# QUICK START GUIDE

# **DRAWER PREPARATION**

#### FORMULA FOR CALCULATING DRAWER BOX LENGTH

Slide length = Outside drawer box length (Example: If slide length = 16", the outside length of the drawer box = 16")

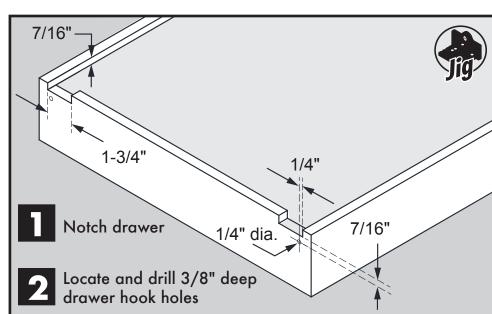
FORMULA FOR CALCULATING DRAWER BOX HEIGHT Maximum drawer height = cabinet height minus 13/16"

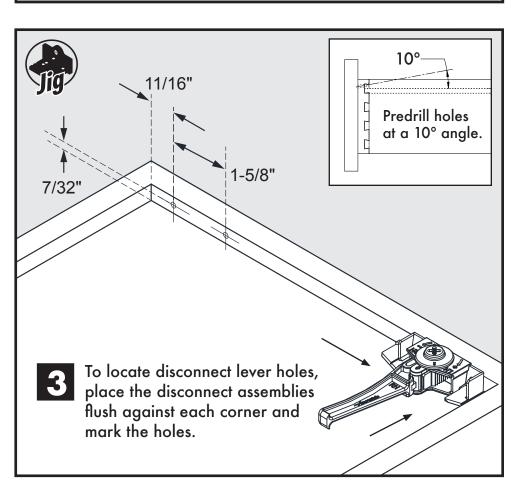
Drawer Box Length tolerance +0/-1/16"

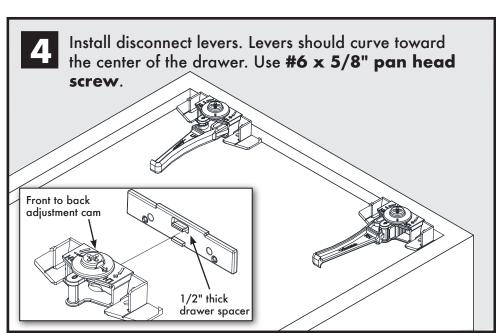
### FORMULA FOR CALCULATING DRAWER BOX WIDTH

5/8" 16mm 19/32" 15mm deduct from inside cobinet width: 1-3/4" 44.45mm 1-3/4" 44.45mm 1-3/4" 44.45mm

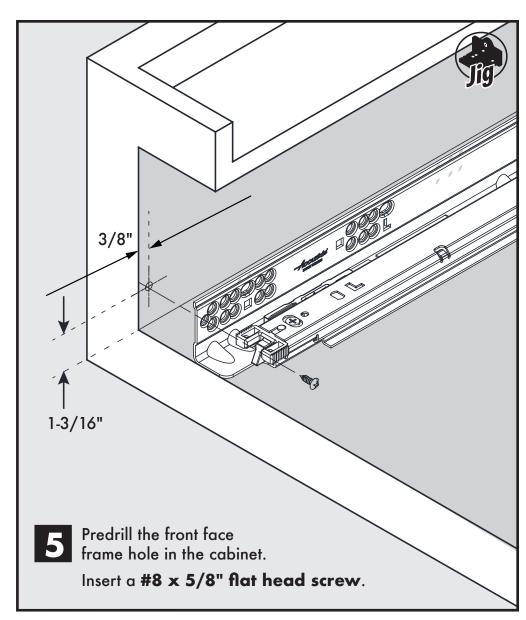
deduct from inside cabinet width: 1/2" 13mm 9/16" 15mm 5/8" 17mm 3/4" 19mm

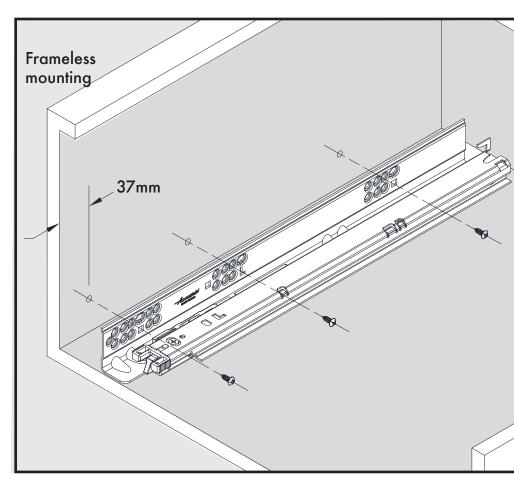


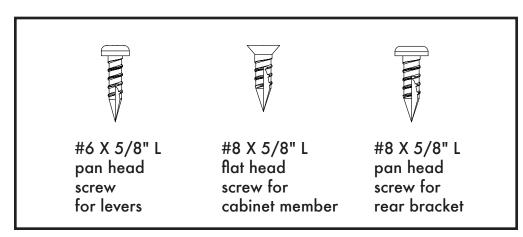




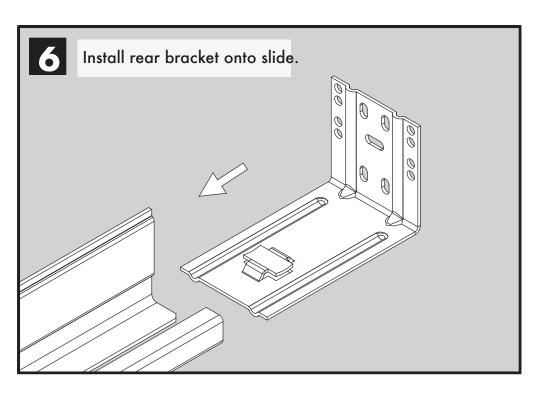
# CABINET MEMBER

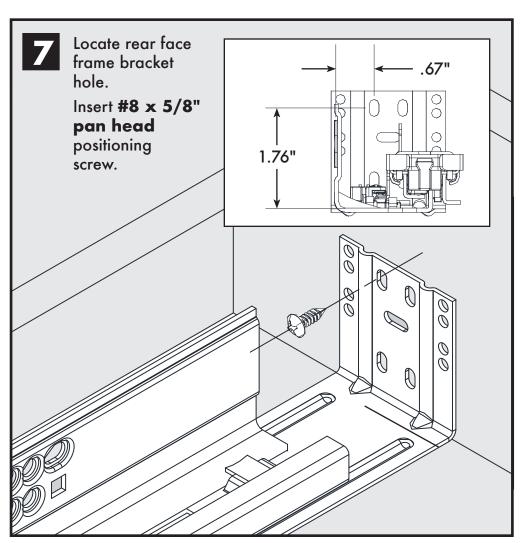






# REAR FACE FRAME BRACKET





## **OPTIONAL KITS:**



**Drilling Jig** PN 4180-0568-XE

**Slotted Rear Face Frame Bracket** 

PN 4180-0656-XE

**Bottom Mount Bracket** PN 4180-0569-XE

**Inset Face Frame Bracket** 

PN 4180-0604-XE

**Bottom Inset Face Frame Bracket** 

PN 4180-0605-XE

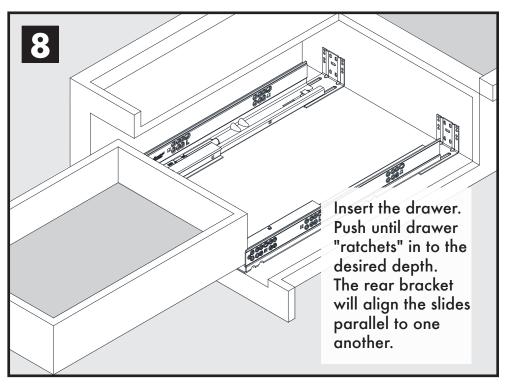
**Vertical Mount Disconnect** 

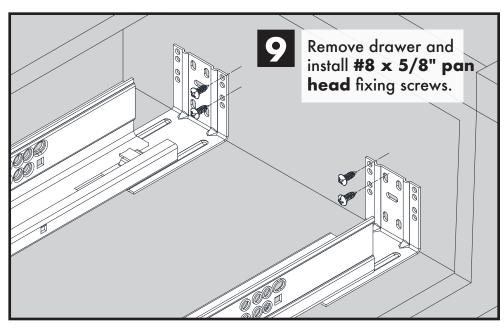
PN 4180-0747-XE

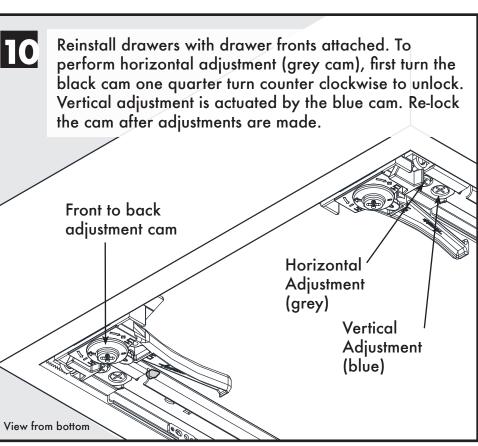
**Tool Kit** PN 4180-0603-XE

For more detailed installation information, see product technical sheet.

# DRAWER INSERTION & **ADJUSTMENT**







NOTE: Install knobs or pulls after drawer fronts are adjusted to ensure proper alignment.



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