

ROCKFORD PROCESS CONTROL/ TERRY™ HINGE & HARDWARE 2017

HINGES AND HARDWARE CATALOG



## How do you define a qualified supplier?

As Rockford Process Control planned for a successful future, one of the questions we asked ourselves was: "What do we need to look for in establishing supplier partnerships to assure that we have a dependable, trustworthy and competitive supply chain?"

### Our answer was to find companies with:

- >> Experience and leadership
- >> Expertise with the products
- >> A high level of customer service
- >> Consistent quality, on-time delivery and competitive pricing

We believe that if this concept is important to our company's future success, it should be important to our customers as well. That is why this definition has become our mantra for serving our customers.

Experience and expertise count. In 1983, Paul Colloton and Dick Gleichman founded RPC with the determination that quality was not an aim but a direct result of a consistent commitment to hard work and listening to customer needs. In 1987, they acquired the institutional market leading National Lock Casework Hardware hinge product line from Amerock. An emphasis was put on updating equipment and improving the quality control. This product offering is still the recognized standard for the institutional, hospital and educational markets.

To better serve our customers varied needs, RPC acquired the assets of Terry Hinge and Hardware in 2007. The Terry brand has a 50 year heritage of providing manufactured and imported product lines.

### As our name suggests, Rockford Process Control's main competitive advantages are:

- >> Design
- >> Manufacturing
- >> Quality control processes
- >> Customer satisfaction

To remain competitive in this global market we have our own fulltime staff in Asia tasked with finding the best factories to build product to our designs and specifications. We do "in factory" inspections during manufacture to insure product consistency and quality. When you, or your customer's, production schedule and reputation depend on timely delivery of quality hinges and hardware, you can put your trust in Rockford Process Control.

## **Green Hinges for Green Cabinets**

Now you can specify hinges for your project's commercial and institutional cabinets to be GREEN or qualify for LEED™ certification points. Rockford Process Control domestically manufactured hinges reduce your environmental impact in a variety of ways: we utilize steel with recycled content, fabricate the component parts using water soluble lubricants, recycle all material punched out of the product during the fabrication process and package in fully recyclable shipping containers. When you see the "American Flag" icon on the following pages you can be assured that the product was manufactured in our centrally located factory in Rockford, Illinois.







### Rockford Process Control — Your Hardware Solution Provider

### **Custom and Special Product Solutions**

RPC/TERRY wants to provide products to meet your specific needs. If you need an application specific hinge, pull, stamped bracket or other piece of hardware, please don't hesitate to contact RPC's Sales Manager at 815-966-2000 or email "sales@rockfordprocess.com" with your exact needs.

Our engineering staff will evaluate your need and help you design the right product for your application. For a competitive quote, please send us a sketch or sample of your custom part including material and quantity requirements. If you have a target price you need to meet, let us know and we will strive to meet or beat your target.

We are always seeking new products to expand our ability to serve our customers, old and new. Please let us know what your needs are so we can provide solutions for your needs.

### **Import Expertise**

RPC/TERRY has our own staff in China to find the best supplier for a product. Our importing capabilities include providing on going quality control, refining manufacturing techniques and obtaining the best possible value for our customers. Please talk to us about becoming your direct container supplier for all of your high-volume product needs.

### LIMITED WARRANTY

Rockford Process Control, Inc. (RPC) warrants its Hinges and hardware against defects in material and workmanship for a period of twelve (12) months from the date of shipment.

RPC will send the original consumer purchaser, without charge, a new RPC/TERRY Hinge to replace any defective RPC/TERRY Hinge subject to this warranty. RPC specifically does not warrant removal of the defective Hinge or installation of a new Hinge. This warranty does not cover Hinges that have been incorrectly installed, exposed to excessive loads or abuse in any way. This warranty is a warranty of hardware replacement only. No other warranty is expressed or implied.

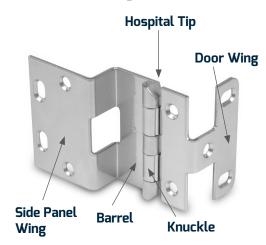
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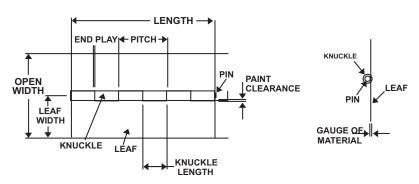


### HINGE TERMINOLOGY

### Institutional Hinge



### Continuous Hinge



**Barrel:** The portion of a hinge formed by knuckles of the door leaf and side panel leaf when joined by the pin.

**Door Wing:** In a five-knuckle hinge, it is the hinge leaf that is mounted to the door. It has two knuckles.

**End Play:** The amount of axial movement between the leaves measured parallel to the axial centerline of the pin.

**Flush:** A solid door that sits within the cabinet opening so that the front surface of the door is even with the front of the cabinet side panel.

**Gauge:** The thickness of the material from which a hinge is produced.

**Hospital Tip:** A hinge barrel whose ends are beveled towards each other.

**Inset:** Regarding Wire Doors: The wire door sets or rests inside the cabinet opening with the vertical members flush with the side panels. *See Flush*.

**Knuckle:** The curled hollow portion of a hinge through which the hinge pin is inserted. Also known as the curl.

**Leaf:** The segment of the hinge extending outward from the knuckle, which rotates around the hinge pin.

**Leaf Width:** The dimension from the centerline of the pin to the outside edge of the leaf measured perpendicular to the axial centerline of the pin.

**Length:** The dimension from one end of the hinge to the other measured parallel to the axial centerline of the pin.

**Lipped:** A door with a rabbet cut around the back edge of the door's perimeter. The back portion of the door recesses into the cabinet. The remaining front part of the door will overlay the cabinet side panel.

**Non-Removable Pin:** A hinge pin secured by a knurl on the pin and spun on both ends or by other means.

**Onset:** Regarding Wire Doors: The wire door frame sets or rests in front of the side panels.

**Open Width:** The dimension from one side of the hinge to the other outside edge measured perpendicular to the axial centerline of the pin.

**Overlay:** A door which is mounted to the front of the cabinet and covers a portion of the cabinet side panel.

**Pin:** The wire or rod which extends through the hinge about which the leaves revolve. The pin holds the leaves of a hinge together.

### **Pin Types**

Spun Pin Loose Pin Double Oval Pin Sheared Tight Pin (no head) Staked Pin

**Pitch:** The dimension from a point on the knuckle to the same point on an adjacent knuckle on the same leaf.

**Reveal:** In an overlay door mounting application, the exposed portion of the cabinet side panel not covered by the door when closed.

**Side Panel Wing:** In a five-knuckle hinge, it is the hinge leaf that is mounted to the cabinet side panel. It has three knuckles.

**Side Play:** The amount of movement of the leaves perpendicular to the axial centerline of the pin. Caused by excessive clearance between the pin and the inside diameter of the knuckle.

**Swaging:** Forming one or both leaves toward or beyond the centerline of the pin. Swaging reduces the distance between the leaves when the hinge is closed to a parallel position.

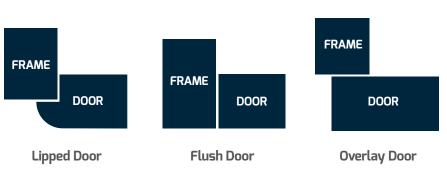


Half Swage Both Leaves

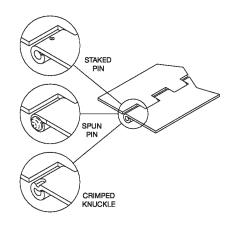


### HINGE TERMINOLOGY

### **Door Mounting Configurations**



#### Pin Retention Methods



### ORDERING INFORMATION

This catalog represents the blending of two companies' product lines. To minimize confusion by our valued customers, we have retained RPC product numbers and TERRY product numbers. This eliminates the need for you, our customers, to make changes in your computer systems.

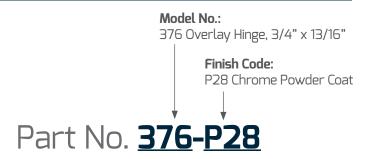
RPC part numbers consist of the Model Number followed by the finish code as shown to the right.

E48

P28

Dove Grev

Chrome



#### Standard and Custom Finishes for Casework Hinges, Pulls and Wire Doors

RPC's in-house powder coating system allows us to match colors to meet your color specification. Our powder coating process provides you with a durable, epoxy-based finish.

**Finish Codes:** To simplify manufacturing and inventory control, RPC/TERRY has reviewed and consolidated its finish offerings into Standard and Special colors. Standard colors will be stocked as noted for a given product.

Special colors are available. Special color requests are subject to lead times, minimum order size, special materials up-charges and custom set-up charges.

Please contact RPC Customer Service to discuss minimums, lead times and up-charges for your Special or Custom color requirements and for color samples.

S	tanda	ard Powder Coat Colors	Plated	l Finishes	Special Finishes
10	)	Gloss Black	26D	Dull Chrome	Upon Request
2	3	Matte Black	265	Brushed Chrome	
Ε	51	Gloss White			
E	47	Beige			

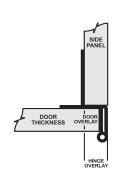
### THE ROCKFORD HINGE™

These hinges have been the industry standard for five-knuckle hinges for over 75 years!

They exceed ANSI/BHMA 156.9 Grade 1 requirements.

Hospital tips, 2-3/4" height, 270° opening angle, drilled knuckle ID.

All mounting holes are countersunk for #8 flat head screws.



### Part Number

374



 Side Panel:
 3/4" (19mm)

 Door Thickness:
 3/4" (19mm)

 Hinge Overlay:
 23/32" (18.3mm)

 Door Overlay:
 15/32" (11.9mm)

 Gauge:
 .095" (2.4mm)

Hole Pattern: 32mm centers with 37mm setback

Pack: 100/case, cell packed

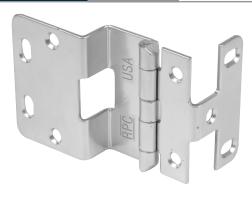
Specify finish when ordering.





#### **Part Number**

376, 37655



 Side Panel:
 3/4" (19mm)

 Door Thickness:
 13/16" (20.6mm)

 Hinge Overlay:
 23/32" (18.3mm)

 Door Overlay:
 15/32" (11.9mm)

 Gauge:
 .095" (2.4mm)

Hole Pattern: 32mm centers with 37mm setback

Pack: 100/case, cell packed

Specify finish when ordering.

**37655:** .090" Type 304 stainless steel

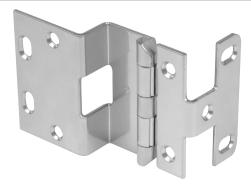
Door Thickness: 50/case, cell packed





### **Part Number**

37!



 Side Panel:
 13/16" (20.6mm)

 Door Thickness:
 13/16" (20.6mm)

 Hinge Overlay:
 25/32" (19.8mm)

 Door Overlay:
 17/32" (13.5mm)

 Gauge:
 .095" (2.4mm)

Hole Pattern: 32mm centers with 37mm setback

Pack: 100/case, cell packed

Specify finish when ordering.





### **FIVE-KNUCKLE OVERLAY HINGES**

### Part Number 454



Side Panel: 3/4" (19mm) Door Thickness: 3/4" (19mm) 23/32" (18.3mm) Hinge Overlay: Door Overlay: 15/32" (11.9mm) .095" (2.4mm) Gauge:

Hole Pattern: Side panel 32mm centers with 37mm setback,

door wing holes 45mm on center

100/case, cell packed Pack:

Specify finish when ordering.



### Part Number 455



Side Panel: 13/16" (20.6mm) 13/16" (20.6mm) Door Thickness: Hinge Overlay: 25/32" (19.8mm) Door Overlay: 17/32" (13.5mm) Gauge: .095" (2.4mm)

Hole Pattern: Side panel 32mm centers with 37mm setback,

door wing holes 45mm on center

Pack: 100/case, cell packed

Specify finish when ordering.



#### Part Number



Side Panel: 3/4" (19mm) 13/16" (20.6mm) Door Thickness: 23/32" (18.3mm) Hinge Overlay: Door Overlay: 15/32" (11.9mm) .095" (2.4mm) Gauge:

Hole Pattern: Side panel 32mm centers with 37mm setback,

door wing holes 45mm on center

100/case, cell packed Pack:

Specify finish when ordering.



### Part Number 846



Side Panel: 3/4" (19mm) 13/16" (20.6mm) Door Thickness: Hinge Overlay: 23/32" (18.3mm) .095" (2.4mm) Gauge:

Hole Pattern: Horizontal adjustment on side panel.

Pack: 100/case, cell packed

Specify finish when ordering.



### FIVE-KNUCKLE OVERLAY HINGES

#### **Part Number**

848



 Side Panel:
 3/8" (9.5mm)

 Door Thickness:
 3/4" (19mm)

 Hinge Overlay:
 11/32" (8.7mm)

 Door Overlay:
 1/8" (3.2mm)

 Gauge:
 .095" (2.4mm)

Hole Pattern: Staggered side panel mounting holes, can be used

back-to-back on shared 3/4" side panel

Pack: 100/case, cell packed

Specify finish when ordering.



#### **Part Number**

849



 Side Panel:
 3/8" (9.5mm)

 Door Thickness:
 13/16" (20.6mm)

 Hinge Overlay:
 11/32" (8.7mm)

 Door Overlay:
 1/8" (3.2mm)

 Gauge:
 .095" (2.4mm)

Hole Pattern: Staggered side panel mounting holes, can be used

back-to-back on shared 3/4" side panel

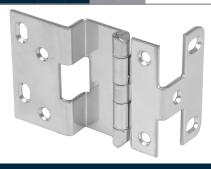
Pack: 100/case, cell packed

Specify finish when ordering.



#### **Part Number**

853



 Side Panel:
 5/8" (15.9mm)

 Door Thickness:
 13/16" (20.6mm)

 Hinge Overlay:
 19/32" (15.1mm)

 Door Overlay:
 11/32" (8.7mm)

 Gauge:
 .095" (2.4mm)

Hole Pattern: Staggered side panel mounting holes

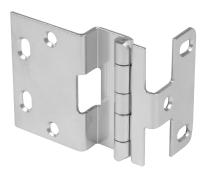
Pack: 100/case, cell packed

Specify finish when ordering.



### **Part Number**

8314, 831455



 Side Panel:
 1/2" (12.7mm)

 Door Thickness:
 1/2" (12.7mm)

 Hinge Overlay:
 1/2" (12.7mm)

 Door Overlay:
 9/32" (7.1mm)

 Gauge:
 .090" (2.3mm)

Hole Pattern: Commonly used with Phenolic Materials,

32mm centers with 37mm setback

**831455:** .090" Type 304 Stainless Steel

**8314 Pack:** 100/case, cell packed 50/case, cell packed



### FIVE-KNUCKLE OVERLAY HINGES

#### **Part Number**

8362. 836255



 Side Panel:
 5/8" (15.9mm)

 Door Thickness:
 13/16" (20.6mm)

 Hinge Overlay:
 19/32" (15.1mm)

 Door Overlay:
 11/32" (8.7mm)

 Gauge:
 .095" (2.4mm)

Hole Pattern: 32mm centers with 37mm setback 83625S: .090" Type 304 Stainless Steel

**8362 Pack:** 100/case, cell packed **836255 Pack:** 50/case, cell packed

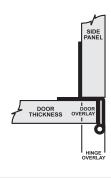
Specify finish when ordering.



WOODWORK INSTITUTE

### SPECIAL FIVE-KNUCKLE OVERLAY HINGES

These special overlay hinges will accommodate application requirements for doors with a thickness of up to 1-3/8" and side panels to 1" thick.



### **Part Number**

388



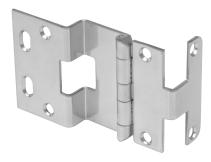
Side Panel: 1" (25.4mm)
Door Thickness: 13/16" (20.6mm)
Hinge Overlay: 1" (25.4mm)
Door Overlay: 25/32" (19.8mm)
Gauge: .083" (2.1mm)
Hole Pattern: 1" side panel leaf
Pack: 100/case, cell packed

Specify finish when ordering.



### Part Number

844



Side Panel: 5/8" (15.9mm)
Door Thickness: 1-1/16" (27mm)
Hinge Overlay: 19/32" (15.1mm)
Door Overlay: 11/32" (8.7mm)
Gauge: .095" (2.4mm)
Hole Pattern: 32mm centers
Pack: 100/case, cell packed

Specify finish when ordering.



### SPECIAL FIVE KNUCKLE HINGES

### **Part Number**

7036



Side Panel: 3/4" (19mm)

Door Thickness: 1-3/8" (34.9mm)

Hinge Overlay: 23/32" (18.3mm)

Door Overlay: 15/32" (11.9mm)

Gauge: .095" (2.4mm)

Hole Pattern: 1-1/4" side panel leaf

Pack: 100/case, cell packed

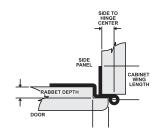
Specify finish when ordering.



### FIVE KNUCKLE LIPPED HINGES

RPC five-knuckle lipped hinges are designed for use with inset doors having a rabbet depth of 3/8".

Hospital tips are standard, contact RPC regarding your special needs.



#### **Part Number**

349



Rabbet Depth: 3/8" (9.5mm)
Side To Hinge Center: 25/64" (9.9mm)
Cabinet Wing Length: 13/16" (20.6mm)
Rabbet Width: 3/8" (10.3mm)
Height: 2-1/2" (63.5mm)
Gauge: .072" (1.8mm)

Hole Pattern: Vertical side panel slot, horizontal door slot for

easy mounting

Pack: 100/case, cell packed

Specify finish when ordering



#### **Part Number**

362. 36255



Rabbet Depth: 3/8" (9.5mm)
Side To Hinge Center: 7/16" (11.1mm)
Cabinet Wing Length: 1-31/32" (50mm)
Rabbet Width: 1/2" (13.5mm)
Height: 2-3/4" (69.9mm)
Gauge: .083" (2.1mm)

Hole Pattern: Horizontal mounting slots on both side panel

and door

**36255:** .078" Type 304 Stainless Steel

**362 Pack:** 100/case, cell packed **36255 Pack:** 50/case, cell packed

Specify finish when ordering



### **RPC GRAVITY LOCKS**

Secondary locking system for partitioned, two-door cabinets, door automatically locks when shut. Eliminates the need and expense of a keyed door lock on one door.

Bolt and bracket are mounted on the cabinet partition, strike plate is mounted to the door.

### **Part Number**

GL O



Partition Thickness: GL01: 3/4" (19mm)

Bolt, bracket and strike plate are made of brushed 304 stainless steel

Packaged: Lock, strike plate, one #9 x 2-1/2" Phillips pivot

screw, two #6 x 1/2" Phillips SMS, all screws

are bright zinc plated.

Pack: B 250 cell packed/case

P 25 poly bagged/case



## THREE-KNUCKLE, NON-MORTISE, INSTITUTIONAL HINGES

Hinge height: 2-3/4", same as five-knuckle hinges ANSI/BHMA 156.9 Grade 3 compliant

#### **Part Number**

#### H08-9XG60



 Side Panel:
 3/4" (19mm)

 Door Thickness:
 13/16" (20.6mm)

 Hinge Overlay:
 23/32" (18.3mm)

 Door Overlay:
 5/8" (15.9mm)

 Gauge:
 .090" (2.3mm)

Hole Pattern: 32mm centers with 37mm setback,

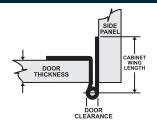
51mm (2") door wing

Pack: 100/case Specify finish when ordering.



### **FLUSH HINGES**

RPC flush hinges with hospital tips come in heights of 2", 2-1/2" and 2-3/4"



### **Part Number**

860



Door Thickness: 3/4" (19mm)
Door Clearance: 7/32" (5.6mm)
Cabinet Wing Length: 1-59/64" (48.8mm)
Barrel Height: 2-1/2" (63.5mm)
Gauge: .083" (2.1mm)
Pack: 100/case, cell packed

Specify finish when ordering



Woodwork INSTITUTE

### **Part Number**

2107



Door Thickness: 13/16" (20.6mm)
Door Clearance: 1/4" (6.4mm)
Cabinet Wing Length: 2-3/16" (55.6mm)
Barrel Height: 2-3/4" (69.9mm)
Gauge: .095" (2.4mm)
Pack: 100/case, cell packed

Specify finish when ordering



#### **Part Number**

**858**°



Door Thickness: 13/16" (20.6mm)
Door Clearance: 7/32" (5.6mm)
Cabinet Wing Length: 1-7/8" (47.6mm)
Barrel Height: 2" (50.8mm)
Gauge: .083" (2.1mm)
Pack: 100/case, cell packed

Specify finish when ordering



### **DOOR HARDWARE**

Hardware for use on cabinet side panels and solid doors, and for use on wire doors.

RPC offers wood door hardware to match the mounting configuration also used on wire door cabinet designs such as the 2107 hinge and cabinet door hasps shown here.

**Part Number** 

**Wood Door Label Holder** 



Side Panel:

3-3/16" wide x 1-1/2" high

Specify finish when ordering.



**Part Number** 

**Inset Cabinet Hasp** 





Height (A):

Distance Between Holes (B):

Specify finish when ordering.

63/64" (25mm) 1-37/64" (40mm)

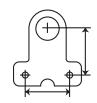


**Part Number** 

2103

**Onset Cabinet Hasp** 





Height (A):

Distance Between Holes (B):

Specify finish when ordering.

1-21/32" (42mm) 1-37/64" (40mm)

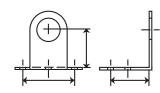


Part Number

2104

**Onset Solid Door Hasp** 





Height (A):

Distance Between Holes (B): Mounting Hole Location (C):

Specify finish when ordering.

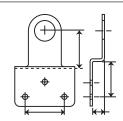
1-17/32" (34mm) 1-37/64" (40mm) 1-1/2" (38.2mm)



Part Number 2105

**Cabinet Hasp For Overlay Solid Doors** 





Height (A):

Distance Between Holes (B): Mounting Hole Location (C):

Overlay:

Specify finish when ordering.

1-1/2" (38.2mm) 1-37/64" (40mm) 1" (25.4mm)

35/64" (14mm)



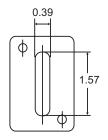
## **DOOR HARDWARE**

Part Number

2106

### **Door Plate**





Size: 1-37/64" (40mm) x 2-23/64" (60mm)

Vertical Slot: 10mm x 40mm Specify finish when ordering.



Part Number

2107

### Flush Mount Hinge



Door Thickness: 13/16" (20.6mm) 1/4" (6.4mm) Door Clearance: 2-3/16" (55.6mm) Cabinet Wing Length: Barrel Height: 2-3/4" 69.9mm) Gauge: .095" (2.4mm) Pack: 100/case, cell packed

Specify finish when ordering.

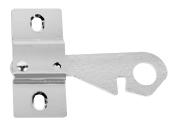


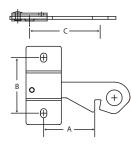


Part Number 2801-26B

### **Right Hand Cabinet Latch**

(for doors hinged on LH side)





Height (A): 1-5/8" (41.3mm) 1-25/32" (45mm) Distance Between Holes (B): Mounting Hole Location (C): 2-1/4" (57.2mm)

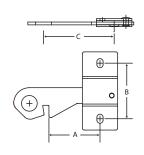
Available bright chrome plated only.



Part Number 2802-26B

### **Left Hand Cabinet Latch** (for doors hinged on RH side)





Height (A): 1-5/8" (41.3mm) 1-25/32" (45mm) Distance Between Holes (B): Mounting Hole Location (C): 2-1/4" (57.2mm)

Available bright chrome plated only.



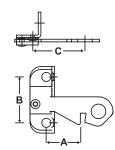
### **DOOR HARDWARE**

Part Number

2804-26B

### **Double Solid Door Latch**





Height (A): 3/4" (19.1mm)

Distance Between Holes (B): 1-37/64" (40mm)

Mounting Hole Location (C): 1/2" (12.7mm)

Available bright chrome plated only.

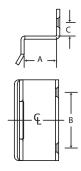


**Part Number** 

2813-26B

### **Solid Door Strike Plate**





Height (A): 29/32" (23mm)
Distance Between Holes (B): 1-37/64" (40mm)
Mounting Hole Location (C): 21/64" (8.4mm)

Available bright chrome plated only.



**Part Number** 

2814-26B

### Thru Door Strike Plate for 13/16" Doors



Dimension: 2-3/8" (60mm) x 1-9/16" (40mm)

Distance Between Holes: 1-37/64" (40mm) Mounting Hole Location: 1-1/16" (27mm)

Available bright chrome plated only.



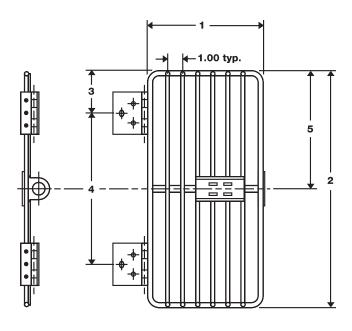
### **WIRE DOORS**

RPC wire doors are suitable for music room, instrument and uniform storage as well as other commercial applications. Choose from RPC's wide selection of standard size wire doors. We can also supply doors to meet your custom size requirements. RPC can match your standard or custom color choice using a durable powder coat finish.

The door frame wire is 5/16" in diameter. Vertical door wires are 3/16" in diameter and have beveled ends to produce a clean, finished look.

Wire doors are supplied complete with 5-knuckle hinges, a hasp welded to the doorframe and a label holder welded to the vertical wires. A mating Cabinet Hasp - Inset (No. 2102) is included with each door. A No. 2103 Cabinet Hasp - Onset, may be substituted for use in onset applications.





### Stay Close Wire Door Latch

RPC now offers an enhanced stay close wire door latch option. The cabinet latch and door strike are constructed of 13 gauge steel and are available in a bright chrome finish. This system allows the doors to be used in either a right or left hand application. The contour





of the latch allows it to travel over the hasp until it falls into a positive locked position. This latching arrangement is available for both solid and wire grille doors. For security, the door can be locked with a padlock.

Ordering Information: To order wire doors with the Stay Close latch feature, add an "S"after the standard wire door part number (i.e., No. 2022S). The mating latch (left or right handed) will be included in your order.

Туре	Part No.	Door Width in. (mm)	Door Height in. (mm)	Hinge Location in. (mm)	Distance Between Outside Hinges		Number of Hinge	
A≉	2022	7.40" (188mm)	15.67" (398mm)	2.83" (72mm)	10.00" (254mm)	7.84" (199mm)	2	
B*	2024	11.77" (299mm)	15.67" (398mm)	2.83" (72mm)	10.00" (254mm)	7.84" (199mm)	2	
C*	2026	24.88" (632mm)	26.30" (668mm)	2.83" (72mm)	20.64" (524mm)	13.15" (334mm)	2	
D≉	2028	24.88" (632mm)	39.61" (1006mm)	2.83" (72mm)	33.95" (862mm)	19.80" (503mm)	3	
E*	2030	22.83" (580mm)	79.45" (2018mm)	4.09" (104mm)	71.27" (1810mm)	39.73" (1009mm)	) 3	DD**
E*	2031	22.83" (580mm)	79.45" (2018mm)	4.09" (104mm)	71.27" (1810mm)	39.73" (1009mm)	) 3	DD**
F*	2032	24.88" (632mm)	79.45" (2018mm)	4.09" (104mm)	71.27" (1810mm)	39.73" (1009mm)	) 3	
	2379	22.83" (580mm)	39.61" (1006mm)	2.83" (72mm)	33.95" (862mm)	19.80" (503mm)	3	DD**
	2742	22.83" (580mm)	39.61" (1006mm)	2.83" (72mm)	33.95" (862mm)	19.80" (503mm)	3	DD**
	2378	22.83" (580mm)	26.30" (668mm)	2.83" (72mm)	20.64" (524mm)	13.15" (334mm)	2	DD**
	2704	22.83" (580mm)	26.30" (668mm)	2.83" (72mm)	20.64" (524mm)	13.15" (334mm)	2	DD**
	2020	7.40" (188mm)	39.61" (1006mm)	2.83" (72mm)	33.95" (862mm)	19.80" (503mm)	2	
	2384	7.40" (188mm)	26.30" (668mm)	2.83" (72mm)	20.64" (524mm)	13.15" (334mm)	2	
	Tolerances	+/06 (+/- 1.5)	+/06 (+/- 1.5)	+/03 (+/- 0.8)	+/06 (+/- 1.5)	+/03 (+/- 0.8)	N/A	

<sup>\*</sup> Standard Wire Door Sizes \*\* Double door w/label holder

### **WIRE DOORS**

Typical wire door cabinet dimension and design configurations are shown below. Contact RPC application engineering with questions or special requirements.

### Applications for STANDARD WIRE DOORS

	3 compartments wide inside dimension = 8.00" (203.2mm)
(fig 1)	5 compartments high inside dimension = 14.85" (377.2mm)
	2 compartments wide incide dimension = 0.00" (202 2mm)

9 "A",

1 "C" Doors:
(fig 2)

3 compartments wide inside dimension = 8.00" (203.2mm)

3 (top) compartments high inside dimension = 14.85" (377.2mm)

1 compartment high inside dimension = 25.67" (652mm)

1 spacer, recessed approx. 1", 5.03" high (25.4mm, 127.8mm)

**10 "B" Doors:** 2 compartments wide inside dimension = 12.375" (314.3mm) 5 compartments high inside dimension = 14.85" (377.2mm)

6 "B",

1 "C" Doors:
(fig 4)

2 compartments wide inside dimension = 12.375" (314.3mm)

3 (top) compartments high inside dimension = 14.85" (377.2mm)

1 compartment high inside dimension = 25.67" (652mm)

1 spacer, recessed approx. 1", 5.03" high (25.4mm, 127.8mm)

**3 "C" Doors:** 1 compartment wide inside dimension = 25.50" (647mm) 3 compartments high inside dimension = 25.67" (652mm)

**2 "D" Doors:** 1 compartment wide inside dimension = 25.50" (647mm) 2 compartments high inside dimension = 38.63" (981.2mm)

**"E" Doors:** Cabinet (outside dm): = 48"w x 30"d x 84"h (pair) (1219.2mm x 762mm x 2133.6mm)

(fig 7) Toe Kick: 4" (101.5mm) from floor to bottom of shelf, recessed

approx. 3" (76.2mm)

Vertical Members = 3/4" thick (19.1mm)
Top Horizontal Member = 3/4" thick (19.1mm)

Shelf 1" (25.4mm) thick, recessed approx. 1" (25.4mm)

1 compartment wide inside dimension = 46.50" (1118mm) 1 compartment high inside dimension = 78.25" (1987.6mm)

1 "F" Door: 1 compartment wide inside dimension = 25.50" (647.7mm) 1 compartment high inside dimension = 78.25" (1987.6mm)

### Cabinets for STANDARD WIRE DOORS (fig 1 thru 6, and fig 8)

Cabinet: 27" w x depth x 84" h, w/ 4" toe kick

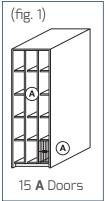
Outside Dimensions: (685mm x depth x 2134mm, w/ 101.6mm toe kick)

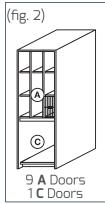
**Vertical Members:** 3/4" Thick (19.1mm) **Top Horizontal Member:** 3/4" Thick (19.1mm)

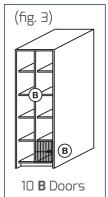
**Shelves:** 1" (25.4mm) Thick, recessed

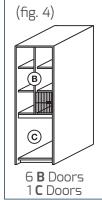
#### To Calculate WIRE DOORS for NON-STANDARD CABINETS

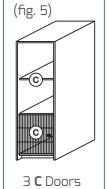
Door Width\* ...... inside compartment opening minus 9/16" (14.2mm)
Door Height...... inside compartment opening plus 23/32" (18.3mm)
\*If the inside compartment opening is greater than 36-9/16" (928.6mm) in width, two doors will be required, or if double compartment doors are desired, calculate the doorwidth as follows: Inside compartment opening minus 27/32" (21.4mm) divided by 2.

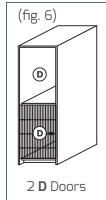


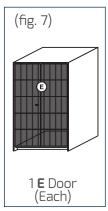


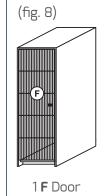






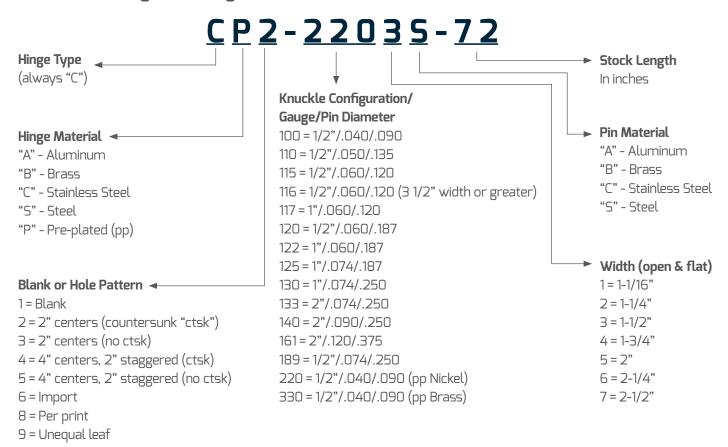






### **CONTINUOUS HINGES**

### **Continuous Hinge Ordering Codes:**



**Example:** CP2-22035-72 = Continuous hinge, pre-plated with 2" centers (ctsk), 1/2" joint length, .040" thickness, .090" pin diameter, 11/2" open width, steel pin material at 72 inches.

### **HOLE PATTERNS AND FINISHES**

RPC has in-house powder coating capabilities for institutional and continuous hinges to be able to provide quick turn-a-round. This permits us to offer custom colors and color matching hinges and pulls for the same cabinet.

#### Finishes:

Nickel Plated Brass Plated Custom Powder Coated



Holes countersunk on 2" centers



Holes countersunk on 4" centers staggered



We have the capability to run a combination of holes and/or slots in-line on standard 2" and 4" centers.

### **SPECIAL CONTINUOUS HINGES**

Please contact our friendly and knowledgeable sales representatives when any need arises for an uneqal leaf, special hole pattern or nonstock finish. Our special hinges are the most competitively priced in the market!

Formed Hinges 19 Gauge Steel (.040" — 1.0mm) .090" Steel Pin and 48" Lengths

Stock No.	Open Width (in.)	Wrap Width (in.)			Wrap	Packaged with Screw	Inventory Code	
CP8-4780S	2-23/25	3/4	1.415	5	Brass	DoubleWrap	CPP-4780S	STK
CP9-4781S	2-1/4	3/4	1.415 / .745	5	Brass	Single Wrap	CPP-4781S	SPEC

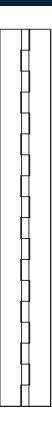
### Distributor Packaged Sets 19 Gauge Steel (.040" — 1.0mm) .090" Steel Pin and 48" Lengths

(Packaged individually with screws)

Stock No.	Packaged Set of 10/without screws	Open Width (in.)	Effective Leaf Width (in)	Screw Hole Size	Inventory Code
CP7-22015-721		1-1/16	0.44	4	STK
CP7-22025-721	AP2-22025-721	1-1/4	0.54	5	STK
CP7-2203S-301		1-1/2	0.66	5	STK
CP7-2203S-481		1-1/2	0.66	5	STK
CP7-2203S-721	AP2-2203S-721	1-1/2	0.66	5	STK
CP7-2203S-961		1-1/2	0.66	5	STK
CP7-2205S-481		2	0.91	5	STK
CP7-2205S-721	AP2-2205S-721	2	0.91	5	STK
CP7-2205S-961		2	0.91	5	STK
CP7-3301S-361		1-1/16	0.44	4	STK
CP7-3301S-481		1-1/16	0.44	4	STK
CP7-3301S-601		1-1/16	0.44	4	STK
CP7-3301S-721		1-1/16	0.44	4	STK
CP7-3302S-721	AP2-33025-721	1-1/4	0.54	5	STK
CP7-3303S-301		1-1/2	0.66	5	STK
CP7-3303S-3C1		1-1/2	0.66	5	STK
CP7-3303S-481		1-1/2	0.66	5	STK
CP7-3303S-601		1-1/2	0.66	5	STK
CP7-3303S-721	AP2-3303S-721	1-1/2	0.66	5	STK
CP7-3305S-721	AP2-3305S-721	1-1/2	0.66	5	STK

If no Stock Length is indicated, this is a non-stocked but standard product that will be manufactured to your finish and length requirements in about 4 weeks.

## **STEEL CONTINUOUS HINGES**



Type CR1010	Blank Hole	Pattern				
<b>19 Gauge !</b> (.040" – 1.0		Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Length (Ft.)	Inventory Code
Medium Ligl	nt Gauge	CS1-1001S	1-1/16	0.443	-	SPEC
.090" Steel	Pin	CS1-1002S	1-1/4	0.537	6, 8	STK
1/2" Joint Le	ength	CS1-1003S	1-1/2	0.662	-	SPEC

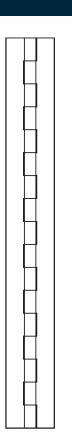
Type CR1010	Blank Hole	Pattern				
<b>18 Gauge 9</b> (.050" – 1.3		Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Length (Ft.)	Inventory Code
Medium Gau	ige	CS1-1102S	1-1/4	0.515	-	SPEC
.135" Steel F	Pin	CS1-1103S	1-1/2	0.640	6	STK
1/2" Joint Le	ngth					

Type CRIUIU Blank Hole	Pattern				
<b>16 Gauge Steel</b> (.060" – 1.5mm)	Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Length (Ft.)	Inventory Code
Medium Heavy Gauge	CS1-1153S	1-1/2	0.630	-	STK
.120" Steel Pin	CS1-1155S	2	0.880	-	STK
1/2" Joint Length	CS1-1159S	3	1.380	-	SPEC

If no Stock Length is indicated, this is a non-stocked but standard product that will be manufactured to your finish and length requirements in about 4 weeks.

Inventory Codes: STK - Stock, SPEC - Special

## **STEEL CONTINUOUS HINGES**

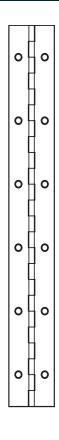


Type CR1010	Blank Hole	Pattern				
<b>16 Gauge 9</b> (.060" – 1.5		Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Length (Ft.)	Inventory Code
Medium Hea	ıvy Gauge	CS1-1205S	2	0.847	-	SPEC
.187" Steel F 1/2" Joint Le						

Type CK 10 10 Blank Holl	e rattern				
<b>14 Gauge Steel</b> (.074" – 1.9mm)	Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Length (Ft.)	Inventory Code
Heavy Gauge	CS1-1303S	1-1/2	0.551	-	SPEC
.250" Steel Pin	CS1-1305S	2	0.801	-	SPEC
1" Joint Length					

Custom finishes and powder coat colors can be provided to meet your specific needs. Please contact RPC Customer Service for details and lead times.

## **STEEL CONTINUOUS HINGES**



Type CR1010	Standard	Hole Pattern Co	ountersunk o	n 2" Centers			
<b>19 Gauge 9</b> (.040" – 1.0		Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Screw Hole Size	Length (Ft.)	Inventory Code
.090" Steel	Pin	CS2-1001S	1-1/16	.4428	4	-	STK
1/2" Joint Le	ength	CS2-1002S	1-1/4	.5365	5	-	SPEC
		CS2-1003S	1-1/2	.6615	5	-	STK
		CS2-1005S	2	.9105	5	-	STK

Type CR1010	Standard H	ole Pattern C	ountersunk o	n 2" Centers			
<b>18 Gauge 9</b> (.050" — 1.3		Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Screw Hole Size	Length (Ft.)	Inventory Code
.135" Steel P	Pin	CS2-1103S	1-1/2	.640	6	-	SPEC
1/2" Joint Le	ngth	CS2-1107S	2-1/2	1.140	6	-	SPEC

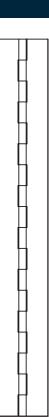
Type CR1010	Standard Ho	Standard Hole Pattern Countersunk on 2" Centers							
<b>16 Gauge 9</b> (.060" – 1.5		Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Screw Hole Size	Length (Ft.)	Inventory Code		
.120" Steel F	Pin	CS2-1153S	1-1/2	0.630	-	-	STK		
1/2" Joint Le	ngth	CS2-1155S	2	0.880	-	-	STK		

Type 304	Standard Hole Pattern Countersunk on 2" Centers								
<b>19 Gauge 9</b> (.040" – 1.0		Effective Stock No.	Stock Open Width (in.)	Screw Leaf Width (in.)	Hole Size	Length (Ft.)	Inventory Code		
Medium Ligh	nt Gauge	CC2-1001C	1-1/16	.4428	4	-	STK		
.090" Steel	Pin	CC2-1002C	1-1/4	.5365	5	-	SPEC		
1/2" Joint Le	ngth	CC2-1003C	1-1/2	.6615	5	-	STK		
		CC2-1005C	2	.9105	5	-	STK		

If no Stock Length is indicated, this is a non-stocked but standard product that will be manufactured to your finish and length requirements in about 4 weeks.

Inventory Codes: STK - Stock, SPEC - Special

## **STAINLESS STEEL CONTINUOUS HINGES**



Type 304	Blank Hole	Pattern				
<b>19 Gauge </b> 9 (.040" – 1.0		ffective Stock No.	Stock Open Width (in.)	Leaf Width (in.)	Length (Ft.)	Inventory Code
Medium Ligl	nt Gauge	CC1-1001C	1-1/16	.443	-	SPEC
.090" Steel	Pin	CC1-1003C	1-1/2	.662	-	STK
1/2" Joint Le	ength	CC1-1005C	2	.912	-	STK

Type 304 Blank Hole	Pattern				
<b>16 Gauge Steel</b> (.060" – 1.5mm)	Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Length (Ft.)	Inventory Code
Medium Gauge	CC1-1153C	1-1/2	.630	-	SPEC
.120" Steel Pin	CC1-1155C	2	.880	-	SPEC
1/2" Joint Length	CC1-1159C	3	1.380	-	SPEC

Type 304	Blank Hole Patter	'n				
<b>14 Gauge </b> 9			oen	Stock Leaf idth (in.)	Length (Ft.)	Inventory Code
Heavy Gaug	CC1-1	1305C	2	.801	-	SPEC
.250" Steel 1" Joint Leng						

Custom finishes and powder coat colors can be provided to meet your specific needs. Please contact RPC Customer Service for details and lead times.

## **ALUMINUM CONTINUOUS HINGES**

Type 5052 Blank Hole Pattern

**Effective** 19 Gauge Aluminum Stock Open Width (in.) Length (Ft.) Leaf Inventory (.040" - 1.0mm)Stock No. Width (in.) Code **Medium Light Gauge** SPEC CA1-1001A 1-1/16 .443 .090" Aluminum Pin CA1-1002A 1-1/4 .537 **SPEC** CA1-1003A 1-1/2 .662 **SPEC** 1/2" Joint Length

Type 5052 Blank Hole Pattern

.135" Aluminum Pin 1/2" Joint Length

**Effective** Stock **18 Gauge Aluminum** Open Width (in.) Leaf Length **Inventory** (.050" - 1.3mm)Stock No. Width (in.) Code (Ft.) **Medium Gauge** CA1-1103A 1-1/2 .635 STK

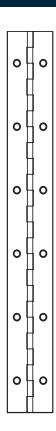
Type 5052 Blank Hole Pattern

16 Gauge Aluminum		Effective		Loveth	Inventory
(.060" — 1.5mm)	Stock No.	Open Width (in.)	Leaf Width (in.)	Length (Ft.)	Inventory Code
Medium Gauge	CA1-1153A	1-1/2	.630	-	SPEC
.120" Aluminum Pin	CA1-1155A	2	.880	-	SPEC
1/2" Joint Length	CA1-1159A	3	1.380	-	SPEC

If no Stock Length is indicated, this is a non-stocked but standard product that will be manufactured to your finish and length requirements in about 4 weeks.

Inventory Codes: STK - Stock, SPEC - Special

## **ALUMINUM CONTINUOUS HINGES**



Type 5052 Holes on	2" Standard Cei	nters, Counte	ersunk			
<b>19 Gauge Steel</b> (.040" – 1.0mm)	Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Screw Hole Size	Length (Ft.)	Inventory Code
.090" Aluminum Pin	CA2-1003A	1-1/2	.6615	5	-	STK
1/2" Joint Length						

Custom finishes and powder coat colors can be provided to meet your specific needs. Please contact RPC Customer Service for details and lead times.

## PRE-PLATED CONTINUOUS HINGES



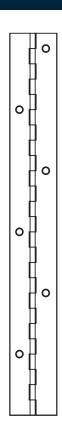
Brass Plated Sta	andard Hole Pattern Co	ountersunk o	n 2" Centers			
<b>19 Gauge Stee</b> (.040" – 1.0mm		Effective Open Width (in.)	Stock Leaf Width (in.)	Screw Hole Size	Length (Ft.)	Inventory Code
.090" Steel Pin	CP2-33015	1-1/16	.4428	4	6,8	STK
1/2" Joint Lengtl	CP2-33025	1-1/4	.5365	5	6,8	STK
	CP2-33035	1-1/2	.6615	5	6,8	STK
	CP2-3305S	2	.9105	5	6,8	STK

Nickel Plated Standard	Hole Pattern Co	ountersunk o	n 2" Centers			
<b>19 Gauge Steel</b> (.040" – 1.0mm)	Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Screw Hole Size	Length (Ft.)	Inventory Code
.090" Steel Pin	CP2-22015	1-1/16	.4428	4	6	STK
1/2" Joint Length	CP2-22025	1-1/4	.5365	5	6	STK
	CP2-22035	1-1/2	.6615	5	6	STK
	CP2-2205S	2	.9105	5	-	STK
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If no Stock Length is indicated, this is a non-stocked but standard product that will be manufactured to your finish and length requirements in about 4 weeks.

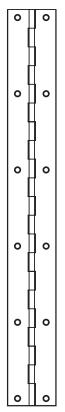
Inventory Codes: STK - Stock, SPEC - Special

## PRE-PLATED CONTINUOUS HINGES



Brass Plated	Staggered H	Hole Pattern C	5				
<b>19 Gauge !</b> (.040" — 1.0		Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Screw Hole Size	Length (Ft.)	Inventory Code
.090" Steel	Pin	CP4-3303S	1-1/2	.6615	5	-	STK
1/2" Joint Le	ngth	CP4-3305S	2	.9105	5	-	STK

Nickel Plated	Staggered I	Hole Pattern (	'S				
19 Gauge 9 (.040" – 1.0		Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Screw Hole Size	Length (Ft.)	Inventory Code
.090" Steel I	Pin	CP4-22035	1-1/2	.6615	5	-	SPEC
1/2" Joint Le	ngth	CP4-2205S	2	.9105	5	-	STK



### PRE-PLATED CONTINUOUS HINGES IN 100' COILS

100' Coils	Countersunk on 2" Centers							
<b>19 Gauge S</b> .090" Steel F		Stock No.	Effective Open Width (in.)	Stock Leaf Width (in.)	Material	Screw Hole Size	Finish	Inventory Code
1/2" Joint Le	ngth	CP6-22029	5 1-1/4	0.54	01.0mm	5	Nickel	STK
		CP6-22039	5 1-1/2	0.66	01.0mm	5	Nickel	STK
		CP6-33029	5 1-1/4	0.54	01.0mm	5	Brass	STK
		CP6-33039	5 1-1/2	0.66	01.0mm	5	Brass	STK

Custom finishes and powder coat colors can be provided to meet your specific needs. Please contact RPC Customer Service for details and lead times.

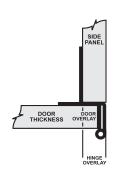
### **OVERLAY HINGES**

This TERRY™ five-knuckle institutional hinge was designed and manufactured to provide a qualityhinge at a value price to meet the needs of today's competitive market place.

Exceeds ANSI/BHMA 156.9 Grade 1 requirements.

Hospital tips, 2-3/4" hinge height, 270° opening angle

All mounting holes are countersunk for #8 flat head screws.



WOODWORK INSTITUTE

Woodwork Institute

### **Part Number**

74



 Side Panel:
 3/4" (19mm)

 Door Thickness:
 3/4" (19mm)

 Door Overlay:
 15/32" (11.9mm)

 Gauge:
 .090" (2.3mm)

Hole Pattern: 32mm centers with 37mm setback

Finishes: Plated dull chrome — 26D

Chrome (powder coat) — CPC Black (powder coat) - BL

Pack: 100/case, poly bagged

### **Part Number**

76



 Side Panel:
 3/4" (19mm)

 Door Thickness:
 13/16" (20.6mm)

 Door Overlay:
 15/32" (11.9mm)

 Gauge:
 .090" (2.3mm)

Hole Pattern: 32mm centers with 37mm setback

Finishes: Plated dull chrome — 26D

Chrome (powder coat) — CPC Black (powder coat) - BL

Pack: 100/case, poly bagged

**7655:** .090" Type 304 Stainless Steel

### **NON-MORTISE HINGES**

Part Number

H03-041A5



Height: 2" (50.8mm) Large Leaf Width: 5/8" (15.9mm)

Pin: Tight Pin, .030" offset

Gauge: .050" (1.3mm)

Screw Size: #5

Pack: 1,000/case

Available in zinc.



### **LIFT-OFF & THREE LEAF HINGES**

### **Part Number**

#### H57-80450/H56-80450



Height: 2-1/8" (54mm) Open Width: 1-9/16" (52mm)

Type Swaging: Full

Gauge: .050" (1.3mm)

Screw Size: #4

Pack: 2,000/case Specify finish when ordering.

### Part Number

#### H03-03970



Height: 3-7/16" (87.3mm) Open Width: 2-5/16" (58.7mm)

Type Swaging: Full

1.800.228.3779 << www.rockfordprocess.com

Gauge: .050" (1.3mm)

Screw Size: #6
Pack: 500/case
Available in bright brass, and nickel.



## **DOUBLE ACTING SCREEN HINGES**

### Part Number

### H03-04001-03



Height: 1-3/4" (44.5mm) Width: for 3/4" panels or doors

.040" (1.1mm) Gauge:

Screw Size: #6 Pack: 400/case Available in bright brass only.

### Part Number

### H01-04004-03

# Gravity Pivot Hinge Set w/Screws For Café or Bar Doors



1-1/4" (44.5mm) Height:

Width: 1" (25.4mm) For 3/4" to 1-3/4" panels

#8 x 3/4" Screw Size: Pack: 100/case Available in bright brass only.

### **CASEWORK HARDWARE**

Part Number

M03-99389-17

**Elbow Catch** Set with Catch & Plate



Length: 2-1/4" (57.2mm) Width: 1-1/8" (28.6mm) Height: 1" (25.4mm) Pack: 100 sets/case

Available in zinc only.



Part Number M03-00039-26

**Elbow Catch Set** with Catch, Plate & Screws



1-1/4 " (31.8mm) Length: Width: 1" (25.4mm) Height: 1-1/8" (28.6mm)

Pack: Poly bagged set, 100 sets/case

Available in bright chrome only.

Part Number M08-99391-17

**Jumbo Roller Catch** Set with Catch & Plate





Length: 1-9/16" (39.7mm) Width: 1-7/8" (47.6mm) 15/16" (23.8mm) Height: Pack: 50 sets/case

Available in white zinc only.

Part Number

B03-07000

**Button Catch Inside Clip** 



Length: 5/8" (15.9mm) Width: 1-1/8" (28.6mm) Height: 1" (25.4mm) Pack: 500 case

Available in white zinc.

### **CASEWORK HARDWARE**

Part Number

B03-07001

### **Button Catch Reverse Clip**



Length: 1" (25.4mm)
Width: 5/8" (15.9mm)
Height: 3/4" (19mm)
Pack: 500 case

Available in bright brass and white zinc.

**Part Number** 

B03-07002-17

### **Button For Catch**



Length: 7/8" (22.2mm) with screw Width: 1/2" (12.7mm) diameter

Height: 5/16" (7.9mm)
Pack: 500/case

Available in white zinc.

**Part Number** 

B03-07003-17

### **Receiver Catch**



 Length:
 3/8" (9.5 mm)

 Width:
 5/8" (15.9mm)

 Height:
 1/2" (12.7mm)

 Pack:
 7,500/case

 Available in white zinc only.

Part Number

M03-00033-03

### Insert Bullet Catch Set with Nail



Diameter: 1/4" (4.4mm) - M03-00033

Pack: 500 sets/case Available in bright brass only.

### **CASEWORK HARDWARE**

Part Number

M03-4400B-03

### Double Ball Catch — Solid Brass



Length: 1-45/64" (43.3mm) Width: 5/16" (7.9mm) 3/8" (9.5mm) Height: Pack: 100 sets/case

Available in solid brass only.

Part Number

B02-06512-A6

### **Double Wardrobe Hook** with Screws



Length: 2-1/4"" (57.2mm) Hook Width: 2-7/8" (73mm) Base Width: 1-1/2" (38.1mm) Pack: 50/carton; 500/case Available in polished aluminum only.

Part Number B02-06513-A6



2-1/4"" (57.2mm) Length: 3-1/4" (82.6mm) Hook Width: Base Width: 1-7/8" (47.6mm) Pack: 30/carton; 300/case Available in polished aluminum only.

### **PULLS**

TERRY pulls are available with 4" or 96mm mounting hole centers. They are brushed stainless steel or carbon steel with a powder coat finish or dull chrome plating. Pulls use two #8-32 machine screws which are not provided.

### **Part Number**

### P604, P604SS



Material Diameter: 5/16" (8mm)
On Center Hole Spacing: 4" (101.6mm)
Protrusion: 1-1/4" (31.8mm)
Pack: 100/case, cell packed

Available chrome plated or powder coat.

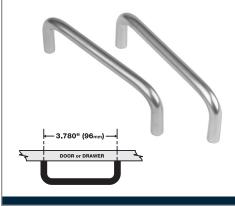
P604SSType 304 stainless steelPack:50/case, poly bagged

**P4604ERSS** 4" OC mounting holes with longer offset. Handle protrudes 1.44" for

greater clearance for ADA applications.

### **Part Number**

#### P605, P605SS



Material Diameter: 5/16" (8mm)
On Center Hole Spacing: 3-25/32" (96mm)
Protrusion: 1-1/4" (31.8mm)
Pack: 100/case, cell packed

Available chrome plated or powder coat.

P605SSType 304 stainless steelPack:50/case, case, cell packed



WOODWORK INSTITUTE

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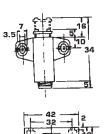
## **MAGNETIC TOUCH LATCHES**

Part Number

B01-06969-55

## Single Magnetic Touch Latch with 32mm Hole Centers





Length: 1-3/4" (44.5mm) Width: 1-21/32" (42mm) Height: 3/4" (19mm)

Screw Size: #4

Pack: 100/case

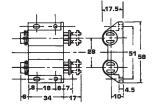
Available in black only.

Part Number

B01-V6931

### **Double Magnetic Touch Latch**





Length: 1-13/16" (46mm) Width: 2-1/4" (57.2mm)

Height: 11/16" (17.5mm)

Screw Size: #4
Pack: 125/case
Available in brown only.



## **MAGNETIC CATCHES**

#### **Part Number**

#### M03-03934



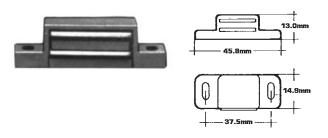
Holding Power: 12 lbs

Length: 1-3/4" (45.2mm) Width: 13/32" (10.6mm) Height: 15/32" (11.9mm)

Screw Size: #4 Pack: 300/case Available in white and brown.

#### **Part Number**

#### M03-X3921



Holding Power: 8.5 lbs

1-13/16" (45.8mm) Length: Width: 19/32" (14.9mm) Height: 1/2" (13mm)

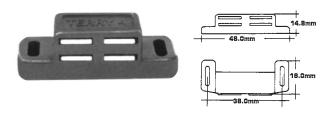
Screw Size: #4 Pack: 250/case Available in white and brown.

Poly bagged set with strike plate & screws M02-X3921:

Available in white and brown.

### **Part Number**

#### M03-03926



Holding Power: 9 lbs

Length: 1-7/8" (48mm) Width: 3/4" (19mm) 9/16" (14.8mm) Height:

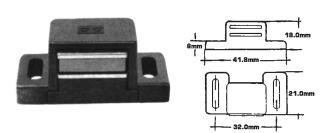
Screw Size: #4 Pack: 500/case Available in white and brown.

M02-03926-66: Poly bagged set with strike plate & screws

Pack: 400/carton — 800/case

Available in white only.

### Part Number M03-03932



Holding Power: 8 lbs

Length: 1-21/32" (41.8mm) Width: 27/32" (21mm) 23/32" (18mm) Height:

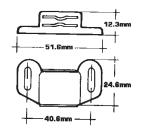
Screw Size: #4 Pack: 250/case Available in brown only.

### **MAGNETIC CATCHES**

#### **Part Number**

#### M03-03923-77





Holding Power: 8 lbs

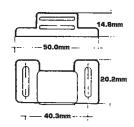
Length: 2-5/16" (51.6mm) Width: 31/32" (24.6mm) Height: 1/2" (12.3mm)

Screw Size: #4 Pack: 250/case Available in brown only.

#### **Part Number**

#### M03-03925





Holding Power: 8 lbs

Length: 2" (50mm) Width: 19/32" (20.2mm) Height: 13/32" (14.8mm)

Screw Size: #4 Pack: 500/case

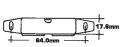
Available in white only.

#### **Part Number**

#### M09-03944-66







Holding Power: 12 lbs

Length: 2-5/16" (73.9mm) Width: 11/16" (17.6mm) 9/16" (14.1mm) Height:

Screw Size: #5 Pack: 500/case

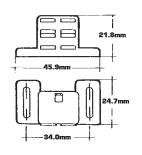
Available in white only.



Woodwork

#### Part Number M03-03950





Holding Power: 25 lbs

Length: 1-13/16" (45.9mm) Width: 63/64" (24.7mm) 7/8" (21.8mm) Height:

Screw Size: #6

Pack: 50/carton — 500/case

Available in white and brown.

M02-03950: Poly bagged set with strike plate & screws

Pack: 200/case

## **MAGNETIC CATCHES**

#### Part Number

#### M02-X3946-01



Holding Power: 15 lbs

2-1/4" (57.2mm) Length: Width: 1" (25.4mm) Height: 5/8" (15.9mm)

Pack: 100/carton — 500/case, poly bagged w/strike and screws

Available in aluminum only.

#### **Part Number**

#### M04-02901

# Rectangular Strike Plate



Length: 1-7/32" (31mm) Width: 29/32" (23mm)

Screw Size: #5

Pack: 2,000/case

### **LID SUPPORTS**

#### **Part Number**

#### LS3-61918-03



Hand: Reversible
Tension: Adjustable
Arm Length: 6-1/4" (158.8mm)
Arm Width: 9/16" (14.3mm)

Arm Width: 9/16" (14.3mm)
Length Of Slot: 5-1/2" (139.7mm)

Screw Size: #5
Pack: 100/case
Available in bright brass only.

#### **Part Number**

#### LS3-6L919-03, LS3-6R919-03



Hand: **6L919** – Left, **6R919** - Right

Tension: Adjustable

Arm Length: 6-1/4" (158.8mm) Arm Width: 9/16" (14.3mm) Length Of Slot: 5-1/2" (139.7mm)

Screw Size: #5
Pack: 200/case
Available in bright brass only.

#### **Part Number**

#### LS3-6R929-03



Hand: Right
Tension: Adjustable
Arm Length: 5" (127mm)
Arm Width: 9/16" (14.3mm)
Length Of Slot: 4-11/16" (119.1mm)

Screw Size: #5
Pack: 200/case
Available in bright brass only.

#### Part Number

#### LS3-61909-03



Hand: Reversible
Tension: Adjustable
Arm Length: 6-3/4" (171.5mm)
Arm Width: 3/4" (19mm)

Arm Width: 3/4" (19mm)
Length Of Slot: 6" (152.4mm)

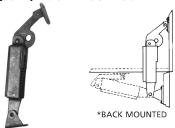
Screw Size: #5
Pack: 100/case
Available in bright brass only.

### **LID SUPPORTS**

**Part Number** 

LS6-R1575-06, LS6-L1575-06

Self-Balancing Heavy-Duty Lid Support, Back Mounted



**R1575** — right, **L1575** - left Hand:

Tension: 35 lbs

Open Length: 6" (152.4mm) Arm Width: 15/16" (23.8mm)

Screw Size:

100/carton — 200/case Pack:

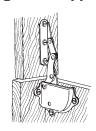
Available in statuary bronze only.

**Part Number** 

H02-CH000-03 (pair)

### **Combination Hinge and Support**





Left and Right Hand:

Tension: none

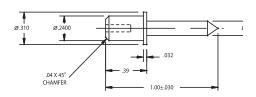
3-3/4" (95.3mm) Open Length: Arm Width: 1" (25.4mm) Length Of Slot: 5-1/2" (139.7mm)

Screw Size: #6 Pack: 50/case Available in bright brass only.

### **SHUTTER PINS**

Part Number PN9-00500-01

#### Standard Shutter Pin



Pin Diameter: .140" (3.6mm) .240" (6.1mm) Head Diameter: Full Length: 1.035" (26.3mm) Pack: 15.000/case

Nylon



### **SHELF PINS**

Part Number

B01-34056

### **Spoon Type Shelf Support**



Bore: 3/16" (5mm) Length: 3/4" (19mm) Width: 5/16" (7.9mm) Pack: 1,000/case

Available in antique brass, bright brass or nickel.

**Part Number** 

B01-34050

#### **Spoon Type Shelf Support**



Bore: 1/4" (6.5mm) Length: 3/4" (19mm) Width: 1/2" (7.9mm) Pack: 1,000/case

Available in antique brass, black nickle, bright brass or nickel.

Part Number

B08-34051-14

#### Right Angle Shelf Rest with Quake Pin Hole



Bore: 1/4" (6.5mm) Length: 23/32" (18.2mm) Width: 33/64" (13.2mm) Pack: 1,000/case

Available in nickel only.

Part Number

B03-3406X-14

### Right Angle Shelf Rest With Quake Pin Hole



Bore: 3/16" (5mm)
Length: 23/32" (18.2mm)
Width: 33/64" (13.2mm)
Pack: 1,000/case

Available in nickel only.

### STANDARDS & BRACKETS

#### Single Standards and Brackets Refer to Chart

#### Strong brackets designed with high loads in mind.

Equipped with a unique locking mechanism for added security and immobilization.

Reinforced and slotted for ease of installation.

Applications: Industrial, warehouse, garage, general storage in various business environments.



#### **SINGLE STANDARDS**

7/8" (22.2mm) Width: 3/16" (4.8mm) Depth: B01-59241-174 Length: 24"

> B01-59301-174 30" B01-59361-174 36" **B01-59481-174** 48" B01-59601-174 60"

**B01-59721-174** 72" **B01-59841-174** 84" **B01-58961-174** 96"

Adjustments: every 2" (50.8mm)

Finish: Bright zinc Pack: 10/case



#### SINGLE BRACKETS

Length:

B01-53081-224 B01-53101-224 10" 12" B01-53121-224 B01-53141-224 14" 16" B01-53161-224 B01-53181-224 18" **B01-53201-224** 20" **B01-53221-224** 22" **B01-53241-224** 24" Finish: Brushed zinc

Pack: 20/case



### Double Standards and Brackets Refer to Chart

Double strong industrial brackets that secure weightloads for commercial/ industrial applications. Various sizes available allowing endless conguration possibilities.





#### **DOUBLE STANDARDS**

7/8" (22.2mm) Width: Depth: 3/16" (4.8mm) Length: **B01-60241-174** 24"

> 36" B01-60361-174 **B01-60481-174** 48" B01-60601-174 60" **B01-60721-174** 72" **B01-60841-174** 84"

> > **B01-60961-174** 96"

Adjustments: every 1" (25.4mm),

double slots Bright zinc Finish: Pack: 20/case



#### **DOUBLE BRACKETS**

Length:

B01-54081-224 10" B01-54101-224 B01-54121-224 12" B01-54141-224 14" B01-54161-224 16" B01-54181-224 18" B01-54201-224 20" 22" B01-54221-224 **B01-54241-224** 24" Brushed zinc Finish: Pack: 20/case



#### Smooth and attractive, the premier brackets are for a designer look that carries a substantial load.



#### PREMIER DOUBLE STANDARDS

7/8" (22.2mm) Width: Depth: 11/16" (17.5mm) Length: B01-61161-WH4 16.5"

> 28" B01-61281-WH4 39" B01-61391-WH4 **B01-61481-WH4** 48" B01-61631-WH4 63" B01-61781-WH4 78" **B01-61947-WH4** 94"

Adjustments: every 1" (25.4mm),

double slots

White Finish: Pack: 10/case



#### PREMIER DOUBLE BRACKETS

Length:

B01-56051-WH4 5" B01-56071-WH4 7" B01-56091-WH4 9" B01-56101-WH4 10.5" 12.5" B01-56121-WH4 B01-56141-WH4 14.5" B01-56181-WH4 18.5" **B01-56241-WH4** 24.5"

Finish: White Pack: 10/case



#### Regular Standards and Brackets - Zinc Refer to Chart

### Lighter duty standard with vertical slots and double locking brackets with an attractive brushed zinc finish.



#### **REGULAR STANDARDS**

1/2" (22.2mm) Width: Depth: 3/16" (4.8mm) Length: 12" B01-64121-174 B01-64241-174 24" 36" B01-64361-174 **B01-64481-174** 48" **B01-64601-174** 60" B01-64721-174 72" **B01-64961-174** 96" Adjustments: every 1/2" (12.7mm)

Finish: Bright zinc

10/case Pack:



#### **REGULAR BRACKETS**

Length: **B01-65041-224** 4" 6" B01-65061-224 **B01-65081-224** 8" B01-65101-224 10" B01-65121-224 12" B01-65141-224 14" B01-65161-224 16" 18" B01-65181-224 B01-65201-224 20" B01-65221-224 22" **B01-65241-224** 24" Finish: Brushed zinc

Pack: 10/case

## BRACKETS, STANDARDS, PILASTERS & CLIPS

#### Regular Standards and Brackets - White Refer to Chart

Lighter duty standard with vertical slots and double locking brackets in a bright white finish.



Lipped brackets.

Applications: Ideal for home or office.



Width: 1/2" (22.2mm) 3/16" (4.8mm) Depth:

B01-64121-WH4 Length: 12"

B01-64241-WH4 74" **B01-64361-WH4** 36" **B01-64481-WH4** 48"

60" B01-64601-WH4 B01-64721-WH4 72"

**B01-64961-WH4** 96"

every 1/2" (12.7mm) Adjustments:

Finish: White Pack: 10/case



#### **REGULAR BRACKETS**

Length:

B01-65041-WH4 4" B01-65061-WH4 6" B01-65081-WH4 8" B01-65101-WH4 10" B01-65121-WH4 12" B01-65141-WH4 14" B01-65161-WH4 16" B01-65181-WH4 18" B01-65201-WH4 20" B01-65221-WH4 22" B01-65241-WH4 24"

White Finish: Pack: 10/case

#### Pilasters & Clips Refer to Chart

The pilasters and clips are designed to discreetly hold various shelf materials, like glass, particle board, wood, etc.



Pre-drilled nail holes and stamped numbers for easy installation.

Applications: bookcases, closets, entertainment centers and cabinets.



#### **PILASTER STANDARDS**

Width: 7/8" (22.2mm) 3/16" (4.8mm) Depth: B01-58181-174

18" Length: B01-58241-174 24" B01-58301-174 30" B01-58361-174 36" 48" B01-58481-174

> 60" B01-58601-174 B01-58721-174 72"

84" B01-58841-174 B01-58961-174 96"

every 1/2" (12.7mm) Adjustments:

Finish: Bright zinc

Pack: 100 same size/case



#### **PILASTER CLIPS**

Finish:

**B01-CLP11-17** - 100/box **B01-CLP12-17** - 1,000/case

Pack: Bright zinc

## **WORK STATION BRACKETS**

#### **Steel Work Station Brackets**



- >> 1/8" steel
- >> Load capacity exceeds 1000 lbs. per pair
- >> Available in four colors: Black, White, Almond, Gray
- >> Primer finish available
- >> Eight sizes
- >> Mutliple mounting hole locations (1/4")
- >> Larger sizes feature cut outs for wiring
- Sold and packaged in multiple pairs equal number of rights & lefts

Stock Number	Size	Pairs/Wgt/Box
B08-05081	5" x 8"	5 prs/10 lbs
B08-08121	8" x 12"	5 prs/21 lbs
B08-12181	12" x 18"	3 prs/18 lbs
B08-15211	15" x 21"	3 prs/27 lbs
B08-18181	18" x 18"	3 prs/26 lbs
B08-18241	18" x 24"	3 prs/31 lbs
B08-24241	24" x 24"	3 prs/48 lbs
B08-24291	24" x 29"	2 prs/38 lbs

#### Stainless Steel Work Station Brackets



- >> Genuine 304 series stainless steel
- >> Natural brushed finish
- >> Non magnetic
- >> Twelve guage
- >> Three sizes
- >> Multiple mounting holes
- >> Cut outs for wiring
- >> Packed in pairs, one right, one left

Stock Number	Size	Pairs/Wgt/Box
B08-08121-SS4	8" x 12"	2 pcs/3.8 lbs
B08-15211-SS4	15" x 21"	2 pcs/8.5 lbs
B08-18241-SS4	18" x 24"	2 pcs/9.8 lbs

## **WORK STATION BRACKETS**

Steel Concealed Brackets Includes Fasteners — 3/8" - 16" x 4" Bolts



- >> 1/8" and 1/4" steel
- >> Available in four colors: Black, White, Almond, Gray
- >> Four sizes
- >> Includes mounting hardware 3/8" x 4" carriage bolts, hex nuts and flat washers
- >> Mounts directly to wall studs
- >> 2 pieces/box

Stock Number	Size	Pairs/Wgt/Box
B08-0CH09	9" x 12"	2 pcs/11 lbs
B08-0CH12	12" x 12"	2 pcs/12 lbs
B08-0CH18	18" x 18"	2 pcs/18 lbs
B08-0CH24	24" x 18"	2 pcs/22 lbs

Extended Steel Concealed Brackets Includes Fasteners — 3/8" - 16" x 4" Bolts



Stock Number	Size	Pairs/Wgt/Box
B08-ECH09	9" x 20"	2 pcs/14 lbs
B08-ECH12	12" x 20"	2 pcs/16 lbs
B08-ECH18	18" x 26"	2 pcs/22 lbs
B08-ECH24	24" x 26"	2 pcs/24 lbs

### RPC-TERRY TERMS AND CONDITIONS

Payment Terms: Net 30 days on approved credit.

Freight: FOB, Rockford, Illinois.

**RPC-TERRY Part Numbering:** Please provide the complete part number and quantity when entering your order.

**Minimum Order Quantity:** Institutional hinges are sold in case quantities only. For Special butt hinge, continuous hinge, shutter hinge or general casework hardware minimums, contact RPC Customer Service.

Minimum Order Amount: \$250.00 or an additional handling fee of \$25.00 will be assessed per order. Minimum order quantities for parts noted as Special will remain in effect. Contact RPC Customer Service for specific details.

Both RPC and Terry part numbers may be combined to reach the \$250.00 minimum order amount.

**Order Acceptance:** Order acceptance is subject to credit approval.

**Return Policy:** Buyer's request for return of catalog product must be submitted in writing to Rockford Process Control. A Return Material Authorization (RMA) number will be issued to the Buyer as authorization from RPC to return the product. The RMA number must be referenced on all Buyer's shipping and debit memo documents prior to Buyer's shipment of product to RPC.

For return of saleable catalog product, a minimum restocking charge of 25% of the value of the returned product will apply. Return freight is to be prepaid by the Buyer.

Product that is being returned due to defects in material or workmanship is to be shipped to RPC via best-way surface, freight collect.

**Order Cancellations:** Order cancellations must be submitted in writing and will be accepted only when reasonable and approved by Rockford Process Control. No cancellations will be accepted prior to 30 days of original ship date.

**Pricing:** Prices are subject to change without notice.

#### **MEAUSUREMENT CROSS REFERENCE**

Fraction	Inch	Millimeter
1/64	.0156	.3968
1/32	.0312	.7937
3/64	.0468	1.191
1/16	.0625	1.588
5/64	.0781	1.984
3/32	.0937	2.381
7/64	.1093	2.778
1/8	.125	3.175
9/64	.1406	3.572
5/32	.1562	3.969
11/64	.1718	4.366
3/16	.1875	4.763
13/64	.2031	5.159
7/32	.2187	5.556
15/64	.2343	5.953
1/4	.25	6.350
17/64	.2656	6.747
9/32	.2812	7.144
19/64	.2968	7.541
5/16	.3125	7.938
21/64	.3281	8.334
11/32	.3437	8.731
23/64	.3593	9.128
3/8	.375	9.525
25/64	.3906	9.921
13/32	.4062	10.319
27/64	.4218	10.715
7/16	.4375	11.113
29/64	.4531	11.509
15/32	.4687	11.906
31/64	.4844	12.303
1/2	.5	12.700

Fraction	incn	millimeter
33/64	.5156	13.097
17/32	.5312	13.494
35/64	.5468	13.891
9/16	.5625	14.288
37/64	.5781	14.684
19/32	.5937	15.081
39/64	.6093	15.478
5/8	.625	15.875
41/64	.6406	16.272
21/32	.6562	16.669
43/64	.6718	17.066
11/16	.6875	17.463
45/64	.7031	17.859
23/32	.7187	18.256
47/64	.7343	18.653
3/4	.75	19.050
49/64	.7656	19.447
25/32	.7812	19.844
51/64	.7968	20.241
13/16	.8125	20.638
53/64	.8281	21.034
27/32	.8437	21.431
55/64	.8593	21.828
7/8	.875	22.225
57/64	.8906	22.622
29/32	.9062	23.019
59/64	.9218	23.416
15/16	.9375	23.813
61/64	.9531	24.209
31/32	.9687	24.606
63/64	.9843	25.003
1	1	25.400

Inch

Millimeter

Fraction

Millimeter to Inch Equivalents				
1.5	1/16	14	9/16	
2	3/32	15	19/32	
3	1/8	16	5/8	
4	5/32	17	21/32	
5	3/16	17.5	11/16	
5.5	7/32	18	23/32	
6	1/4	19	3/4	
7	9/32	20	25/32	
8	5/16	20.5	13/16	
9	11/32	21	27/32	
9.5	3/8	22	7/8	
10	13/32	23	29/32	
11	7/16	24	15/16	
12	15/32	24.5	31/32	
13	1/2	25.4	1	

Milli	meter to Ir	nch Equi	valents
250	9-7/8	500	19-11/16
270	10-5/8	510	20-1/16
300	11-13/16	512	20-1/8
350	13-3/4	550	21-5/8
400	15-3/4	570	22-7/16
418	16-7/16	582	22-15/16
430	16-15/16	600	23-5/8
440	17-5/16	650	25
450	17-3/4	700	27-9/16
470	18-1/2	750	29-9/16

1 mm = .03937 inches 1 inch = 25.4 mm 1 meter = 3.2809 feet 1kg = 2.2 lbs.

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# **NOTES**



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