		
08929			10 litre		1

3M™ Cavity Wax Plus and Applicator Wand Kit





3M™ Applicator Wand Kit

- ► Protect hard-to-reach places.
- ▶ 24" and 34" wands provide a uniform 360 degree spray pattern to ensure that you are maximising coverage with each application.
- 8" tube delivers a powerful stream of material to flood joints and seal them from corrosive elements.

Part number	Item	Size
08851wk	Cavity Wax Plus Applicator Wand Kit	8", 24" and 34" tube

3M™ Cavity Wax Plus

Non-hardening corrosion protection for internal cavities in a convenient aerosol can.

- $\,\blacktriangleright\,$ Corrosion protection for inner body panels, frame rails and structural enclosures.
- ► Eliminates the need for using antiquated and messy bulk spray technology to apply corrosion protection to a vehicle.
- ► Provides access to inner body structures with tight tolerance.

Part number	Item	Dimension	Units per case
08852	Cavity Wax Plus	538ml aerosol	4

Underbody Protection













Sound Deadening





3M™ Body Schutz

A thick, asphalt-based product ideal for vehicle underbody coating to give both rust-proofing and sound-deadening properties.

- ► Flexible when dry.
- ► Excellent one-coat coverage.
- ► Touch dry in 1 hour.
- ► Does not sag.

08861

•	Not	overpaintable	le.

▶ Various textures can be achieved by altering spray technique.

1

12

Units Units Part Colour **Dimension** number per pack per case

1 litre

3M™ Aerosol Spray Schutz

Fast drying, rubberised protective coating, which dries to a textured finish, suitable for quick repairs to wheel arches and underbody.

▶ Rubberised for extra toughness and flexibility.

Body Coating Black

- ► Fast drying.
- ▶ Non-clog valve for even spray pattern.
- ► Weather resistant.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08877	Aerosol Spray	Black	500ml	1	12

3M™ Weld Thru II Spray

Weld Thru II is a zinc-rich weldable primer for MIG and spot welds.

- ► Easy and consistent sprayability.
- ► Superior coverage.
- ► Fast drying.

- ► Easy to weld through.
- ► Minimal weld spatter.
- ► Excellent corrosion protection.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50410	Weld Thru II Coating	Grey	377ml	1	6

3M™ Sound Deadening Pad

Easily shaped to offer noise suppression on many parts of the vehicle, such as doors, wings and boots/floor plans.

- ► Self-adhesive.
- ► Easy to apply.
- ► Paintable.

Part Number	Item	Dimension	Units Per Pack	Units Per Case
08840	Sound Deadening Pad	500mm x 500mm	1	10

3M™ Abrasion Resistant Film

Part Number	Item	Dimension	Units Per Pack	Units Per Case	
08219	Abrasion Resistant Film	19mm x 11m	6	1	
08210		100mm x 2.5m	0	'	

Polyurethane Sealer Range Extruded Sealers







3M™ Polyurethane Sealer in Cartridges

A high-solids, non-shrinking adhesive sealer, which cures to a tough, permanently flexible material after 24 hours (depending on bead thickness and environmental conditions), when exposed to atmospheric moisture. To be used with a $3M^{\mbox{\tiny M}}$ Pneumatic Applicator (08012). Ideal for medium/wide seam sealing.

- ► Excellent adhesion.
- ▶ Paintable with commonly used paint systems.
- ► Non-shrinking, non-flow.
- ► Excellent weathering properties.
- ► Water, oil and petrol resistant.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08694		Black			12
08684	Polyurethane Sealer	Grey	310ml	1	
08689	Sealer	White			
08705	Nozzle			50	1

3M™ Polyurethane Sealer in Sachets

General purpose polyurethane seam sealer in collapsible aluminium foil sachets. Available in black, white or grey. To be used with the 3M™ Pneumatic Applicator (08007) or (08006 - 310ml only).

- ► Easy extrusion with no bubbles.
- ► Easy disposal of squashed sachet.
- ▶ Over-paintable in less than 30 mins.
- ► Lightweight, well-balanced applicators.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08789		Black		- 12	1
08787		White	310ml 600ml		
08782		Grey			
08793	Polyurethane Sealer	Black			
08788		White			
08783		Grey			
08704	Sachet Sealer Nozzle				

Sprayable Sealers



3M™ Two Part Sprayable Sealers

A unique 2-pack polyurethane-based product packaged in an aluminium sachet, allowing reproduction of the original appearance of body joint seals. Pre-measured protection from the toxic emission of isocyanate. Avoids the necessity of applicator cleaning, by a divided Unipack bag fitted with a disposable nozzle. Can be used for restoring stone chip coatings.

- ► Simple, quick and clean.
- ► Rippled appearance achieved by changing angle of spray.
- ► No direct contact during mixing.
- ► Paintable in 30 minutes.
- ► Application of heat speeds curing.
- ► No shrinkage.
- ► No applicator cleaning.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08801	Pneumatic Applicator			4	1
08800	Two Part Sprayable Sealer	Grey	250ml	7'	6

Multi-Purpose Sealer Range



3M™ Multi-Purpose Sealer

- ► Creates a variety of seam sealing finishes including sprayed, extruded and brushed seams.
- Can be used as a stone chip coating to match a variety of finishes found on today's vehicles.
- ► Overpaint almost immediately with water based paint systems.
- ► Efficient process time and productivity gains.
- ► Isocyanate-free.

Part number	Item	Colour	Dimension	Units per pack	Units per case
50740	MS One Part Sprayable Sealer	Beige	310ml	1	12











One part MS moisture-curing high solid sprayable sealer in a cartridge. Provides a permanent firm and flexible seal. Restores original spray finish in engine compartment, on all overlap joints, floor pans. Use with applicator (08992).

- ► May be painted over immediately.
- Cures to provide hard surface.
- ► Can also be extruded and brushed.
- ► Flexible as anti-chip coating.
- ► No shrinkage.
- ► Isocyanate free.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08851	MS One Part Sprayable Sealer	Grey	290ml	1	12

3M™ MS Caulkable Sealer

Designed to seal interior and exterior automotive body joints. Restores original finish of door hemming flange, overlapped floor panels, etc.

- ► To be applied with 3M™ Pneumatic Applicator (08012) or 3M™ Manual Applicator (08013).
- ► Can paint over immediately with water-based paints.
- ▶ Needs to be painted over within 2 hours.
- ► Highest final hardness.
- ► Fast tack-free time.
- ► Excellent brushability.
- ► No shrinkage.
- ► Isocyanate free.

Part number	Item	Colour	Dimension		Units per case
08855	MS Caulkable Sealer	White	290ml	1	12

Body Caulking

3M™ Body Caulking

A pre-formed thumbing compound, for sealing all large openings and cracks in the car. Easily smoothed and tooled.

- ► Good adhesion.
- ► Non-staining.
- ▶ Water resistant.
- ► Remains flexible.
- ► Can be over-painted immediately.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08568	Body Caulking	6mm x 300mm	Round (Cords)	60	12



Brushable Sealer



3M™ Super Seam Sealer

A brushable sealer which recreates original appearance on all overlap joints: e.g. inside boots, around wheel arches and shock absorber mountings, on bulkheads and floor pans around tailgates.

- ► Easily applied by brush.
- ► Dries to leave visible brush marks.
- ► Does not snag.
- ► Quick drying.
- ► Petrol, oil and water resistant.

Part number	Item	Dimension		Units per case
08537	Super Seam Sealer	1 kg	1	6



3M™ Super Seam Application Brush

Part number	Item	Dimension		Units per case
08540	Nylon Brush	1	30	6

Narrow Joint Sealers



3M™ Drip-Check Body Sealers

For narrow vertical seams or cracks of 2mm – 3mm wide, to give a firm but flexible seal which will not harden, shrink or crack. Self-levelling and self-seeking, but will not slump on vertical surfaces. Can be smoothed with a wet finger, and painted.

- ► Easy to apply.
- ► Quick drying.
- ► Remains flexible but firm.
- ► Petrol, oil and water resistant.

Part number	Item	Colour	Dimension	Units per pack	Units per case
08401	Drip-Check Body Sealer	Clear	150ml	1	12



3M™ Drip-Check Seam Sealer Tapes

Part number	Item	Colour	Dimension	Units per pack	Units per case
08475	Drip-Check Sealer Tape	Green/Grev	9.5mm x 9.1m	1	12
08476			22.5mm x 9.1m		



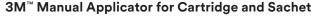
3M[™] Polyolefin Adhesion Promoter

Part number	Item	Dimension		Units per case
05917	Adhesion Promoter	200ml	1	12



Manual Applicators





Designed for hand application of sealer from 310ml cartridge or sachet where an air-line is not available.

Part number	ltem		Units per case
08013	Manual Applicator	1	1



3M™ Manual Applicator for 2-Part Adhesive

50ml twin cartridge applicator for super fast plastic adhesive, 2-part structural adhesive and flexible parts repair material.

Part number	Item	Units per pack	Units per case
08190	Manual Applicator	1	10



3M™ Manual Applicator for 200ml Duopack Cartridge

Part number	Item		Units per case
08117	Manual Applicator	1	1

Pneumatic Applicators (Extrudable Sealer)



3M[™] Pneumatic Applicator for Sachets

Lightweight, well-balanced pneumatic applicator, fitted with an air-flow regulator 'dump valve' which instantly exhausts the air when the trigger is released. Designed to extrude 310ml, 415ml and 600ml collapsible aluminium foil sachets.

Part number	Item	Dimension		Units per case
08006	Droumatic Applicator	310ml and 415ml	1	1
08007	Pneumatic Applicator	310ml and 600ml	1	



3M™ Pneumatic Applicators for Cartridges

Lightweight pneumatic applicator fitted with an air-flow regulator 'dump valve' which instantly exhausts the air when the trigger is released.

Part number	Item	Units per pack	Units per case
08012	Pneumatic Applicator	1	1



3M™ Pneumatic Applicators for 200ml Duopack Cartridge

Part number	Item	Dimension		Units per case
09930	Pneumatic Applicator	200ml	1	1



3M™ Pneumatic No-Clean-Up Applicator

This cast-aluminium hand applicator is designed to accept the disposable nozzle fitted to Sprayable Sealer Sachets or 1 kg can. When the sachet and nozzle are disposed of, the applicator remains clean and ready for the next job.

Part	Item	Units	Units
number		per pack	per case
08801	Pneumatic Applicator	1	1

Pneumatic Applicators for Anti-Chip and Underbody Coating



3M™ Air-Line Fed Applicator

Air-line fed applicator for applying 1 litre or 1 kg Schutz and stone chip coatings.

Part number	ltem		Units per case
08996	Air-Line Fed Applicator	1	1



3M™ Pressurised Air-Line Fed Applicator

Pressurised air-line fed applicator for 1 kg coatings, offering a very fine flat finish according to the pressure adjustment.

Part number	Item		Units per case
08991	Pressurised Air-Line Fed Applicator	1	1



3M[™] Accuspray[™] Pressurised HGP Spray Gun

The new Accuspray[™] Pressurised HGP Spray Gun and PPS[™] Pressure Cups are designed for high viscosity coatings.

The HGP spray gun quickly achieves many textured finishes within the automotive repair market. The gun setting allows multiple textures to be achieved in minimal time and efficiently.

Part number	Item	Units per pack	Units per case
16587	Pressurised HGP Spray Gun with 2 x 2.0mm and 2 x 1.8mm Atomising Heads and an Air Control Valve	1	1
16124	Large Pressure Cup 28 oz	1	2
16121	Mini Pressure Cup 6 oz	1	4

Pneumatic Applicator for Inner Cavity Waxes



3M™ Air-Powered Applicator

For use with 1 litre or 1 kg cans of 3M[™] Inner Cavity Wax coating. This special air-powered Applicator allows deeper penetration of product in inaccessible areas.

Part number	Item	Units per pack	Units per case
08997	Air-Powered Applicator	4	4
08998	Refill Applicator	1	1

Pneumatic Applicator for Sprayable and Extrudable Sealer



3M™ Universal Applicator

This new system allows the extrusion of all kinds of single-component sealants. By using the different nozzles supplied and easily adjusting the two regulators, it sprays the product in various finishes and creates ridges of various widths. Cartridges and sachets are used with the standard nozzles supplied with the products.

Part number	ltem		Units per case
08993	Universal Applicator	1	1

Pneumatic Applicator for Sprayable Sealer



3M™ Lightweight Applicator

Lightweight, easy to use pneumatic applicator for one-part sprayable sealer in a cartridge. By easily adjusting the air and product regulator, it allows various spray and coating finishes from very fine to textured. Ready to use, it does not require an additional nozzle.

Part number	Item		Units per case
08992	Lightweight Applicator	1	1

Air Pressure Regulator



3M[™] Valve

An air pressure regulator valve that can be fitted to any 3M pneumatic applicator to allow pre-selection of air pressure as required.

Part number	Item		Units per case
08804	Valve	1	6

3M[™] Power Tools for Body Repair

Powerful, lightweight tools, designed to improve comfort and maximise efficiency.



3M™ Pistol Grip Disc Sander

The 3M™ Pistol Grip Disc Sander is a light weight tool with the power to grind welds and the size to access small and hard-to-reach areas. Perfect for grinding and sanding applications with our 3M™ Cubitron™ II Fibre Roloc™ Discs.

Part number	Item	Diameter (mm)	Tr/mn	Power motor CV (W)	Weight (kg)	Length (mm)
33577	Pistol Grip Disc Sander	50 and 75	18,000	0.45 (336)	0.56	189



3M™ Cut-Off Wheel Tool

The 3M[™] Cut-Off Wheel Tools deliver the performance you need when working with tough automotive substrates. When paired with 3M[™] Cubitron[™] II Cut-Off Wheels, technicians can slice through even high-strength steel and aluminium with clean, straight lines and minimal effort.

Part number	Item	Diameter (mm)	Tr/mn	Power motor CV (W)	Weight (kg)	Length (mm)
33579	Cut-off Wheel Tool	75	20,000	0.70 (522)	0.87	196



3M™ Mini File Belt Sander and File Belt Sander

The 3M™ File Belt Sanders allow technicians to access hard-to-reach areas and are great for spot weld removal, deburring, cleaning, and finishing.

Part number	Item	Diameter (mm)	Tr/mn	Power motor CV (W)	Weight (kg)	Length (mm)
33573	1. Mini File Belt Sander	10×330	17,000	O 6E (40E)	0.84	320
33575	2. File Belt Sander	13×457	17,000	0.65 (485)	0.98	385

3M and Festool

From specialist to universal expert.

There is nearly an endless product range to meet even the highest demands. A high-quality comprehensive product portfolio – it spans from solutions in sets to 3M™ abrasives and paint finishing products.



Our standardised workflows are the accelerator for any body shop. They simplify processes in surface treatment and bring any repair efficiently to an end considerably faster. Simple processes, reproducible results – large impact.

Service all-inclusive.

If you register your products within 30 days of purchase, you will profit from a comprehensive service package that saves you time, costs and nerves. Every tool is not only a good investment, but it is also a safe one.



Terms and Conditions of Sale of Goods and Services.

1. Application

- 1.1 These conditions apply to all contracts between the Seller and the Buyer referred to in the order and override all conditions stipulated by the Buyer (even if submitted in a later document); any other agreements between the parties relating to the subject matter of this order are terminated (except an agreement into which these conditions are incorporated).
- 1.2 No variation of these conditions is permitted unless agreed in writing by a director of the Seller.

2. Price

- 2.1 The price to be paid for the goods or the services will be the Seller's price at the date when the goods are despatched or the services are provided.
- 2.2 The price of goods includes the cost of Seller's standard packaging and delivery within the UK and Ireland by Seller's normal transportation; the price does not include VAT.

3. Payment

- 3.1 Payment for the goods or services must be made within thirty days of the date of the invoice, unless otherwise specified on the invoice.
- 3.2 The Seller reserves the right to charge interest on overdue sums at the rate of 4% per annum above the Base Rate for the time being of Lloyds Bank plc calculated on a daily basis from the due date of payment in Clause 3.1 until the date upon which payment is made.
- 3.3 The Seller may at any time require the Buyer to make payment in advance of delivery or require security for payment.
- 3.4 If the Buyer fails to make payment by the due date or when required, the Seller may (without prejudice to any other remedy which it may have) cancel this contract and/or any other contract between the Buyer and the Seller and/ or suspend delivery under this or any other contract until payment is made.
- 3.5 The Buyer will have no statutory or other right of set off.

4. Delivery

4.1 Delivery dates are approximate only and the Seller shall not be responsible for any loss or damage arising from any delay in delivering all or part of any goods ordered or delay in the provision of any services.

- 4.2 Without prejudice to Clause 4.1, the Seller will not be liable for any delay in delivery or nondelivery of goods or services or any other breach of these conditions caused by any circumstances beyond the Seller's control including without limitation, any Act of God, explosion, fire, flood, war, hostilities, accident, delay in delivery or nondelivery by the Seller's suppliers, breakdowns or accidents to machinery, labour strike or dispute, order or decree of any court or action of any governmental authority, or any other causes or any circumstances beyond the Seller's control; on the occurrence of any of the above events the Seller reserves the right to cancel or suspend the whole or part of any delivery.
- 4.3 In the case of any order for goods of a type or description not normally held in stock by the Seller, and therefore specially made ordered or imported by the Seller to meet such order, the Buyer will accept goods 10% more or 10% less than ordered, the total price of the order being correspondingly adjusted.

5. Risk

5.1 Risk in all goods supplied to the Buyer will pass to the Buyer on delivery.

6. Inspection

- 6.1 If the goods or any of them are damaged or lost while in the custody of a carrier, the Seller will (at its option) either replace such goods or refund to the Buyer the cost or price of them, but the Seller's liability in connection with any such goods will not exceed the cost of replacement of them or the price paid by the Buyer for them.
- 6.2 The Seller will not be under any liability under 6.1 above unless the following conditions are strictly complied with:
- 6.2:1 In the event of nondelivery of a whole consignment of goods the Buyer must inform the Seller in writing within ten days of the date of the invoice.
- 6.2:2 In the case of damage to goods or loss of part of a consignment, the consignment must be inspected in the presence of the carrier. If any goods are damaged or lost the consignment note must be endorsed accordingly and the Buyer must notify the Seller within forty eight hours of delivery, such notification to be confirmed in writing within the following five days.

7. Liabilities and Warranties

- 7.1 Nothing in this clause will be deemed to exclude or restrict the Seller's liability for death or personal injury resulting from the Seller's negligence.
- 7.2 If any goods supplied or processed or any services supplied or provided by or on behalf of the Seller prove on inspection to be defective in material or workmanship, the Seller will (at its option) replace the same or refund to the Buyer the price of the goods or services.
- 7.3 The Buyer will determine the suitability of the goods for its intended use and will not rely upon any representations made by or on behalf of the Seller.

- 7.4 The Seller's liability under these conditions shall never exceed the cost of replacement or the price paid by the Buyer for the goods or services.
- 7.5 The Seller will not be liable for any consequential or indirect loss or damage (whether for loss of profit or otherwise) costs, expenses or other claims for consequential compensation whatsoever suffered by the Buyer whether this loss or damage arises from a breach of duty, in contract or in tort or in any other way (including loss or damage arising from the Seller's negligence).
- 7.6 Except as set out in these conditions, all warranties and conditions, whether express or implied, statutory or otherwise are excluded to the fullest extent permissible at law.

8. Termination

If there is appointed a Receiver, Administrator or Administrative Receiver of the Buyer's property or assets or any part of them, or a court order is made or a resolution is passed for the winding up of the Buyer (except for the purpose of amalgamation or reconstruction) or if the Buyer commits any act of bankruptcy, or any bankruptcy petition is presented against the Buyer (or any analogous proceedings under the law of any country outside the United Kingdom are commenced), the Seller may by notice in writing to the Buyer cancel all orders and contracts between the Seller and the Buyer or any part of them remaining unfulfilled.

9. Jurisdiction

- 9.1 All contracts between the Seller and the Buyer where the goods are shipped to or services are provided in the Republic of Ireland shall be governed and construed in accordance with the Laws of the Republic of Ireland, and the Buyer agrees to submit to the jurisdiction of the Courts of law in the Republic of Ireland in respect of them.
- 9.2 Except as provided above, all contracts between the Seller and the Buyer shall be governed and construed in accordance with the Laws of England, and the Buyer agrees to submit to the jurisdiction of the Courts of law in England in respect of them.

Effective 1/7/1996.

31366	Abrasive Disc 737U	19	51402	Abrasive Sheet 737U	20
31367	Abrasive Disc 737U	19	51403	Abrasive Sheet 737U	20
31368	Abrasive Disc 737U	19	51404	Abrasive Sheet 737U	20
31369	Abrasive Disc 737U	19	51406	Abrasive Sheet 737U	20
31471	Abrasive Disc 737U	19	51408	Abrasive Sheet 737U	20
31473	Abrasive Disc 737U	19	51411	Abrasive Sheet 737U	20
51369	Abrasive Disc 737U	19	51412	Abrasive Sheet 737U	20
51370	Abrasive Disc 737U	19	51413	Abrasive Sheet 737U	20
51421	Abrasive Disc 737U	19	51414	Abrasive Sheet 737U	20
51422	Abrasive Disc 737U	19	51415	Abrasive Sheet 737U	20
51423	Abrasive Disc 737U	19	51416	Abrasive Sheet 737U	20
51424	Abrasive Disc 737U	19	51418	Abrasive Sheet 737U	20
51426	Abrasive Disc 737U	19	51588	Abrasive Sheet 737U	20
51428	Abrasive Disc 737U	19	51589	Abrasive Sheet 737U	20
51610	Abrasive Disc 737U	19	51590	Abrasive Sheet 737U	20
51611	Abrasive Disc 737U	19	51591	Abrasive Sheet 737U	20
51612	Abrasive Disc 737U	19	51592	Abrasive Sheet 737U	20
51613	Abrasive Disc 737U	19	51599	Abrasive Sheet 737U	20
51614	Abrasive Disc 737U	19	51600	Abrasive Sheet 737U	20
51615	Abrasive Disc 737U	19	51601	Abrasive Sheet 737U	20
51616	Abrasive Disc 737U	19	51602	Abrasive Sheet 737U	20
51626	Abrasive Disc 737U	19	51603	Abrasive Sheet 737U	20
51627	Abrasive Disc 737U	19	52022	Abrasive Sheet 737U	20
51629	Abrasive Disc 737U	19	52023	Abrasive Sheet 737U	20
51630	Abrasive Disc 737U	19	52024	Abrasive Sheet 737U	20
51631	Abrasive Disc 737U	19	52024	Abrasive Sheet 737U	20
52026	Abrasive Disc 737U	19	33377	Fibre Disc	21
52027	Abrasive Disc 737U	19	33379	Fibre Disc	21
52028	Abrasive Disc 737U	19	33380	Fibre Disc	21
51386	Abrasive Sheet 737U	20	33389	Fibre Disc	21
51387	Abrasive Sheet 737U	20	33391	Fibre Disc	21
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51391	Abrasive Sheet 737U	20	22400	Abrasive Fibre Disc -	01
51393	Abrasive Sheet 737U	20	33409	Slotted	21
51395	Abrasive Sheet 737U	20	33410	Abrasive Fibre Disc - Slotted	21
51399	Abrasive Sheet 737U	20	33431	Abrasive Fibre Disc - Slotted	21
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51401	Abrasive Sheet 737U	20	20.01	5 23	

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33440	File Belt	22
33443	File Belt	22
33445	File Belt	22
33446	File Belt	22
33449	File Belt	22
33451	File Belt	22
33452	File Belt	22
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33456	Cut-Off Wheel	22
33467	Cut-Off Wheel	22
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33476	Cubitron II Flap disc T27	22
33477	Cubitron II Flap disc T27	22
33478	Cubitron II Flap disc T27	22
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30639	Abrasive Sheet 334U	23
30640	Abrasive Sheet 334U	23
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50913	Abrasive Disc 334U	23
51019	Abrasive Disc 334U	23
51020	Abrasive Disc 334U	23
51041	Abrasive Disc 334U	23
51598	Abrasive Sheet 334U	23
51609	Abrasive Sheet 334U	23
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51625	Abrasive Disc 334U	23
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51373	Abrasive Disc Multihole 325U	24
51374	Abrasive Disc Multihole 325U	24
51375	Abrasive Disc Multihole 325U	24
51376	Abrasive Disc Multihole 325U	24
51377	Abrasive Disc Multihole 325U	24

51378	Abrasive Disc Multihole 325U	24
51379	Abrasive Disc Multihole 325U	24
51380	Abrasive Disc Multihole 325U	24
51381	Abrasive Disc Multihole 325U	24
51382	Abrasive Disc Multihole 325U	24
51383	Abrasive Disc Multihole 325U	24
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04398	Abrasive Roll 255P	25
04399	Abrasive Roll 255P	25
04400	Abrasive Roll 255P	25
04493	Abrasive Roll 255P	25
04494	Abrasive Roll 255P	25
05209	Abrasive Sheet 255P	25
05279	Abrasive Sheet 255P	25
05280	Abrasive Sheet 255P	25
05281	Abrasive Sheet 255P	25
05282	Abrasive Sheet 255P	25
05283	Abrasive Sheet 255P	25
05290	Abrasive Sheet 255P	25
05292	Abrasive Sheet 255P	25
05293	Abrasive Sheet 255P	25
05294	Abrasive Sheet 255P	25
05295	Abrasive Sheet 255P	25
05296	Abrasive Sheet 255P	25
05297	Abrasive Sheet 255P	25
05298	Abrasive Sheet 255P	25
05299	Abrasive Sheet 255P	25
05300	Abrasive Sheet 255P	25
55000	, WIRSTAN OFFICE FOOT	20

51654	Abrasive Disc 255P+	25
51656	Abrasive Disc 255P+	25
51657	Abrasive Disc 255P+	25
51658	Abrasive Disc 255P+	25
51659	Abrasive Disc 255P+	25
51660	Abrasive Disc 255P+	25
51661	Abrasive Disc 255P+	25
51662	Abrasive Disc 255P+	25
51663	Abrasive Disc 255P+	25
51664	Abrasive Disc 255P+	25
51665	Abrasive Disc 255P+	25
51666	Abrasive Disc 255P+	25
00313	Abrasive Disc 245	26
00315	Abrasive Disc 245	26
00317	Abrasive Disc 245	26
00692	Abrasive Disc 245	26
00694	Abrasive Disc 245	26
00695	Abrasive Disc 245	26
00698	Abrasive Disc 245	26
00700	Abrasive Disc 245	26
01647	Abrasive Disc 245	26
01648	Abrasive Disc 245	26
01649	Abrasive Disc 245	26
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01973	Abrasive Paper 734	28
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01975	Abrasive Paper 734	28
01976	Abrasive Paper 734	28
01977	Abrasive Paper 734	28
01978	Abrasive Paper 734	28

01979	Abrasive Paper 734	28
01980	Abrasive Paper 734	28
01981	Abrasive Paper 734	28
01982	Abrasive Paper 734	28
01986	Abrasive Paper 734	28
01987	Abrasive Paper 734	28
01988	Abrasive Paper 734	28
01989	Abrasive Paper 734	28
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50729	Curved Adapter Set	30
50742	Multihole Soft Interface Pad 10mm	30
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50776	Multihole Baseplate Rupes	30
50778	Multihole Baseplate Hutchins 800VADF	30
50779	Multihole Baseplate Hutchins 200VADF	30
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51124 51125 51126 51127 02048	Back-up Pad Back-up Pad Multihole Sofe Interface Pad Multihole Sofe Interface Pad Rubber Rubbing Block	31 31 31 31 31
51124 51125 51126 51127 02048 02049	Back-up Pad Back-up Pad Multihole Sofe Interface Pad Multihole Sofe Interface Pad Rubber Rubbing Block Rubber Rubbing Block	31 31 31 31 31 31
51124 51125 51126 51127 02048 02049 05517	Back-up Pad Back-up Pad Multihole Sofe Interface Pad Multihole Sofe Interface Pad Rubber Rubbing Block Rubber Rubbing Block Rubber Squeegee	31 31 31 31 31 31 31 32
51124 51125 51126 51127 02048 02049 05517	Back-up Pad Back-up Pad Multihole Sofe Interface Pad Multihole Sofe Interface Pad Rubber Rubbing Block Rubber Rubbing Block Rubber Squeegee Handblock	31 31 31 31 31 31 31 32 32
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51124 51125 51126 51127 02048 02049 05517 05742 05814 05816	Back-up Pad Back-up Pad Multihole Sofe Interface Pad Multihole Sofe Interface Pad Rubber Rubbing Block Rubber Rubbing Block Rubber Squeegee Handblock Purple Disc Roloc™ + Fibre Disc	31 31 31 31 31 31 31 32 32 32 32
51124 51125 51126 51127 02048 02049 05517 05742 05814 05816 05817	Back-up Pad Back-up Pad Multihole Sofe Interface Pad Multihole Sofe Interface Pad Rubber Rubbing Block Rubber Rubbing Block Rubber Squeegee Handblock Purple Disc Roloc™ + Fibre Disc Fibre Disc	31 31 31 31 31 31 32 32 32 32 32
51124 51125 51126 51127 02048 02049 05517 05742 05814 05816 05817 07933	Back-up Pad Back-up Pad Multihole Sofe Interface Pad Multihole Sofe Interface Pad Rubber Rubbing Block Rubber Rubbing Block Rubber Squeegee Handblock Purple Disc Roloc™ + Fibre Disc Fibre Disc Purple Disc Mandrel	31 31 31 31 31 31 32 32 32 32 32 32 32
51124 51125 51126 51127 02048 02049 05517 05742 05814 05816 05817 07933 07934	Back-up Pad Back-up Pad Multihole Sofe Interface Pad Multihole Sofe Interface Pad Rubber Rubbing Block Rubber Rubbing Block Rubber Squeegee Handblock Purple Disc Roloc™ + Fibre Disc Fibre Disc Purple Disc Mandrel Purple Disc Mandrel	31 31 31 31 31 31 32 32 32 32 32 32 32 32
51124 51125 51126 51127 02048 02049 05517 05742 05814 05816 05817 07933 07934 07498	Back-up Pad Back-up Pad Multihole Sofe Interface Pad Multihole Sofe Interface Pad Rubber Rubbing Block Rubber Rubbing Block Rubber Squeegee Handblock Purple Disc Roloc™ + Fibre Disc Fibre Disc Purple Disc Mandrel Purple Disc Mandrel Stripe Off Wheel	31 31 31 31 31 31 32 32 32 32 32 32 32 32 32 32
51124 51125 51126 51127 02048 02049 05517 05742 05814 05816 05817 07933 07934 07498 07499	Back-up Pad Back-up Pad Multihole Sofe Interface Pad Multihole Sofe Interface Pad Rubber Rubbing Block Rubber Rubbing Block Rubber Squeegee Handblock Purple Disc Roloc™ + Fibre Disc Fibre Disc Purple Disc Mandrel Purple Disc Mandrel Stripe Off Wheel Stripe Off Wheel	31 31 31 31 31 31 32 32 32 32 32 32 32 32 32 32 32 32
51124 51125 51126 51127 02048 02049 05517 05742 05814 05816 05817 07933 07934 07498 07499	Back-up Pad Back-up Pad Multihole Sofe Interface Pad Multihole Sofe Interface Pad Rubber Rubbing Block Rubber Rubbing Block Rubber Squeegee Handblock Purple Disc Roloc™ + Fibre Disc Fibre Disc Purple Disc Mandrel Purple Disc Mandrel Stripe Off Wheel Stripe Off Wheel Mandrel	31 31 31 31 31 31 32 32 32 32 32 32 32 32 32 32 32 32 32

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50723	Abrasive Disc 255P+	40
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51264	Finishing Film Disc 260L	40
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